

A Manual For The Allis-Chalmers All-Crop 66 Combine

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DEALERS REPAIR PARTS CATALOG

"66" ALL CROP Harvester

("B" SERIES)

NOVEMBER 1960

ALLIS-CHALMERS MFG. CO.

MILWAUKEE, WISCONSIN, U. S. A.

LITHO. IN U. S. A.

FORM D-32

SERIAL B-101 AND UP

FOREWORD

This catalog contains complete parts information for the "66" ALL-CROP Harvester "B" Series.

The parts listed in this catalog have been divided into groups. Included in each group are closely related parts. For example: The "Lift Lever" group consists of all lift lever parts plus the parts which aid the lift lever in performing its function.

Except for some common hardware all parts are identified with an item number. Common hardware not identified such as bolts, nuts, cotter pins and lubrication fittings, are listed in the text under the part which they attach or fit into. Note particularly that the quantity of hardware listed is always the quantity required for one part.

The extreme right hand column in the parts list entitled "Assembly or Packaged Parts" indicates if an individual part is one of many in a large assembly or one of several kinds in a package. All numbers shown in the right hand column are listed numerically in the second last section of this catalog showing the quantity and description of the various parts that make up the assembly or package.

The last section of this catalog contains a part number index to indicate on which page or pages a part number appears.

All illustrations will be found to precede the text of each group or section of which it is a part.

Any changes or corrections for this catalog will appear on the regular supplement form.

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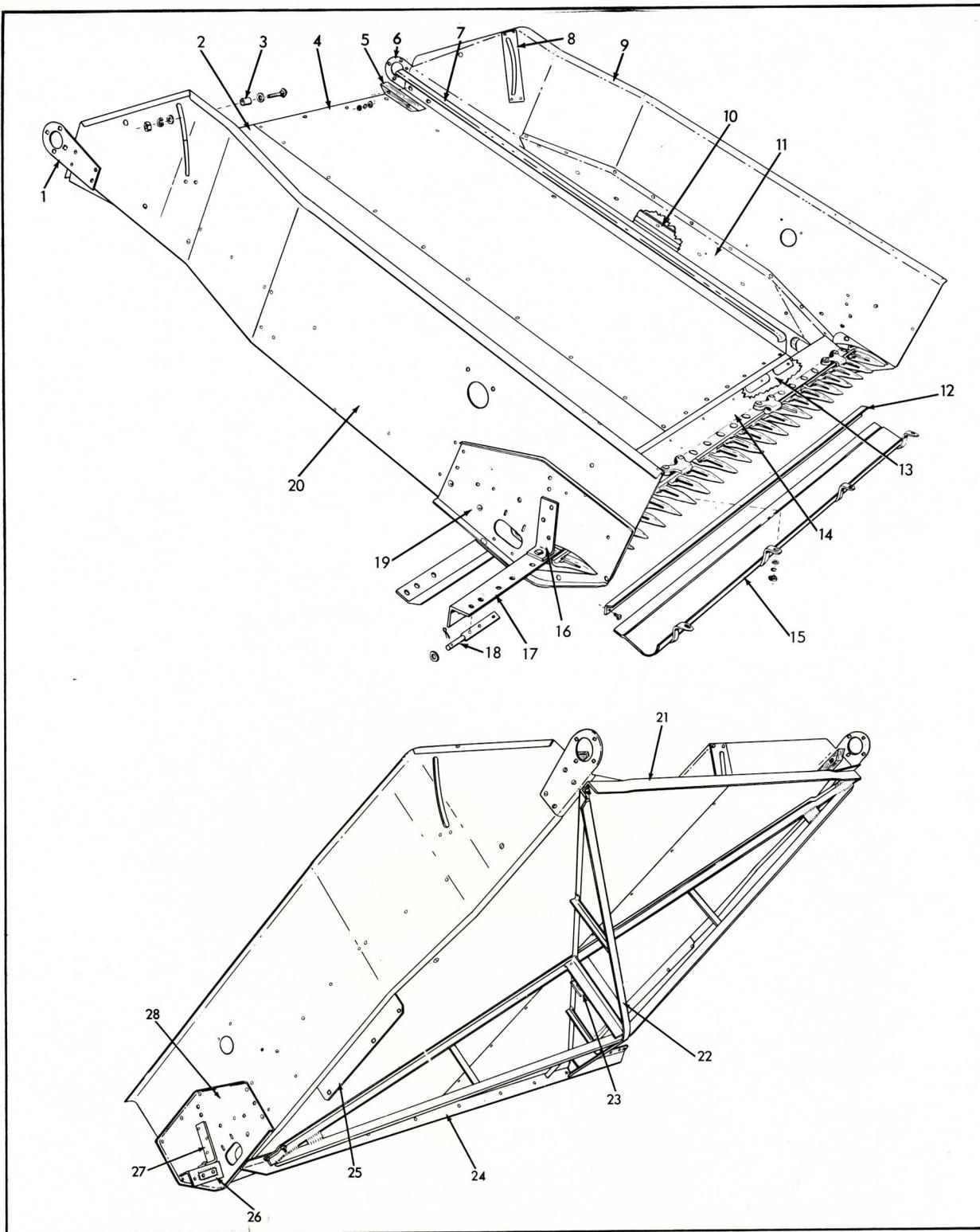
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HEADER
R.H. Front View & L.H. Rear View

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	520264	1	HEADER ASSY., (Incl. "X" FRAME, BOTTOM, SIDES, GUARDS, IDLER ROLLER, SICKLE & BELLCRANK)	
1	507047	1	BRACKET, pivot, R.H.	
		2	910288 RIVET	
		2	910298 RIVET	
		2	914802 SCREW, machine	
		2	910515 NUT	
		2	900816 WASHER	
		2	910285 LOCKWASHER	
		2	910924 RIVET	

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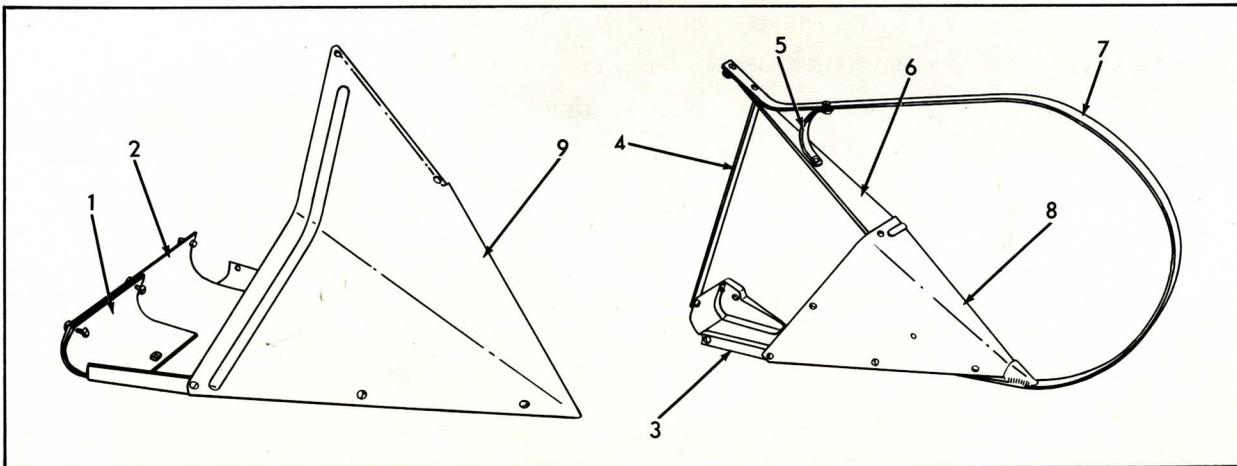
HEADER (Cont'd.)
R.H. Front View & L.H. Rear View

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
2	507045	1	SHEET, bottom, R.H. 6 910282 RIVET 8 913612 RIVET 6 910516 RIVET	
3	535559	2	SPACER, pivot 1 910420 BOLT 1 910888 WASHER 1 901165 WASHER 1 910286 LOCKWASHER	
4	507046	1	SHEET, bottom, L.H. 6 910282 RIVET 8 913612 RIVET 6 910516 RIVET	
5	520058	2	BLOCK, draper guide 2 914802 SCREW	
6	507048	1	BRACKET, pivot, L.H. 2 910288 RIVET 2 910298 RIVET 2 914802 SCREW 2 910515 NUT 2 900816 WASHER 2 910285 LOCKWASHER 2 910924 RIVET	
7	519321	1	GUIDE, draper, R.H.	
	519322	1	GUIDE, draper, L.H.	
			5 913312 BOLT 3 913313 BOLT 8 910285 LOCKWASHER	
8	535494	2	REINFORCEMENT, slot 4 900793 RIVET	
9	520091	1	SIDE ASSY., L.H. (Riveted)	
10	513852	1	SUPPORT, side draper shield, L.H.	
	513851	1	SUPPORT, side draper shield, R.H. 7 913612 RIVET	
11	513850	1	SHIELD, draper, L.H.	
	513849	1	SHIELD, draper, R.H. 8 913612 RIVET 2 910516 RIVET	
12	520057	1	SUPPORT, cross member cover 8 910489 BOLT 8 910285 LOCKWASHER	
13	513831	1	MEMBER, cross, lower 18 910282 RIVET 2 910297 RIVET 2 910303 RIVET	
14	513834	1	GUARD, grain, sickle bar	
15	520054	1	COVER ASSY., cross member (Welded) 4 910447 BOLT 4 900817 WASHER 4 910287 LOCKWASHER	
16	513884	1	CLIP, sickle bar connecting, R.H. 3 910989 RIVET 1 910309 BOLT 1 910287 LOCKWASHER	
17	513832	1	ANGLE, sickle bar 12 910282 RIVET 1 910289 BOLT 1 910309 BOLT 2 910287 LOCKWASHER	

Continued

HEADER (Cont'd.)
R.H. Front View & L.H. Rear View

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
18	513833	1	PIN, header lift 2 910443 BOLT 1 910158 BOLT 3 910287 LOCKWASHER 1 900819 WASHER 1 900810 PIN, cotter	
19	513846	1	BRACKET, side, R.H. 4 910516 RIVET	
20	520090	1	SIDE ASSY., R.H. (Riveted)	
21	505178	1	ANGLE, cross, top 5 910516 RIVET 4 910298 RIVET	
22	507033	1	"X" FRAME 2 914805 BOLT 2 910493 BOLT 2 906564 BOLT 4 910285 LOCKWASHER 2 900816 WASHER 2 910286 LOCKWASHER 12 910516 RIVET 2 910323 NUT	
23	513827	1	PIVOT, header lift	
24	513835	1	ANGLE, cross, lower 4 910298 RIVET 8 910282 RIVET 2 910297 RIVET	
25	522315	2	PLATE, header side (Used prior to Serial No. 1332)	
	522638	2	PLATE, header side (Used on Serial No. 1332 & up) 3 913313 BOLT 3 910285 LOCKWASHER	
26	520123	1	EXTENSION ASSY., sickle bar angle (Welded) 1 910493 BOLT 1 910285 LOCKWASHER	
27	513885	1	CLIP, sickle bar connecting, L.H. 3 910989 RIVET 1 910289 BOLT 1 910287 LOCKWASHER	
28	513847	1	BRACKET, side, L.H. 4 910516 RIVET	



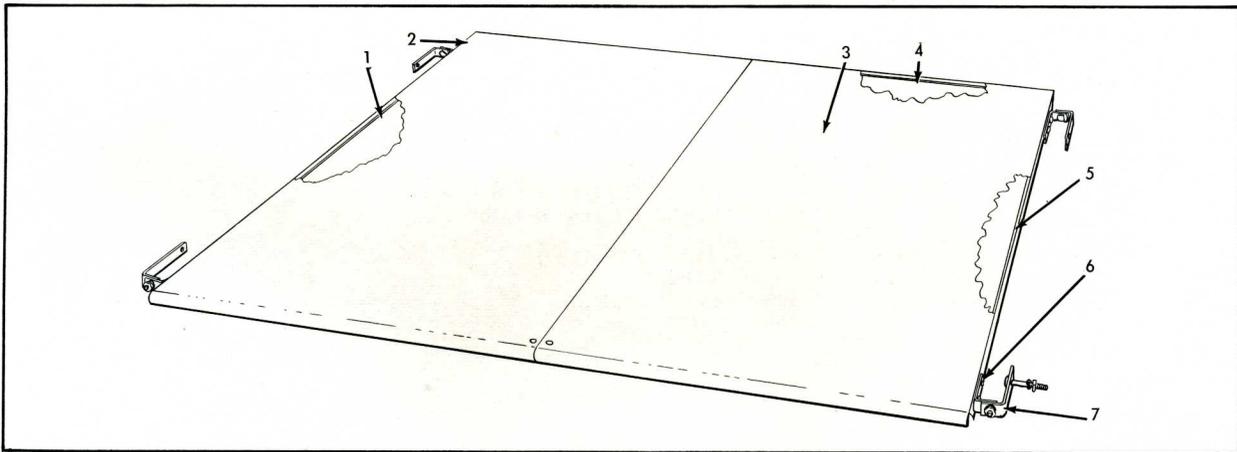
DIVIDERS

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	507299	1	REINFORCEMENT, divider base 1 900863 BOLT 1 910285 LOCKWASHER	

Continued
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DIVIDERS (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
2	507298	1	BASE ASSY., divider, R.H. 1 900863 BOLT 4 904478 BOLT 2 910491 BOLT 7 910285 LOCKWASHER	
3	504196	1	BASE ASSY., divider, L.H. 2 910493 BOLT 1 910489 BOLT 3 910285 LOCKWASHER	
4	507098	1	BRACE, header side, L.H. 1 910493 BOLT 1 910285 LOCKWASHER	
5	513883	1	SHIELD, extension, L.H. 2 904478 BOLT 2 910285 LOCKWASHER	
6	513886	1	FILLER, divider, L.H.	
7	513881	1	EXTENSION ASSY., L.H. 2 904478 BOLT 2 910491 BOLT 4 910285 LOCKWASHER 2 900816 WASHER	
8	502670	1	DIVIDER, L.H. 5 900863 BOLT 2 904478 BOLT 1 900816 WASHER 7 910285 LOCKWASHER	
9	502669	1	DIVIDER, R.H. 7 900863 BOLT 7 910285 LOCKWASHER	



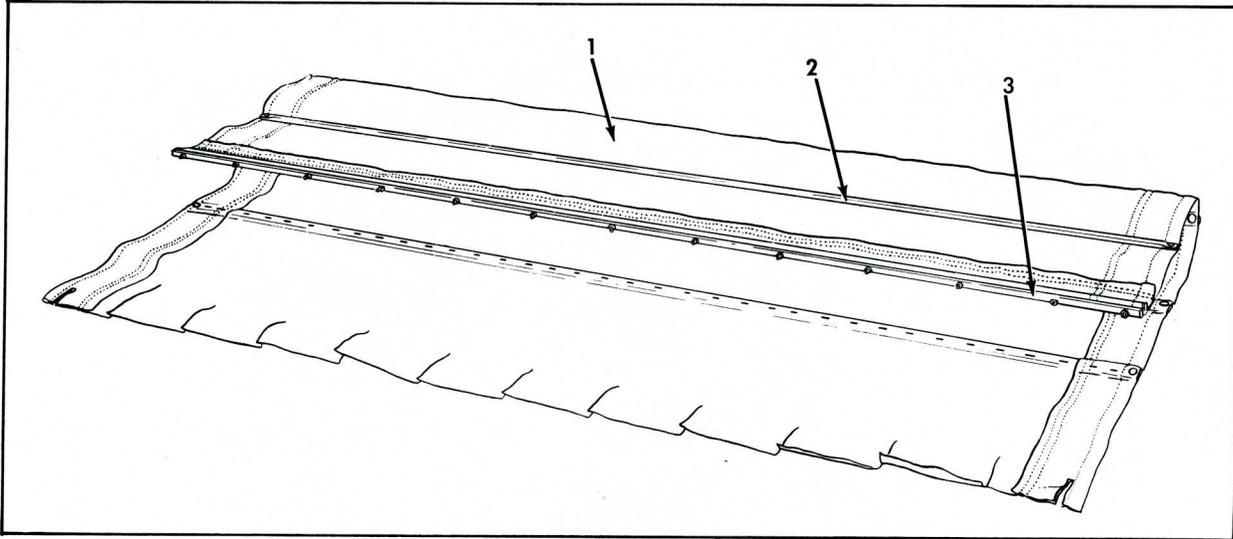
LOWER DRAPER SHIELD

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	507431	1	ANGLE, side, R.H. 6 910516 RIVET	
2	507434	1	SHIELD, R.H. 10 910525 RIVET 8 910282 RIVET	
3	507435	1	SHIELD, L.H. 10 910525 RIVET 8 910282 RIVET	
4	507429	1	SUPPORT ASSY. (Incl. Items 1 & 5)	
5	507432	1	ANGLE, side, L.H. 6 910516 RIVET	
6	507436	4	BRACKET, inner 2 910892 RIVET	

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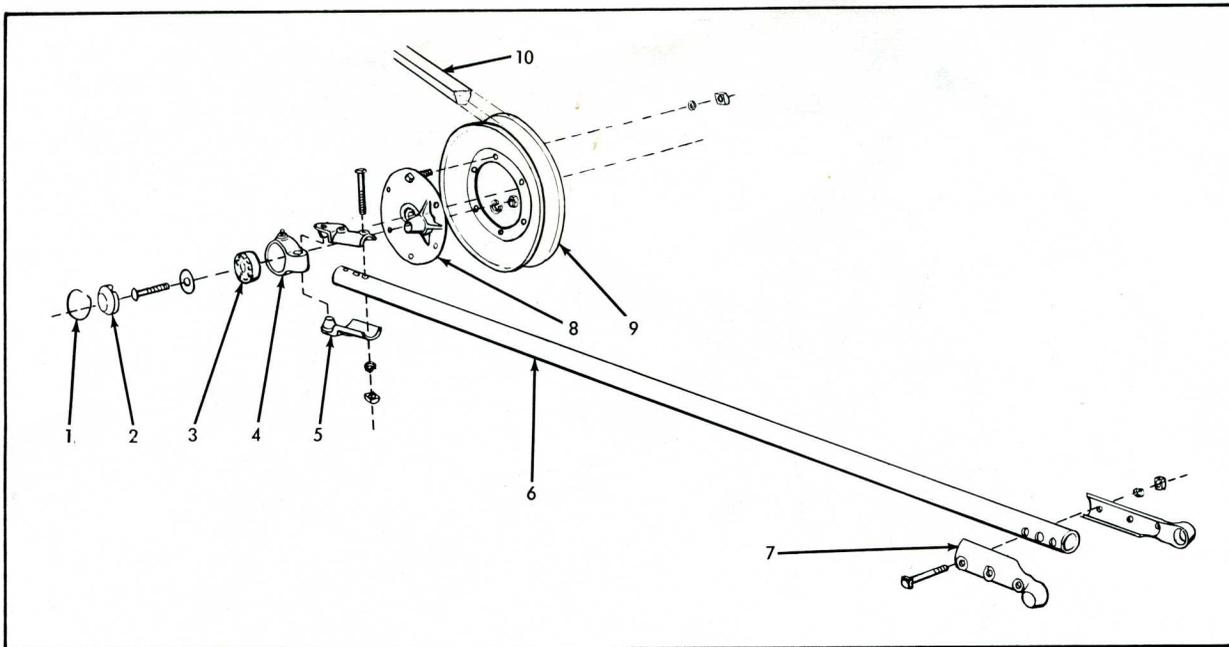
LOWER DRAPER SHIELD (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
7	519320	4	BRACKET, outer	
		1	910574 BOLT	
		1	910287 LOCKWASHER	
		1	900817 WASHER, plain	
		2	910313 BOLT	
		2	910285 LOCKWASHER	



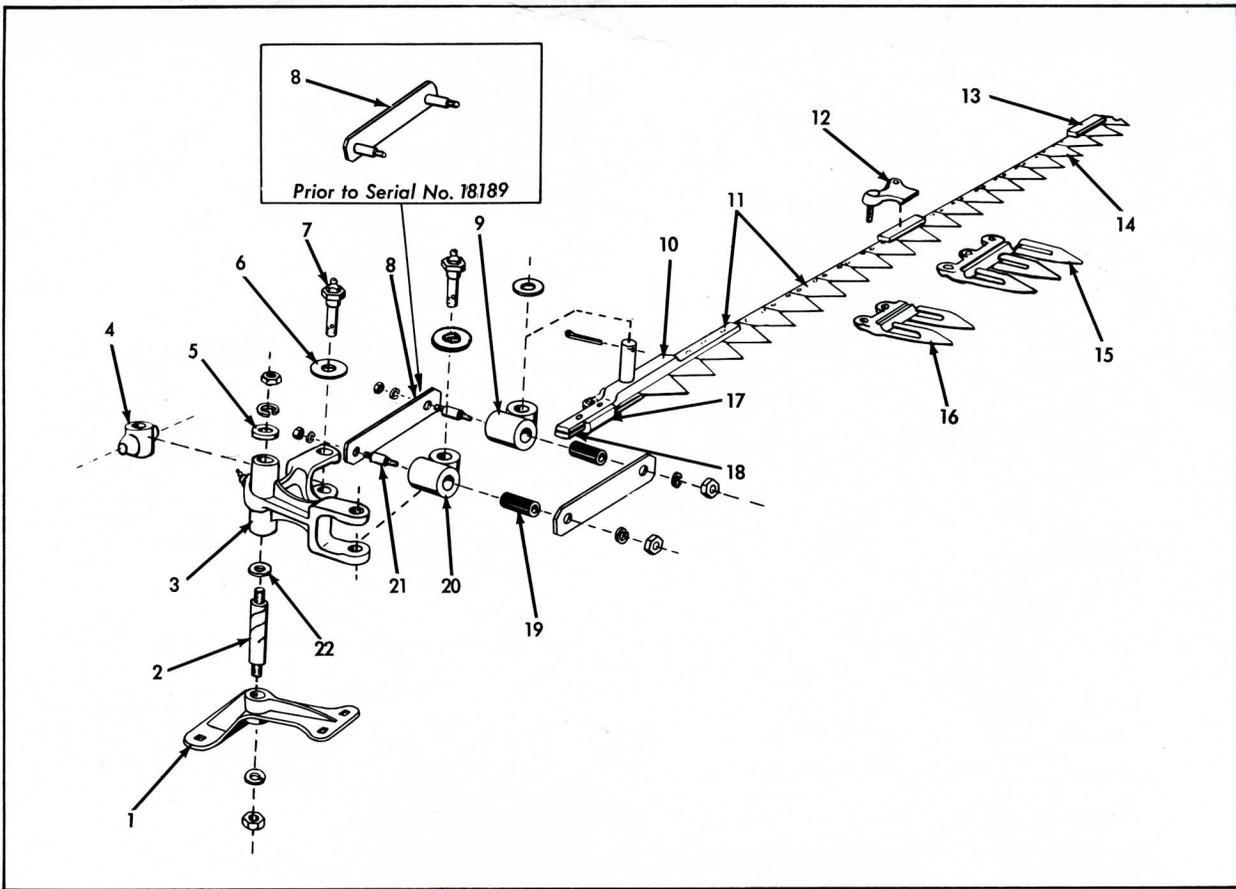
DRAPERS

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	525868	1	DRAPER ASSY., upper (Rubberized) (Heavy Slats)	
	525867	1	DRAPER ASSY., lower (Rubberized) (Heavy Slats)	
2	525872	8	SLAT, lower draper (3/8" x 9/16" x 59-9/16")	
	525873	4	SLAT, upper draper (3/8" x 9/16" x 59-3/16")	
	-		910837 TACK, D.P.	
	2		913106 RIVET (f/ 3/8" x 3/8" slat)	
	4		918811 RIVET (f/ 3/8" x 9/16" slat)	
3	501526	4	SLAT, connecting (3/8" x 59-1/4")	
		13	910539 SCREW	
		13	910533 LOCKWASHER	
		13	901408 NUT	



SICKLE DRIVE

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	535548	1	RING, snap (Used prior to Serial No. 33750)	
	524001	1	RING, snap (Used on Serial No. 33750 & up)	
2	507079	1	CAP, housing	
3	211227	1	BEARING, Pitman	
			1 910453 BOLT	
			1 906985 WASHER, plain	
			1 910287 LOCKWASHER	
4	524000	1	HOUSING, bearing, Pitman (Used on Serial No. 33750 & up)	
			(On prior units also order Item 1)	
			1 914465 FITTING, lubrication	
5	506634	2	END, Pitman, upper	
			2 910177 BOLT	
			1 910576 BOLT	
			3 910287 LOCKWASHER	
			1 910306 NUT	
6	507077	1	PITMAN ASSY., (Incl. Items 4, 5, 7 and SWIVEL 513516)	
	507078	1	PITMAN	
7	506633	2	END, Pitman, lower	
			2 910177 BOLT	
			3 910287 LOCKWASHER	
			1 910306 NUT	
			1 913438 BOLT	
8	508951	1	HUB, crank (f/1" SHAFT)	
			1 910124 NUT	
			1 904209 LOCKWASHER	
			1 905123 KEY, woodruff	
9	517684	1	SHEAVE (10-5/8" diam.)	
			6 910309 BOLT	
			6 910287 LOCKWASHER	
10	506910	1	BELT, header drive	



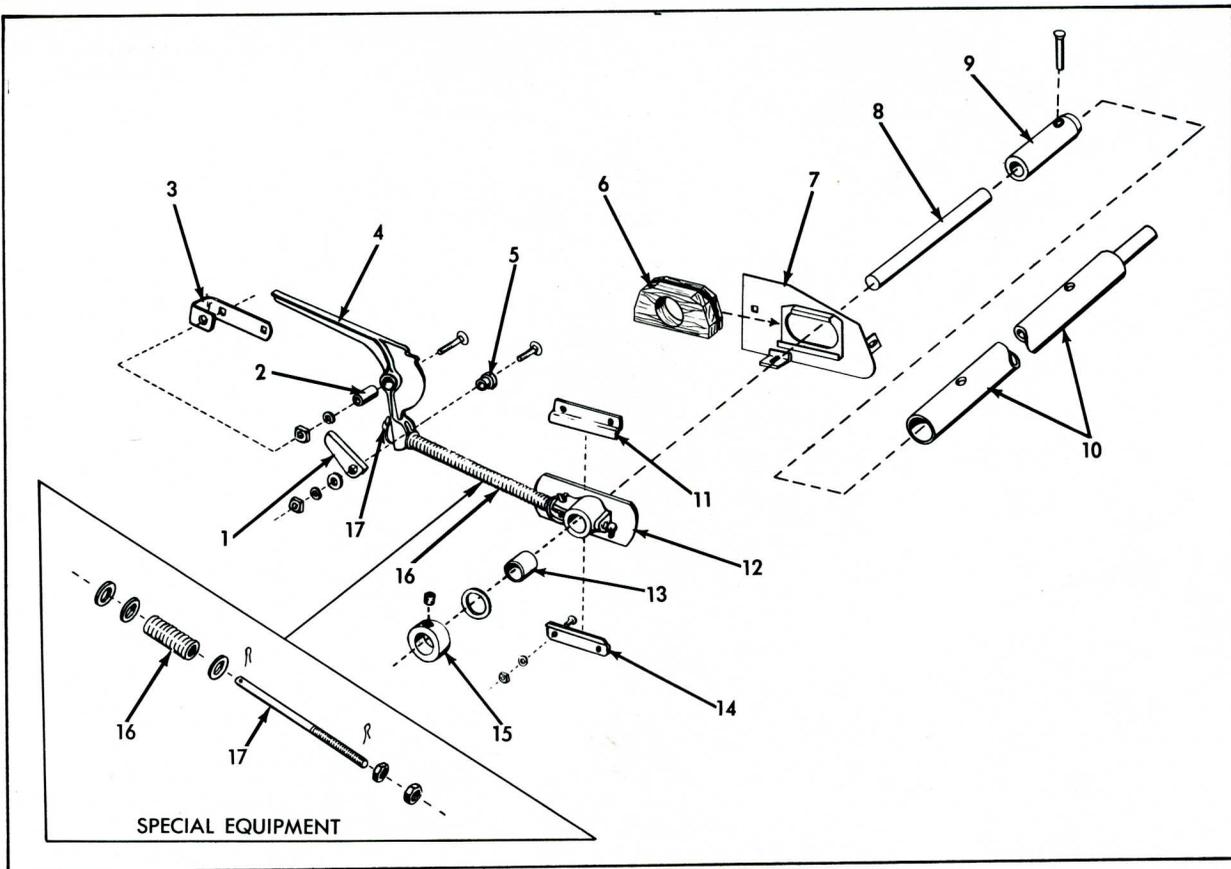
SICKLE & BELLCRANK

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	512141	1	PIVOT ASSY., bellcrank (Incl. PIVOT & Item 2)	
	502337	1	PIVOT, bellcrank	
		2	910443 BOLT	
		2	910309 BOLT	
		4	910287 LOCKWASHER	
2	512142	1	PIN, pivot (3/4" x 7-3/4")	
		1	904208 LOCKWASHER	
		1	904209 LOCKWASHER	
		1	910308 NUT	
		1	910325 NUT	
3	522984	1	BELLCRANK	
		1	915273 FITTING, lubrication	
4	513516	1	SWIVEL	
5	501258	1	CAP, dust	
6	911187	2	WASHER, bellcrank pin lock	
7	513485	2	PIN, bellcrank	
		1	914465 FITTING, lubrication	
8	513838	1	LINK, sickle pitman, rear (Used prior to Serial No. B-18189)	
	513840	1	LINK, sickle pitman (1 used prior to Serial No. B-18189; 2 used on Serial No. B-18189 & up)	
		2	912201 NUT	
		2	904207 LOCKWASHER	
9	512282	1	LINK, connecting, sickle end	
		1	900810 PIN, cotter	
		1	910819 WASHER	
10	535496	1	HEAD, sickle	
		6	910931 RIVET	
		4	915701 RIVET	

Continued

SICKLE & BELLCRANK (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
11	513836	1	SICKLE ASSY. (Incl. Items 10, 13, 14 & 18)	
12	535564	4	CLIP, sickle 1 910446 BOLT 1 910447 BOLT 2 910287 LOCKWASHER	
13	535537	3	REINFORCEMENT, sickle 4 910931 RIVET	
14	500760	24	SECTION, sickle - 910930 RIVET - 910931 RIVET - 915701 RIVET - 915702 RIVET	
15	515217	7	GUARD, sickle, three prong 2 910442 BOLT 2 910287 LOCKWASHER - 910446 BOLT f/clip - 910447 BOLT f/cover	
16	515458	1	GUARD, sickle, two prong 1 910442 BOLT 1 910446 BOLT 2 910287 LOCKWASHER	
17	502390	1	GUIDE, sickle 2 903629 CAPSCREW 2 910287 LOCKWASHER	
18	503354	1	FILLER, sickle head	
19	511238	2	BUSHING, connecting link (Rubber)	
20	522985	1	END, connecting, bellcrank	
21	522986	2	PIN, sickle pitman link (Used on Serial No. B-18189 & up) 2 912201 NUT 2 904207 LOCKWASHER	
22	512140	1	WASHER, bellcrank, lower	



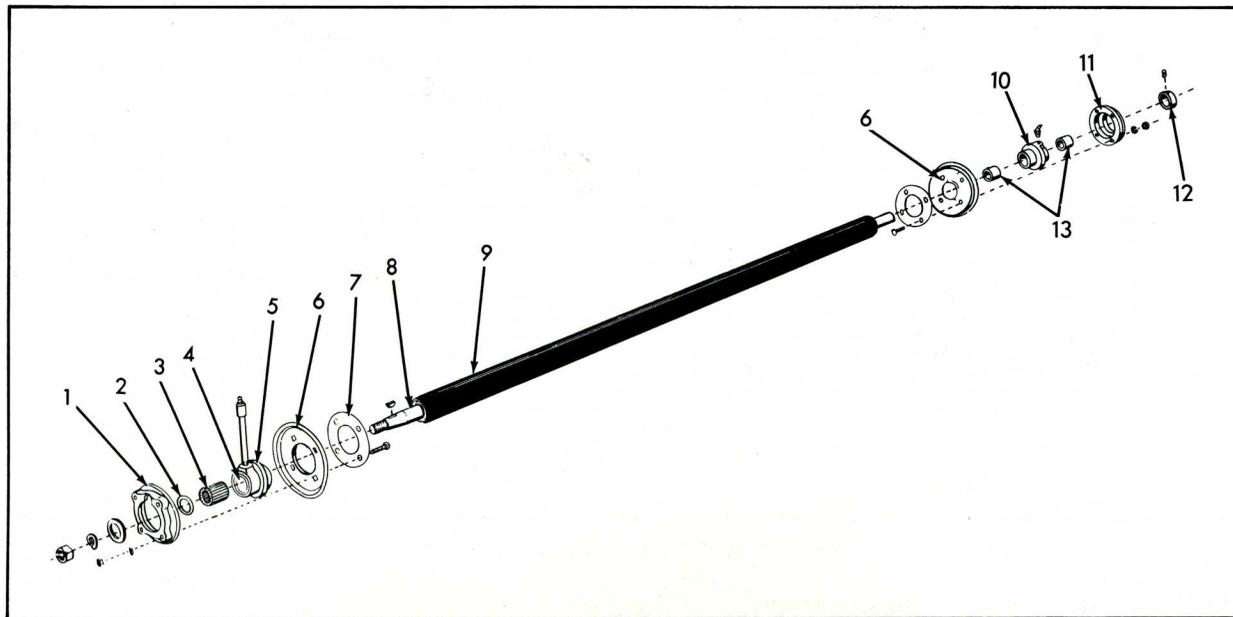
LOWER DRAPER IDLER ROLLER

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	503938	2	PAWL, spring lever	
2	503937	2	BUSHING, lever (1/4" x 1-3/16")	
3	503935	2	BRACKET, lever 1 910423 BOLT 1 910426 BOLT 2 910286 LOCKWASHER 2 901165 WASHER, plain	
4	512239	2	LEVER, idler spring	
5	503939	2	PIVOT, lever pawl	
6	513858	2	SHIELD (Wood)	
7	513853	1	FILLER ASSY., R.H. (Welded)	
	513854	1	FILLER ASSY., L.H. (Welded)	
		1	900865 BOLT	
		1	910285 LOCKWASHER	
		1	900816 WASHER	
8	535518	2	SHAFT, stub (7/8" x 7-3/8") 1 910527 RIVET	
9	535519	2	BUSHING, roller (Wood) (1-1/2" x 3-7/8")	
10	513877	1	ROLLER ASSY., (Incl. Items 8 & 9)	
11	513848	2	SLIDE, bearing, upper 2 913809 BOLT 2 910286 LOCKWASHER	
12	507060	2	BEARING ASSY., (Incl. Item 13) 1 915276 FITTING, lubrication 1 910817 WASHER	
13	506968	2	BUSHING	

Continued

LOWER DRAPER IDLER ROLLER (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
14	511870	2	SLIDE, bearing, lower 2 913809 BOLT 2 910286 LOCKWASHER	
15	516090	2	COLLAR, 7/8" (Incl. SETSCREW) 1 902872 SETSCREW	
16	507273	2	SPRING, standard	
	513713	2	SPRING, special (Short)	
17	503167	2	SHAFT, spring, standard 2 900938 PIN, cotter 1 900817 WASHER, plain	
	524038	2	SHAFT, spring, special (f/513713 Spring) 3 900817 WASHER, plain 2 910324 NUT 2 900810 PIN, cotter	
	524037	1	PACKAGE, lower draper adjustable tension rods (Incl. two 513713 SPRING, two 524038 SHAFT & HARDWARE)	



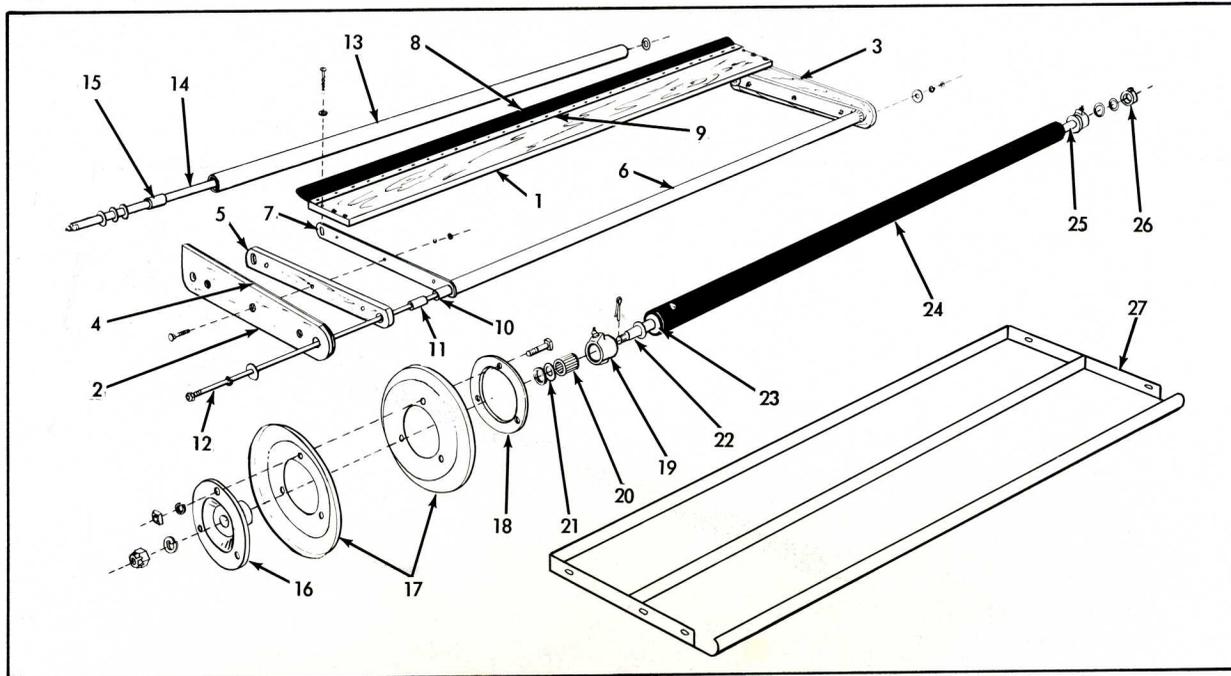
LOWER DRAPER DRIVE ROLLER

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	512150	1	RING, bearing clamp, R.H. 4 911698 BOLT 4 910286 LOCKWASHER	
2	512149	1	CAP, bearing	
3	512164	1	BEARING, roller	
4	042829	1	RACE, bearing, outer	
5	512148	1	BEARING ASSY., R.H. (Incl. HOUSING & Items 2, 3 & 4) 4 911698 BOLT 4 910286 LOCKWASHER 1 914465 FITTING, lubrication 1 901473 NIPPLE, pipe 1 901763 COUPLING, pipe	
6	512151	2	PLATE, clamp	
7	507088	2	SPACER, bearing	
8	512147	1	SHAFT, drive roller (1" x 67-15/16") 1 912362 RIVET 1 910124 NUT 1 904209 LOCKWASHER	

Continued
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LOWER DRAPER DRIVE ROLLER (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
9	512146	1	ROLLER ASSY. (Incl. Item 8)	
	509011	1	ROLLER (2" x 59-3/4" 1" bore) (Incl. WOOD BUSHINGS)	
10	519833	1	BEARING ASSY., drive roller, L.H. (Incl. Item 13) 1 914465 FITTING, lubrication	
11	508935	1	RING, bearing clamp, L.H. 4 911698 BOLT 4 910286 LOCKWASHER	
12	517136	1	COLLAR (Incl. SETSCREW) 1 902872 SETSCREW	
13	519835	2	BUSHING	



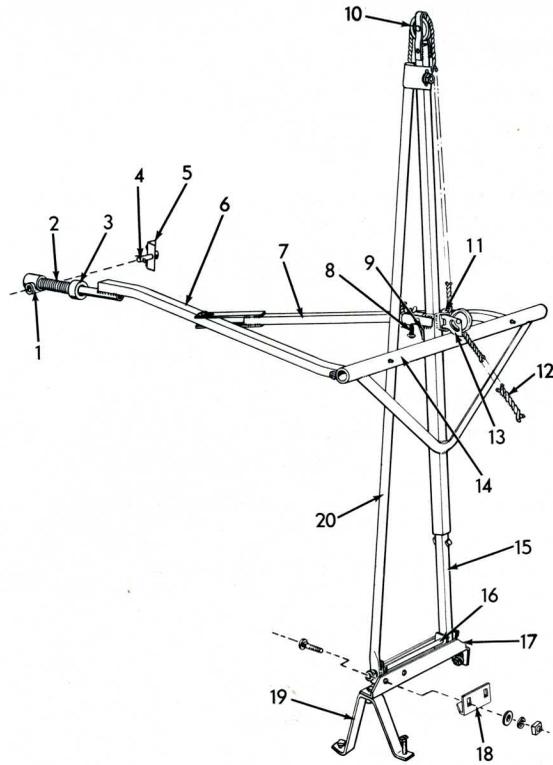
FLOATING FRAME & DRIVE ROLLER

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	529226	1	FRAME ASSY., draper (Incl. Items 1 thru 9, 13 & 14 and Draper Shield)	
1	516556	1	BOARD ASSY. (Incl. Items 8 & 9) 6 910509 SCREW 6 910531 WASHER, riveting	
	535510	1	BOARD, cross 6 910509 SCREW	
2	501186	1	FRAME ASSY., R.H. (Incl. Items 4 & 5) 3 910393 BOLT 3 910285 LOCKWASHER 3 910509 SCREW 3 910531 WASHER	
3	501187	1	FRAME ASSY., L.H. (Incl. Items 4 & 5) 3 910303 BOLT 3 910285 LOCKWASHER 3 910509 SCREW 3 910531 WASHER	
4	501188	2	PLATE, rub	
5	-----	2	RUNNER (Order Item 2 or 3) 2 910832 NAIL	
6	535505	1	STIFFENER ASSY. (Incl. Item 7) 6 910393 BOLT 6 910285 LOCKWASHER	

Continued

FLOATING FRAME & DRIVE ROLLER (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
7	535506	2	PLATE, stiffener	
8	510546	1	STRIP, closure 27 910833 NAIL	
9	500090	1	RETAINER, closure strip 27 910833 NAIL	
10	507336	1	SPACER ASSY., cylinder side (Incl. Item 11)	
	523107	1	SPACER, spreader rod (7/8" x 61-1/8")	
11	-----	2	BUSHING, spacer, cylinder side (Order Item 10)	
12	535538	1	ROD, spreader (3/8" x 62-1/2") 2 910513 NUT 2 910818 WASHER 2 910287 LOCKWASHER	
13	518578	1	ROLLER ASSY., draper idler (Incl. Item 15) 2 910999 WASHER, plain	
14	517695	1	SHAFT, idler roller (3/4" x 59-1/8") 2 914465 FITTING, lubrication	
15	517589	2	BUSHING	
16	517076	1	HUB, sheave 1 910124 NUT 1 904209 LOCKWASHER	
17	517691	2	SHEAVE (8" diam.) 3 910289 BOLT 3 910287 LOCKWASHER	
18	514634	1	REINFORCEMENT, sheave	
19	535484	2	BEARING ASSY. (Incl. HOUSING & Items 20 & 21) 2 910817 WASHER 1 914465 FITTING, lubrication or 1 915275 FITTING, lubrication	
20	507226	2	BEARING, roller	
21	535475	2	CAP, bearing	
22	517689	1	SHAFT, stub, R.H. (7/8" x 6-15/16") 1 912362 RIVET	
23	503155	2	BUSHING (Wood) (7/8" I.D. x 1-41/64" x 3") 1 912370 WASHER	
24	517688	1	ROLLER ASSY. (Incl. Items 22, 23 & 25) 2 910817 WASHER, plain	
25	507318	1	SHAFT, stub, L.H. (7/8" x 7-1/8") 1 912362 RIVET 2 910817 WASHER	
26	516090	1	COLLAR (7/8") (Incl. SETSCREW) 1 902872 SETSCREW	
27	503899	1	SHIELD, draper 2 910397 BOLT 2 910285 LOCKWASHER 2 910880 NUT	



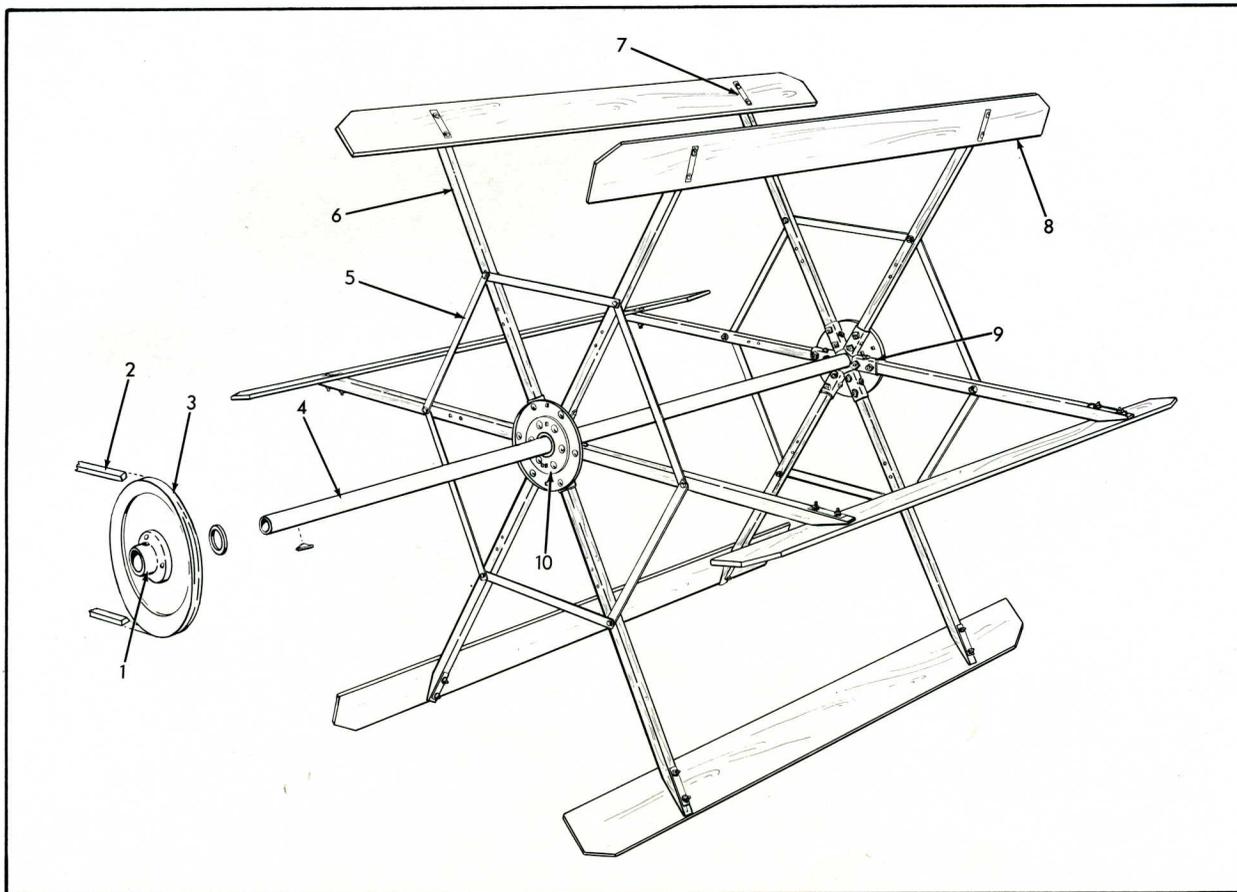
REEL SUPPORT POST

ASSEMBLY OR
PACKAGE NO.

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	507099	1	PIVOT, reel adjusting arm	
2	503960	1	SPRING	
3	516090	1	COLLAR (7/8") (Incl. SETSCREW)	
	1 902872		SETSCREW	
4	507197	1	PIN, pivot	
	1 910295		NUT	
	1 904208		LOCKWASHER	
	1 900938		PIN, cotter	
5	507198	1	BRACKET, pivot	
	2 910303		BOLT	
	2 910286		LOCKWASHER	
6	520116	1	ARM, reel adjusting	
	1 914682		BOLT	
	1 900811		PIN, cotter	
	1 912370		WASHER, plain	
7	520119	1	BRACE, adjusting arm	
	2 914682		BOLT	
	2 900817		WASHER, plain	
	2 910287		LOCKWASHER	
	1 910555		BOLT	
	1 910292		NUT	
8	504172	1	SPRING, latch	
9	503786	1	LATCH, reel	
	1 912621		BOLT	
	1 915015		NUT, wing	
10	503952	1	PULLEY ASSY., reel swivel (Incl. upper pulley BRACKET)	
	535582	2	PULLEY	
	1 911084		RIVET	
11	503953	2	PIVOT, pulley & latch	
	1 900801		PIN, cotter	
12	503962	1	CORD, operating	
13	503791	1	HOUSING, pulley	

REEL SUPPORT POST (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
14	513894	1	BEARING ASSY., reel (Welded)	
15	519971	1	POST ASSY., reel (Incl. upper PULLEY)	
	1 910158		BOLT	
	1 910287		LOCKWASHER	
16	513903	1	ROD, reel pivot	
	2 910295		NUT	
	2 904208		LOCKWASHER	
17	513879	1	BRACKET ASSY., reel pivot	
	1 910309		BOLT, mach.	
	1 900817		WASHER, plain	
	1 910287		LOCKWASHER	
	1 910606		BOLT	
	1 904207		LOCKWASHER	
18	513837	1	BRACKET, adjusting, bellcrank	
	2 910441		BOLT	
	2 900817		WASHER, plain	
	2 910287		LOCKWASHER	
19	522332	1	BRACE, pivot bracket (Supersedes 507262)	
	2 910309		BOLT	
	2 910287		LOCKWASHER	
20	519973	1	BRACE ASSY., reel post	
	1 914682		BOLT	
	1 900817		WASHER, plain	
	1 910287		LOCKWASHER	

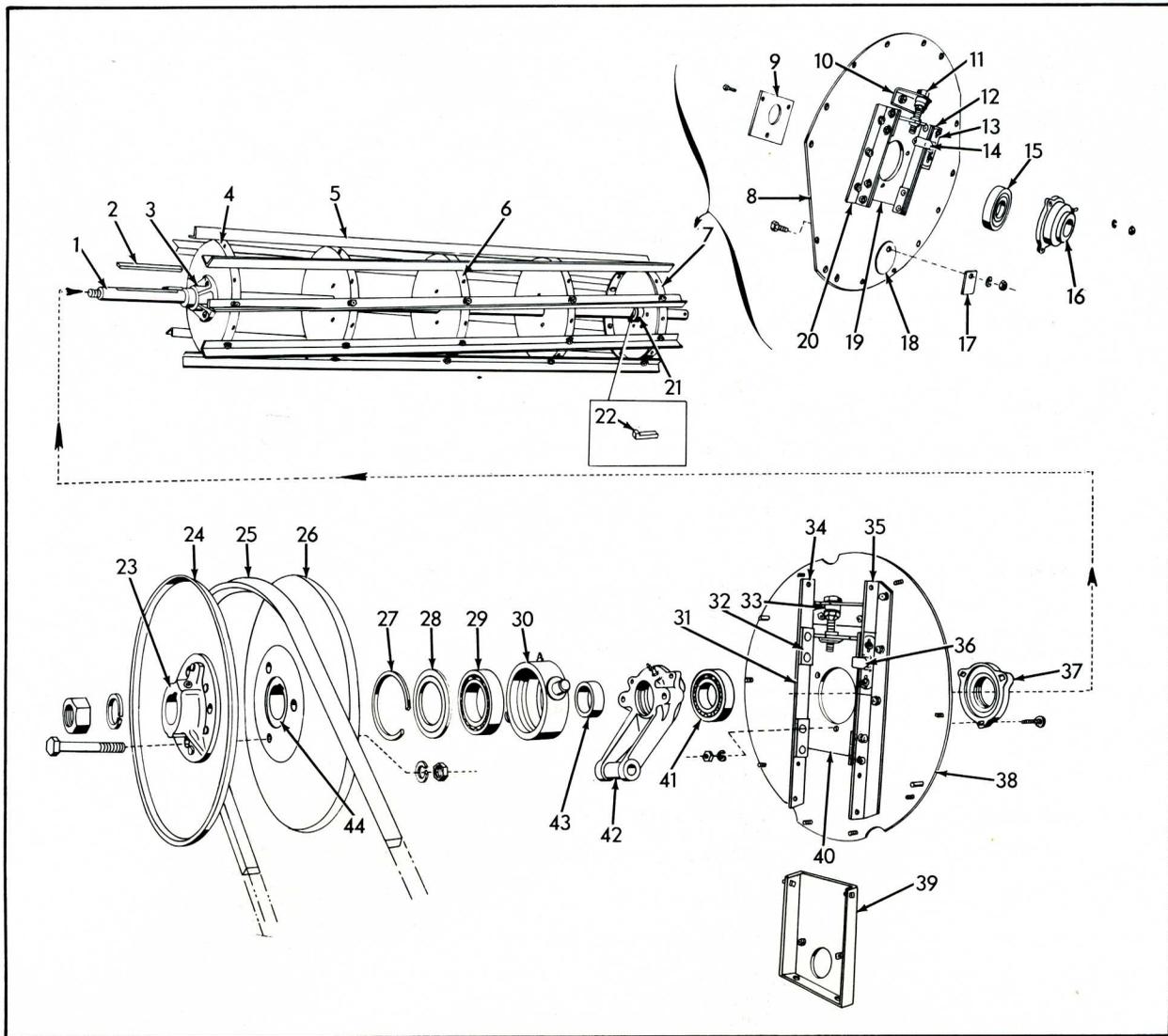


REEL

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	517961	1	HUB, sheave w/setscrew	
	1 902872		SETSCREW	
	1 910545		KEY, hi-pro	
2	502436	1	BELT, reel drive	

REEL (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
3	535503	1	SHEAVE (11" Diam.) 6 900851 BOLT 6 910284 LOCKWASHER	
4	519966	1	SHAFT ASSY. (Welded) 2 914873 WASHER	
5	519981	12	BRACE, arm 1 910495 BOLT 1 900816 WASHER 1 910285 LOCKWASHER	
6	519979	12	ARM, reel 2 910423 BOLT 2 910286 LOCKWASHER 1 913331 BOLT	
7	517748	24	PLATE, bolt	
8	513907	6	BAT 4 910398 BOLT 4 910393 BOLT 4 910285 LOCKWASHER	
9	519980	12	CLAMP, arm 1 910393 BOLT 1 910285 LOCKWASHER	
10	527478	1	REINFORCEMENT, reel hub (Used on Serial No. 63101 & up)	



CYLINDER
Used on Serial No. 69101 & up

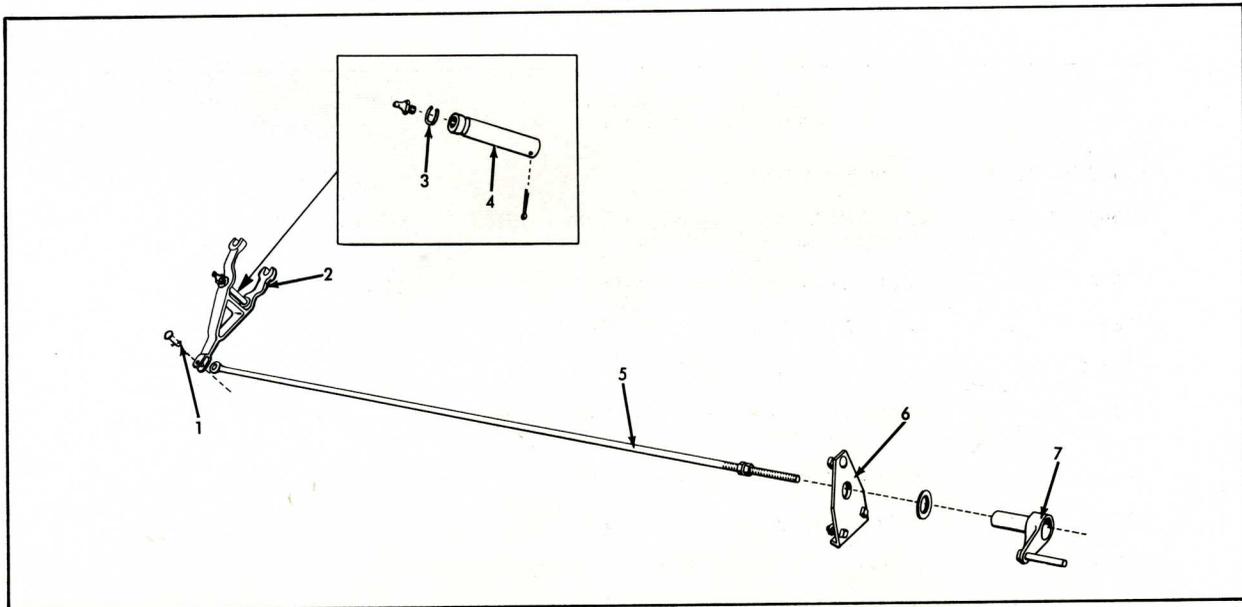
ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	528804	1	CYLINDER ASSY., complete (Incl. BARS, SHAFT, BEARINGS, END PLATES & SHEAVE)	
-	510303	1	CYLINDER ASSY. (Incl. BARS, HEADS & SHAFT)	
1	528551	1	SHAFT, cylinder	
2	507272	1	KEY, square	
3	532354	1	HUB, R.H.	
		6	910523 RIVETS	
4	510305	1	HEAD ASSY., outer, R.H.	
5	505441	1	BAR SET, cylinder (Incl. Eight 503328 BARS)	
	503328	8	BAR, standard	
	505120	1	BAR SET, cylinder (Incl. Eight 504721 BARS)	
	504721	8	BARS, cylinder, special heavy rubber	
			5 916381 CAPSCREW	
		5 910287 LOCKWASHER		
		5 910123 NUT		
6	510307	3	HEAD, intermediate	
7	510306	1	HEAD ASSY., outer, L.H.	

CYLINDER (Cont'd.)
Used on Serial No. 69101 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
8	528805	1	PLATE, cylinder cap, L.H. 5 910286 LOCKWASHER 5 910323 NUT	
9	528814	1	WASHER, bearing retainer, L.H.	
10	528806	2	CLIP, bearing slide 2 913325 BOLT 2 910286 LOCKWASHER	
11	919260	2	CAPSCREW, adjusting 1 918748 WASHER 1 917700 NUT	
12	528817	2	SUPPORT, cylinder position indicator	
13	524245	2	SCALE, cylinder position indicator 2 916081 SCREW, machine 2 916955 WASHER 2 916964 LOCKWASHER 2 916622 NUT	
14	528824	1	INDICATOR, cylinder position, L.H. 2 906692 CAPSCREW 2 910285 LOCKWASHER	
15	528518	1	BEARING, ball, L.H.	
16	528811	1	HOUSING, bearing, L.H. 3 903631 CAPSCREW 3 910287 LOCKWASHER 3 910324 NUT 1 914465 FITTING, lubrication	
17	528192	1	CLIP, inspection hole cover 1 913312 BOLT 1 910285 LOCKWASHER	
18	517661	1	COVER, inspection hole	
19	528808	1	PLATE ASSY., bearing slide, L.H.	
20	528815	2	SUPPORT, side, L.H. 3 918201 BOLT 3 910286 LOCKWASHER	
21	532343	1	HUB, L.H. 6 910523 RIVET	
22	501146	2	KEY	
23	517948	1	HUB ASSY., sheave, outer (Incl. SETSCREW) 1 902872 SETSCREW	
24	524140	1	SHEAVE ASSY., outer (Incl. HUB) 1 910916 LOCKWASHER 1 910174 NUT	
			524142	1
25	508971	1	BELT, cylinder drive	
26	524141	1	SHEAVE ASSY., inner (Incl. HUB) 3 904283 CAPSCREW 3 904208 LOCKWASHER 3 910325 NUT	
			524142	1
27	507116	1	RING, snap	
28	510314	1	SEAL, bearing	
29	510313	1	BEARING, ball	
30	510239	1	HOUSING, bearing 1 915273 FITTING, lubrication	
31	528816	4	SHIM, bearing slide plate	

CYLINDER (Cont'd.)
Used on Serial No. 69101 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
32	528825	8	RETAINER, bearing slide plate 2 910421 BOLT 2 910286 LOCKWASHER	
33	528807	2	SPACER, bearing slide	
34	528820	1	SUPPORT, side, R.H. rear 3 918201 BOLT 3 910286 LOCKWASHER	
35	528821	1	SUPPORT, cylinder side R.H. front 3 918201 BOLT 3 910286 LOCKWASHER	
36	528823	1	INDICATOR, cylinder position, R.H. 2 906692 CAPSCREW 2 910285 LOCKWASHER	
37	510236	1	CAP, bearing housing, R.H.	
38	528818	1	PLATE ASSY., cap, R.H. 6 910286 LOCKWASHER 6 910323 NUT	
39	510317	1	PLATE, cylinder side brace 2 912371 BOLT 2 914168 BOLT 2 910286 LOCKWASHER 2 910287 LOCKWASHER	
40	528812	1	PLATE ASSY., bearing slide, R.H.	
41	528519	1	BEARING, ball, R.H.	
42	528822	1	HOUSING, bearing, R.H. 3 913345 BOLT 3 910287 LOCKWASHER	
43	510310	1	COLLAR, outer, R.H.	
44	510237	1	HUB, inner 1 914465 FITTING, lubrication	



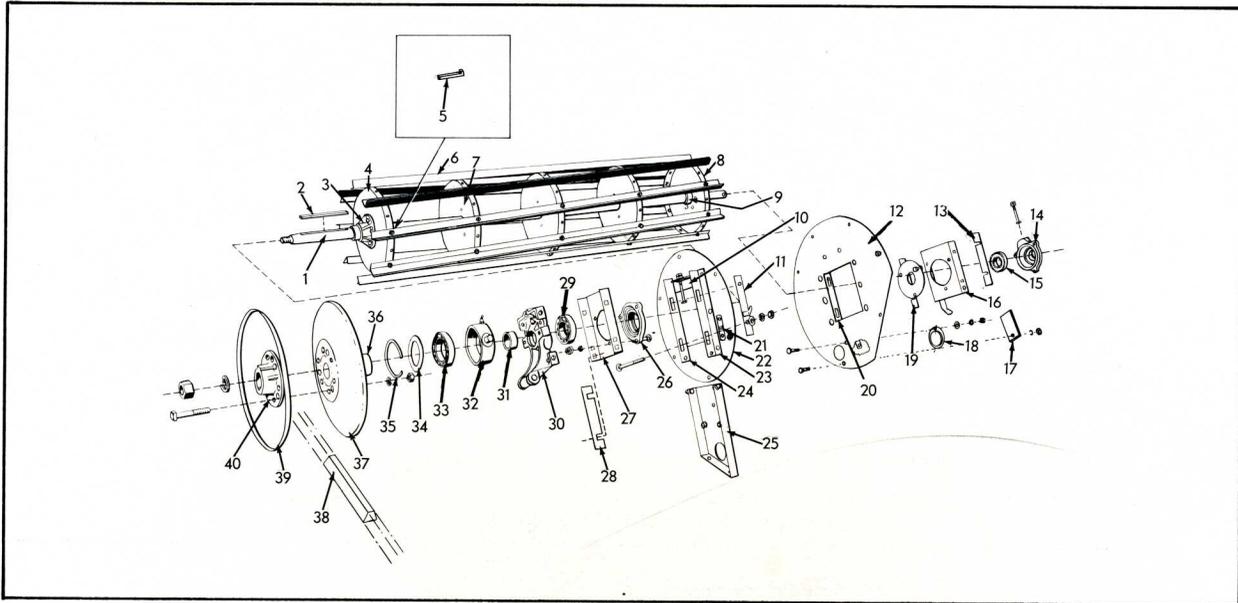
CYLINDER SPEED ADJUSTER

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	917648	1	PIN, yoke 1 900806 PIN, cotter	
2	507029	1	YOKE, adjusting	
3	523809	1	RING, snap	

Continued
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CYLINDER SPEED ADJUSTER (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
4	507119	1	PIN, yoke (5/8" x 4-3/4") (Used prior to Serial No. B-69101)	
			2 900938 PIN, cotter	
	523810	1	PIN, adjusting yoke (Used on Serial No. B-69101 & up)	
			1 900938 PIN, cotter	
			1 912808 FITTING, lubrication	
5	507120	1	ROD, adjusting	
			2 910325 NUT	
			1 904208 LOCKWASHER	
6	509003	1	BRACKET, adjusting rod	
			2 903630 CAPSCREW	
			2 910287 LOCKWASHER	
			2 910324 NUT	
7	507122	1	CRANK, speed adjusting	
			1 911391 WASHER	



CYLINDER
(Used Prior to Serial No. B-69101)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	525056	1	CYLINDER ASSY., complete (Incl. SHEAVE, BEARINGS AND PLATES) (Supersedes 517658)	
-	510303	1	CYLINDER ASSY. (Incl. SHAFT, HEADS & STANDARD BARS)	
1	528551	1	SHAFT, cylinder (1-5/8" x 75-1/2") (Supersedes 510304)	
2	507272	1	KEY, special (5/16" x 5/16" x 5-7/8")	
3	510233	1	HUB, outer head, R.H. (1-5/8" bore)	
			6 910523 RIVET	
4	510305	1	HEAD ASSY., R.H. (Incl. HUB)	
5	501146	2	KEY, special (3/8" x 5/16" x 2-5/16")	
6	505441	1	BAR SET, standard (Incl. eight standard bars)	
	503328	8	BAR, standard	
	505120	1	BAR SET, special heavy rubber (Incl. eight special bars)	
	504721	8	BAR, special heavy rubber	
			5 916381 CAPSCREW	
			5 910287 LOCKWASHER	
			5 910123 NUT	
7	510307	3	HEAD, intermediate (f/ 1-5/8" shaft)	

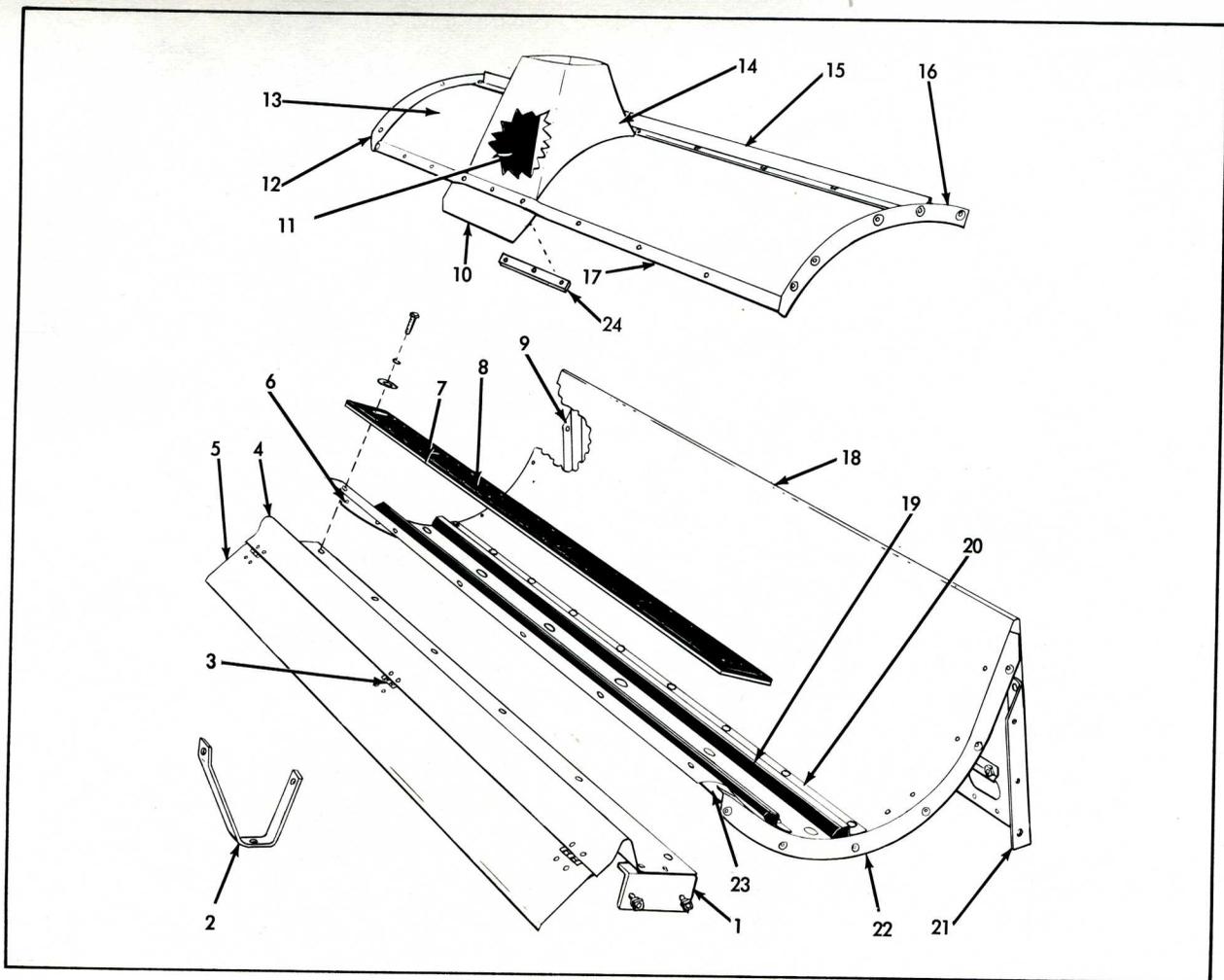
CYLINDER (Cont'd.)
(Used Prior to Serial No. B-69101)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
8	510306	1	HEAD ASSY., L.H. (Incl. HUB)	
9	510234	1	HUB, outer head, L.H. (1-5/8" bore) 6 910523 RIVET	
10	501901	2	CLIP, bearing slide 2 910297 RIVET	
11	525049	1	INDICATOR ASSY., cylinder position (Used on Serial No. B-52083 & up)	
12	517659	1	PLATE ASSY., L.H. (Riveted) (Incl. CLIP & ANGLES) (Used Prior to Serial No. B-52083)	
		1	PLATE ASSY., L.H. (Riveted) (Incl. CLIP & ANGLES) (Used on Serial No. B-52083 thru 69100)	
			6 905661 CAPSCREW	
			2 903626 CAPSCREW	
			8 910286 LOCKWASHER	
		8 910323 NUT		
13	501903	2	SHIM, bearing bracket, L.H.	
14	507103	1	HOUSING, bearing, L.H.	
			3 903631 CAPSCREW	
			3 910287 LOCKWASHER	
			3 910324 NUT	
			1 914465 FITTING, lubrication	
15	507223	1	BEARING, ball, L.H. (Used prior to Serial No. 66401)	
	528518	1	BEARING, ball, L.H. (Used on Serial No. 66401 & up)	
16	507105	1	BRACKET, bearing slide, L.H. (Used prior to Serial No. B-52083)	
	525047	1	BRACKET ASSY., bearing slide L.H. (Incl. POINTER) (Used on Serial No. B-52083 & up)	
		4 916062 BOLT		
		4 900817 WASHER		
		4 910287 LOCKWASHER		
17	528192	1	CLIP	
			1 910387 BOLT	
			1 910285 LOCKWASHER	
			1 910880 NUT	
18	517661	1	COVER, inspection hole	
			1 916043 BOLT	
			1 900816 WASHER	
			1 910285 LOCKWASHER	
			1 910880 NUT	
19	510308	1	WASHER, housing, retainer, L.H.	
20	501900	2	ANGLE, support, cylinder slide	
			3 910925 RIVET	
21	524245	2	SCALE, position indicator (Used on Serial No. B-52083 & up)	
			2 916081 SCREW, mach.	
			2 916955 WASHER	
			2 916964 WASHER	
22	525052	1	PLATE ASSY., R.H. (Riveted) (Incl. CLIP & ANGLES) (Supersedes 507106)	
			5 919413 BOLT	
			1 916051 BOLT	
			6 910286 LOCKWASHER	
			6 910323 NUT	
23	525045	1	ANGLE, support, R.H. front (Supersedes 507108)	
			3 910925 RIVET	
24	507109	1	ANGLE, support, R.H. rear (Used prior to Serial No. B-52083)	
	525045	1	ANGLE, support, R.H. rear (Used on Serial No. B-52083 thru B-69100)	
		3 910925 RIVET		

Continued

CYLINDER (Cont'd.)
(Used Prior to Serial No. B-69101)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.		
25	510317	1	PLATE, side brace, R.H. 2 903629 CAPSCREW 1 916051 BOLT 2 905661 CAPSCREW 3 910285 LOCKWASHER 2 910287 LOCKWASHER 3 910323 NUT 2 910324 NUT			
26	510236	1	CAP, housing, R.H. 3 919416 BOLT 3 910287 LOCKWASHER 3 910324 NUT			
27	507104	1	BRACKET, bearing slide, R.H.			
28	507110	2	SHIM, bearing bracket, R.H.			
29	528519	1	BEARING, ball, R.H. (Supersedes 510309) (On Serial No. B-66401 thru B-69100)			
30	510235	1	HOUSING, bearing, R.H. 2 916039 BOLT 2 904207 LOCKWASHER 2 912201 NUT 1 916143 BOLT 2 910324 NUT 2 906985 WASHER 1 900817 WASHER 1 915273 FITTING, lubrication			
31	510310	1	COLLAR, shaft, outer (1-1/2" bore)			
32	510239	1	HOUSING, bearing, cylinder sheave 1 915273 FITTING, lubrication			
33	510313	1	BEARING, ball, cylinder sheave			
34	510314	1	SEAL, sheave bearing			
35	507116	1	RING, snap			
36	510237	1	HUB, inner (1-1/2" bore)			
37	524141	1	SHEAVE ASSY., inner (Incl. SHEAVE & HUB) (Supersedes 510315) 1 916492 BOLT 3 904208 LOCKWASHER 3 910325 NUT 1 914465 FITTING, lubrication			
38	508971	1	BELT, (Standard length)			
	531095	1	BELT, (Special length) (For edible beans - cylinder speeds of 480 to 860 R. P. M.)			
39	524140	1	SHEAVE ASSY., outer (Supersedes 510316) (Incl. SHEAVE & HUB) 2 902872 SETSCREW 1 910174 NUT 1 910916 LOCKWASHER			
			524142	2	SHEAVE (Supersedes 506932) 3 913613 RIVET	
			517948	1	HUB, sheave, outer (Incl. SETSCREW) 1 902872 SETSCREW 1 910174 NUT 1 910916 LOCKWASHER	

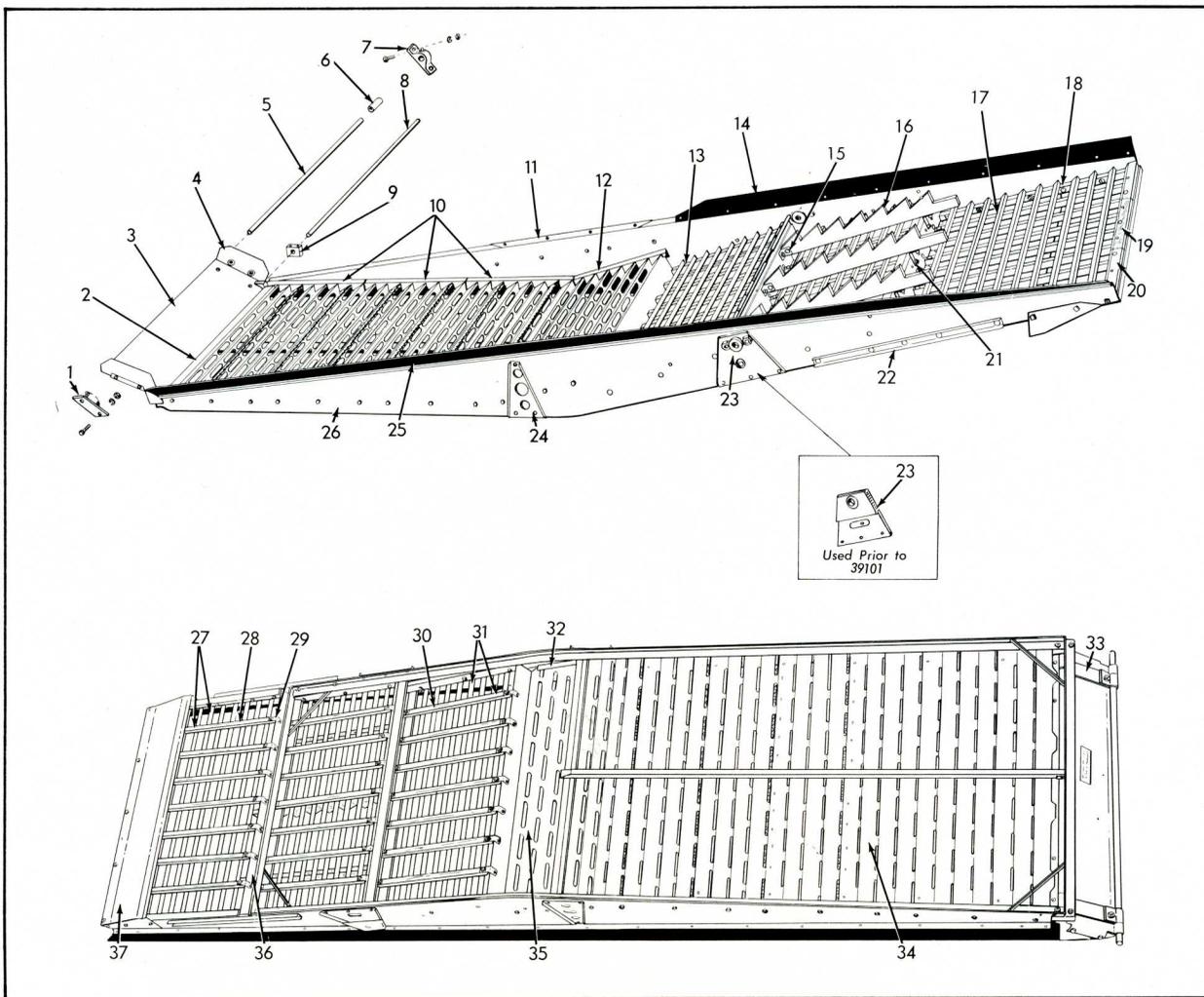


CONCAVE & CYLINDER HOUSING

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	501767	1	ANGLE, support, ledger plate 4 910553 BOLT 4 910286 LOCKWASHER 2 910282 RIVET	
2	517112	1	BRACE, concave support 2 910309 BOLT 2 910441 BOLT 1 900817 WASHER, plain 3 910287 LOCKWASHER	
3	535584	3	HINGE, apron 4 910280 RIVET	
4	501779	1	EXTENSION, concave apron 6 910280 RIVET 2 910282 RIVET	
5	501815	1	APRON ASSY. (Incl. Items 1, 3 & 4) 4 910553 BOLT 4 910286 LOCKWASHER	
	501778	1	APRON, concave 6 910280 RIVET	
6	510321	1	SUPPORT, concave, R.H. 5 910516 RIVET 5 910282 RIVET 1 910296 RIVET	
7	501904	1	PLATE ASSY., ledger (Incl. Item 8) 6 910982 CAPSCREW 6 910820 WASHER, plain 6 910286 LOCKWASHER	
8	-----	1	LAGGING, ledger plate 29 910541 RIVET	507628

CONCAVE & CYLINDER HOUSING (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
9	501764	1	SUPPORT, concave, rear, R.H. 6 910516 RIVET	
10	526381	1	DEFLECTOR (Supersedes 501748) 3 910989 RIVET	
11	502370	1	CUSHION (Rubber) 4 911008 RIVET 3 910989 RIVET	
12	501752	1	ANGLE, housing, R.H. 3 910516 RIVET 2 910296 RIVET	
13	526382	1	HOUSING ASSY., cylinder (Incl. HOUSING, ANGLES & BOOT ASSY. (Supersedes 501749) 6 900767 RIVET 13 910516 RIVET 4 910296 RIVET 3 910989 RIVET	
14	526383	1	BOOT ASSY. (Incl. Item 11) (Supersedes 501746) 3 910989 RIVET 2 910516 RIVET	
15	501750	1	ANGLE, reinforcing (Used prior to Serial No. B-60101) 7 910516 RIVET 2 910296 RIVET	
16	501753	1	ANGLE, L.H. 3 910516 RIVET 2 910296 RIVET	
17	501751	1	STRIP, reinforcing (Used prior to Serial No. B-60101)	
	533224	1	REINFORCEMENT, (Used on Serial No. B-60101 & up) 5 910516 RIVET 2 910296 RIVET 3 910989 RIVET	
18	514687	1	CONCAVE ASSY. (Incl. Items 6, 9 & 19 thru 23) 2 910925 RIVET 6 900767 RIVET 4 910282 RIVET 1 910296 RIVET 6 910516 RIVET 3 910989 RIVET	
	517610	1	CONCAVE 14 910516 RIVET 2 910925 RIVET	
	527623	1	REINFORCEMENT, concave sheet (Used with Corn Head)	
19	535533	2	RUBBER, concave	
20	513658	2	BAR, concave 7 910418 BOLT 7 910286 LOCKWASHER	
21	501763	1	SUPPORT, concave, rear, L.H. 6 910516 RIVET	
22	501769	1	SUPPORT, concave, L.H. 5 910516 RIVET 6 900767 RIVET	
23	501766	1	ANGLE, transverse, concave support 4 910925 RIVET	
24	528485	1	REINFORCEMENT, boot cushion	



STRAW RACK

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	519948	1	STRAW RACK ASSY. (Prior to Serial No. 39101)	
-	524544	1	STRAW RACK ASSY. (Used on Serial No. 39101 & up)	
1	535565	1	BEARING, hanger shaft, rear 1 914465 FITTING, lubrication 2 910553 BOLT 2 910286 LOCKWASHER	
2	519989	1	SHIELD, hanger plate 7 910542 RIVET	
3	519987	1	PLATE ASSY. (Incl. SHIELD) 4 901353 BOLT 4 910286 LOCKWASHER	
4	501631	2	LAGGING, hanger, end 2 900863 BOLT 2 910285 LOCKWASHER 2 900816 WASHER	
5	501629	1	SHAFT, hanger, upper (5/8" x 31-9/16")	
6	520148	2	SPACER, hanger, upper shaft	
7	535566	1	BEARING, hanger shaft, front 1 915276 FITTING, lubrication 2 906564 BOLT 2 910286 LOCKWASHER	
8	519990	1	SHAFT, hanger, lower (5/8" x 29-1/2")	
9	501623	2	BLOCK, bearing 2 913317 BOLT 2 910285 LOCKWASHER	

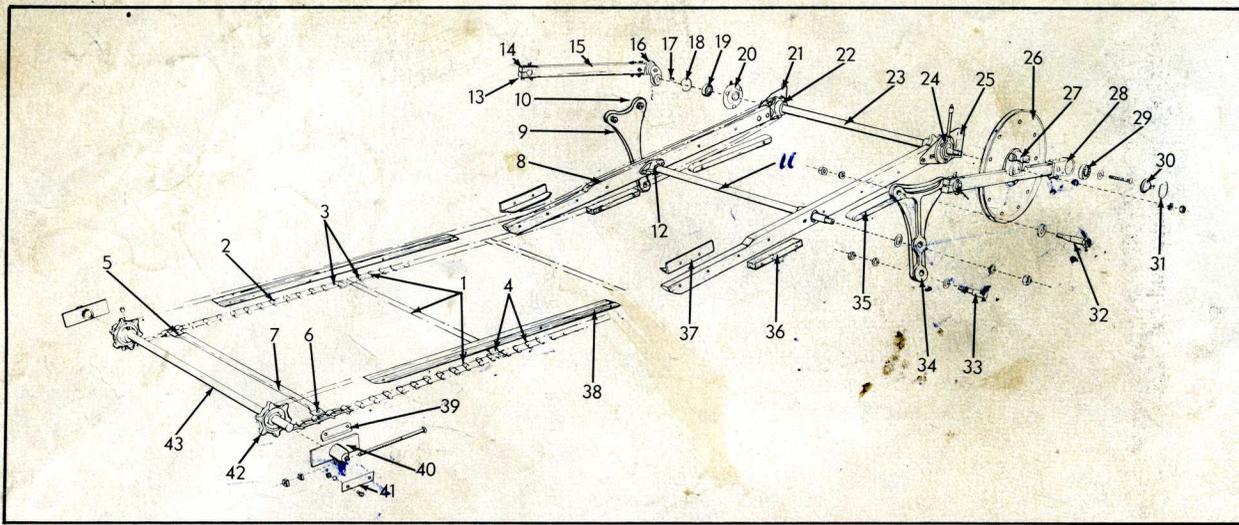
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STRAW RACK (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
10	520028	3	CLIP, hold down, straight section, front	
		3	CLIP, hold down, straight section, rear	
			3 916002 SCREW 3 915999 NUT, speed	
11	520036	1	GUARD	
		5	910933 BOLT	
		5	915938 NUT	
		4	910160 SCREW	
12	520027	1	CLIP, hold down, step section, front	
		1	CLIP, hold down, step section, rear	
			3 916002 SCREW 3 915999 NUT, speed	
13	520022	4	RAIL, side	
		4	910391 BOLT	
		4	910285 LOCKWASHER	
		3	900816 WASHER	
14	520005	1	SHIELD, rack side, front (Lagging)	
		10	910542 RIVET	
15	521465	3	CLIP, fishback, attaching	
		1	910489 BOLT	
		1	910285 LOCKWASHER	
		1	900816 WASHER	
16	520033	3	FISHBACK	
		1	910293 BOLT	
		1	910391 BOLT	
		2	910285 LOCKWASHER	
17	501060	26	SLAT, rack	
		9	913050 NAIL	
18	520025	2	RAIL, long section	
		3	910393 BOLT	
		3	910391 BOLT	
		3	900816 WASHER	
		6	910285 LOCKWASHER	
19	520032	3	RAIL, cross	
		7	910398 BOLT	
		2	910399 BOLT	
		9	900816 WASHER	
		9	910285 LOCKWASHER	
20	523557	1	COVER, crossrail (Used on Serial No. B-30101 & up, can be used prior to B-30101)	
21	519998	3	CLIP, fishback attaching, lower	
		1	910489 BOLT	
		1	910285 LOCKWASHER	
22	520035	2	CONNECTOR, extension	
		2	910388 BOLT	
		3	910393 BOLT	
		3	900816 WASHER	
		5	910285 LOCKWASHER	
23	519991	2	BEARING ASSY. (Prior to Serial No. B-39101)	
		2	910196 CAPSCREW	
		2	910286 LOCKWASHER	
		3	910520 RIVET	
23	524367	2	BEARING ASSY. (Serial No. B-39101 & up)	
		3	910892 RIVET	
		1	903775 CAPSCREW	
		1	910287 LOCKWASHER	
		1	900817 WASHER	
		1	910324 NUT	
24	520031	2	BRACKET, rack side	
		1	910516 RIVET	
		2	915261 RIVET	
25	520008	1	SHIELD, rack side, rear (Lagging)	
		20	910542 RIVET	

STRAW RACK (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
26	520069	1	FRAME & SIDE ASSY. (Welded) (Prior to Serial No. B-39101) (See M.N.I.)	
	524545	1	FRAME & SIDE ASSY. (Welded)(Serial No. B-39101 & up)	
27	520021	2	SECTION ASSY., short (Wood) 6 910391 BOLT 6 900816 WASHER 6 910285 LOCKWASHER	
28	520023	14	SUPPORT, short section 1 910391 BOLT 1 910285 LOCKWASHER	
29	519997	21	CLIP, baffle connecting 1 910280 RIVET	
30	520026	7	SUPPORT, long section 1 910391 BOLT 1 910398 BOLT 1 910285 LOCKWASHER	
31	520024	1	SECTION, long (Wood) 3 910391 BOLT 3 910393 BOLT 3 900816 WASHER 6 910285 LOCKWASHER	
32	520004	2	SUPPORT, step section 2 910280 RIVET	
33	501627	2	HANGER	
34	520016	3	SECTION ASSY. (Welded) 6 916002 SCREW 6 915999 NUT	
35	520019	1	SECTION ASSY., step 6 916002 SCREW 6 915999 NUT	
36	519999	2	RISER ASSY. 7 910391 BOLT 7 910285 LOCKWASHER	
37	520034	1	PAN, return 4 910391 BOLT 4 910285 LOCKWASHER	
38	524371	1	ROD, rack drive end bearing (Used on Serial No. B-39101 & up) 2 910287 LOCKWASHER 2 910324 NUT	
39	524370	1	SUPPORT, rack drive end bearing plate (Serial No. B-39101 & up) 2 917945 BOLT 7 913315 BOLT 9 910285 LOCKWASHER 9 900816 WASHER	



GRAIN DRAG

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	507188	1	RADDLE ASSY. (Incl. Items 2 thru 7)	
2	535589	254	LINK, chain (Plain)	
3	-----	1	CHAIN ASSY., L.H. (Incl. Items 2 and 5)	515457
4	-----	1	CHAIN ASSY., R.H. (Incl. Items 2 and 6)	515457
5	515770	11	LINK, attaching, L.H.	
6	515769	11	LINK, attaching, R.H.	
7	507472	11	SLAT ASSY. (Incl. Items 5 and 6)	
	506971	11	SLAT, raddle	
		2	910311 RIVET	
8	501806	2	RAIL	
		4	910396 BOLT	
		1	910496 BOLT	
		1	910290 BOLT	
		2	910426 BOLT	
9	526433	1	ARM ASSY., rocker, front (Incl. Item 10) (Replaces 516903 or 516952)	
		1	904369 LOCKWASHER	
		1	910821 WASHER, plain	
		1	910175 NUT	
		1	914465 FITTING, lubrication	
10	535526	2	PIN, rocker arm, upper (7/8" x 3-3/16")	
		1	910124 NUT	
		1	904209 LOCKWASHER	
		1	910302 PIN, cotter	
11	501087	1	SHAFT, rocker arm	
		1	915276 FITTING, lubrication	
		1	914465 FITTING, lubrication	
12	501047	2	BEARING, rocker arm shaft	
		2	910557 BOLT	
		2	910286 LOCKWASHER	
13	507179	2	PLATE, lower	
14	507178	2	PLATE, upper	
15	507177	2	PITMAN (Wood)	
		2	910830 WASHER	
		1	910302 PIN, cotter	
		2	910559 BOLT	
		2	910286 LOCKWASHER	
		1	915275 FITTING, lubrication	
16	535486	1	CRANK, front	
		1	910124 NUT	
		1	904209 LOCKWASHER	
17	535515	2	KEY, drive shaft (1/4" x 1/4" x 3/4")	

914796

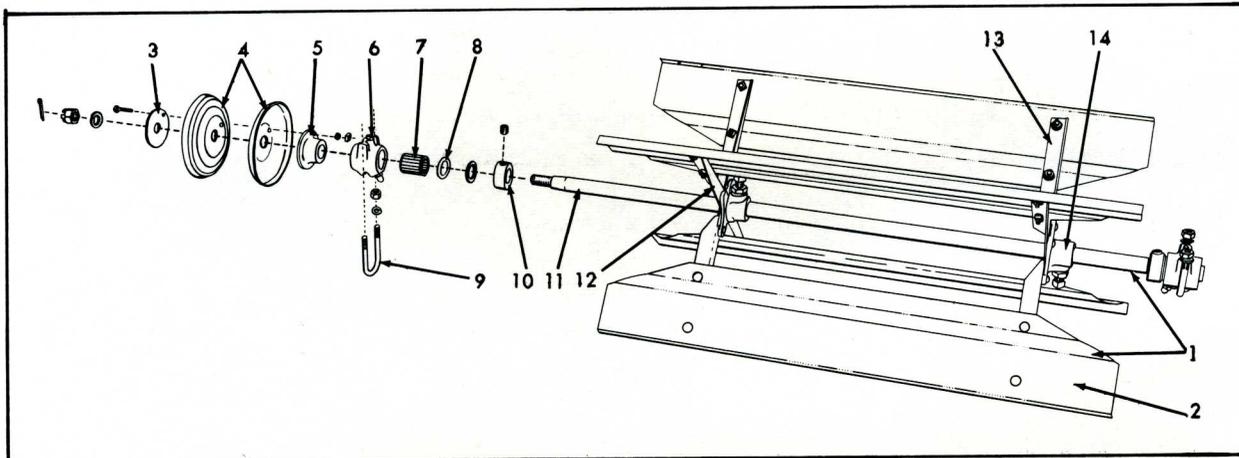
GRAIN DRAG (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
18	535548	2	RING, snap	
19	205756	2	BEARING, ball	
20	535483	1	HOUSING, bearing 3 914457 BOLT 3 910286 LOCKWASHER 1 914465 FITTING, lubrication	
21	535738	1	BRACKET, R.H. front 2 910303 BOLT 1 910390 BOLT 1 910426 BOLT 4 910286 LOCKWASHER	
22	517806	2	SPROCKET (6T) (Incl. SETSCREW) 1 910544 SETSCREW 1 905126 KEY, woodruff	
23	515657	1	SHAFT, drive (1-1/8" x 37-11/32")	
24	535483	1	HOUSING, bearing 3 914457 BOLT 3 910286 LOCKWASHER 1 901473 NIPPLE 1 901763 COUPLING 1 914465 FITTING, lubrication	
25	535493	1	BRACKET, R.H. rear 2 910303 BOLT 1 910290 BOLT 1 910426 BOLT 4 910286 LOCKWASHER	
26	520065	1	SHEAVE (15-5/8" diam.) 6 910489 BOLT (f/520041 Crank) 6 910285 LOCKWASHER 6 913478 BOLT (f/C5D-1680 Crank)	
27	520041	1	CRANK, rear (Used prior to Serial No. 27101)	
	535487	1	CRANK, rear (Used on Serial No. 27101 & up) 1 910124 NUT 1 904209 LOCKWASHER	
28	506878	2	HOUSING, bearing, pitman 1 910451 BOLT (front) 2 910559 BOLT 2 910286 LOCKWASHER 1 910454 BOLT 1 906985 WASHER, plain 1 910287 LOCKWASHER 1 910324 NUT 1 918909 BOLT	
29	211227	2	BEARING, ball	
30	500369	2	CAP, bearing, pitman 1 915276 FITTING, lubrication (front bearing) 1 914465 FITTING, lubrication (rear bearing)	
31	535548	2	RING, snap	
32	501201	2	SHAFT, stub, rack drive (3/4" x 3-7/16") 1 910819 WASHER, plain 1 904209 LOCKWASHER 1 910124 NUT	
33	500250	2	PIN, pivot, sieve shoe (3/4" x 4-3/16") 1 900819 WASHER, plain 1 900810 PIN, cotter 1 910514 NUT 1 904209 LOCKWASHER	
34	526434	1	ARM ASSY., rocker, rear (Incl. Item 10) (Replaces 520080 or 520079) 1 904369 LOCKWASHER 1 910821 WASHER, plain 1 910175 NUT 1 915276 FITTING, lubrication	

Continued

GRAIN DRAG (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
35	507191	2	GUIDE, chain, R.H. (1-1/2" wide) 2 910497 BOLT 2 910285 LOCKWASHER	
36	507190	2	GUIDE, center (1-1/2" wide) 2 910497 BOLT 2 910285 LOCKWASHER	
37	535495	2	ANGLE, chain hold-down 2 910299 BOLT 2 910285 LOCKWASHER	
38	507189	2	GUIDE, chain, L.H. (1-1/4" x 33") 4 910396 BOLT 4 900816 WASHER, plain 4 910285 LOCKWASHER	
39	511870	2	SLIDE, bearing 2 913809 BOLT 2 910286 LOCKWASHER	
40	531213	2	BEARING, idler shaft 1 910591 BOLT 1 910306 NUT 1 915276 FITTING, lubrication (front bearing) 1 914465 FITTING, lubrication (rear bearing)	
41	501928	2	GUIDE, lower 2 904478 BOLT 2 910285 LOCKWASHER	
42	520082	2	SPROCKET (6T) (Incl. SETSCREW)	
43	535532	1	SHAFT, idler (7/8" x 34-1/2")	

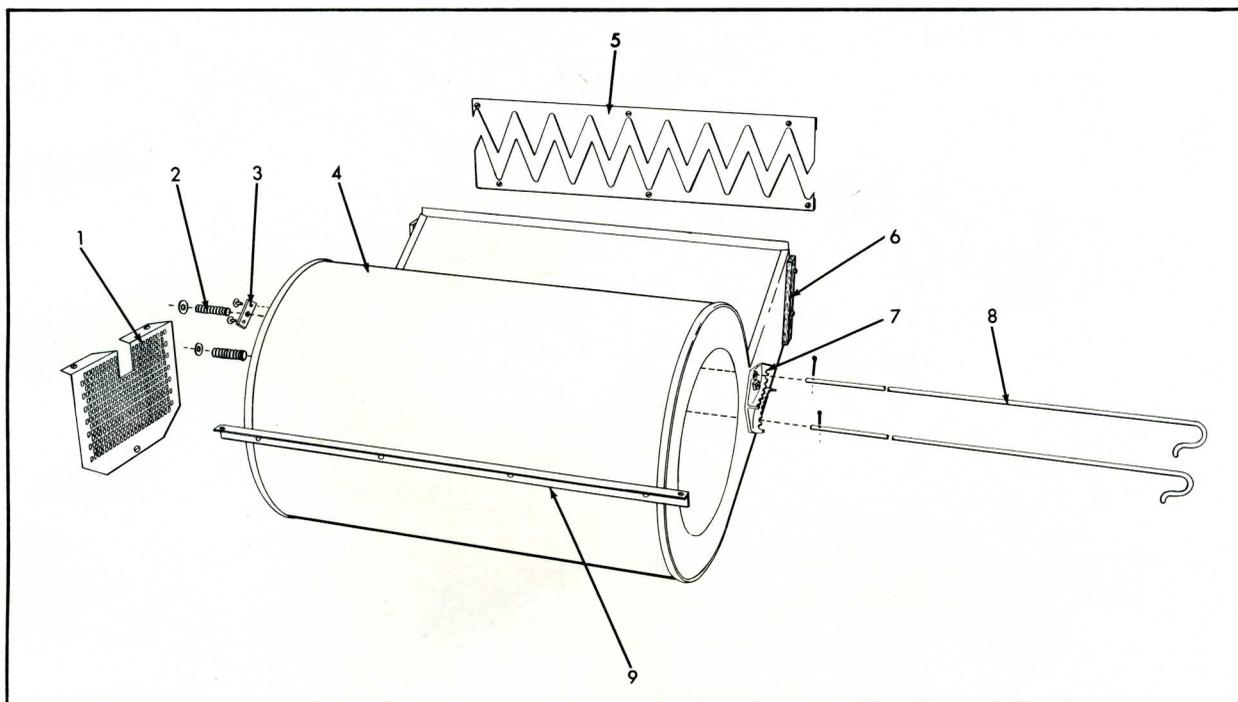


FAN

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	-----	1	FAN ASSY. (Incl. Items 2 & 11 thru 14) (Discontinued - Order Components)	
2	512037	4	WING, fan (Steel) 4 910386 BOLT 4 910285 LOCKWASHER	
3	500178	1	REINFORCEMENT, sheave	
4	507181	2	SHEAVE (half) 1 910493 BOLT 1 910285 LOCKWASHER	
5	535563	1	HUB 1 904323 NUT 1 904209 LOCKWASHER 1 910302 PIN, cotter	
6	501730	2	BEARING ASSY. (Incl. HOUSING & Items 7 & 8) 1 910817 WASHER, plain 1 915275 FITTING, lubrication	

FAN (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
7	507226	2	BEARING, roller	
8	535475	2	CAP, bearing	
9	501731	2	U-BOLT	
		2	910513 NUT	
		2	910287 LOCKWASHER	
10	516090	1	COLLAR (Incl. SETSCREW)	
		1	902872 SETSCREW	
11	535508	1	SHAFT, fan	
12	518537	2	SPIDER ASSY. (Incl. Items 13 & 14)	
		1	901285 SETSCREW	
		1	910935 NUT	
		1	904208 LOCKWASHER	
13	512035	4	ARM, fan spider	
		2	910296 RIVET	
14	512036	2	HUB, fan spider	
		1	901285 SETSCREW	
		1	904208 LOCKWASHER	
		1	910935 NUT	

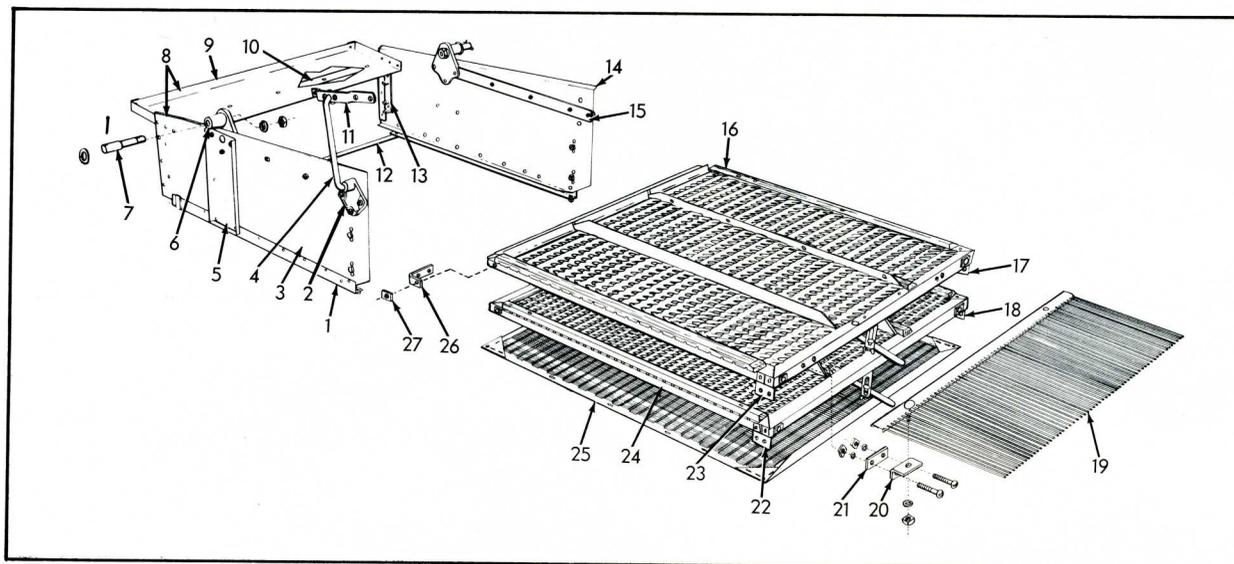


FAN HOUSING

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	501733	1	SCREEN	
		3	900863 BOLT	
		3	910285 LOCKWASHER	
		1	900816 WASHER	
2	501211	2	SPRING, valve rod	
3	550304	2	BEARING, valve rod	
		2	910282 RIVET	
4	501722	1	DRUM ASSY. (Incl. Items 3, 5, 7, 8 & 9)	
		2	900866 BOLT	
		2	910503 BOLT	
		4	910285 LOCKWASHER	
5	535500	2	BLADE, valve	
		3	900863 BOLT	
		3	910285 LOCKWASHER	

FAN HOUSING (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
6	501734	2	SPACER, throat (Wood)	
7	500696	1	QUADRANT, valve rod 2 906558 BOLT 2 910285 LOCKWASHER	
8	510923	2	ROD, valve 1 900817 WASHER, plain 1 900805 PIN, cotter	
9	501726	1	ANGLE, drum support 4 910516 RIVET	

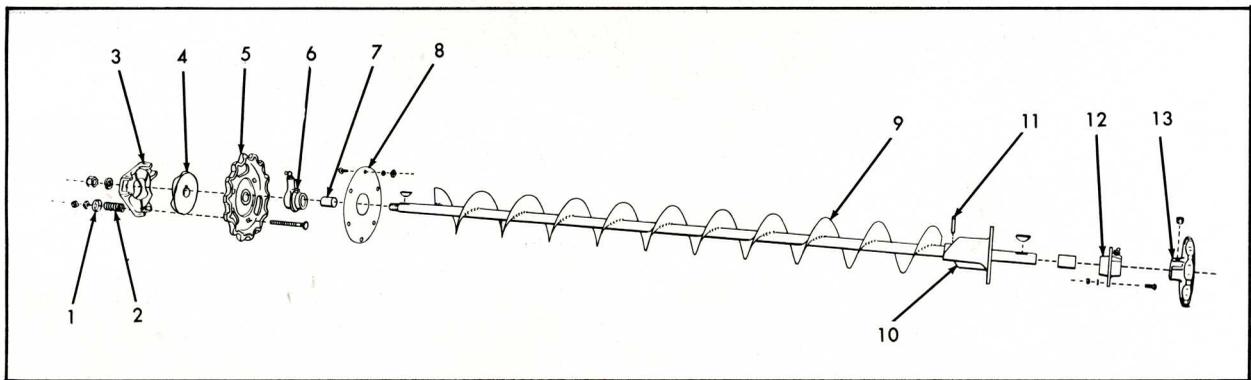


SHOE, SIEVES & TAIL RAKE

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	501657	2	ANGLE, sieve slide, lower 6 910280 RIVET	
2	519723	2	PIVOT, R.H. 2 910517 RIVET 1 913861 RIVET	
3	501653	1	SIDE, rear	
4	501804	2	HANGER (7/16" diam.) 2 900805 PIN, cotter 2 906985 WASHER, plain	
5	501656	2	REINFORCEMENT, side 2 910516 RIVET 2 900793 RIVET	
6	501517	2	PIVOT, L.H. 3 910517 RIVET	
7	500250	2	PIN, pivot, L.H. 1 910514 NUT 1 904209 LOCKWASHER 1 910819 WASHER, plain 1 900810 PIN, cotter	
8	516051	1	SHOE ASSY. (w/o SIEVES) (Incl. Items 1, 2, 3, 5, 6, 9, 10 & 12 thru 15)	
9	501654	1	BOARD, delivery 6 910280 RIVET 5 910282 RIVET	
10	535497	1	SUPPORT, delivery board 6 915261 RIVET	
11	501193	2	PLATE, adjusting, hanger 3 910426 BOLT 3 910285 LOCKWASHER	

SHOE, SIEVES & TAIL RAKE (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
12	535511	1	BRACE, lower 2 915261 RIVET	
13	535562	2	SUPPORT, sieve, front 2 910516 RIVET	
14	501652	1	SIDE, front	
15	501655	2	BAR, side stiffener 2 915708 RIVET	
16	517126	1	CHAFFER ASSY. 2 910304 BOLT 2 910286 LOCKWASHER	
17	520261	1	BRACKET, chaffer attaching, front	521702
			3 915754 RIVET	
18	520263	1	BRACKET, sieve attaching, front	521701
			3 915754 RIVET	
19	500738	1	RAKE ASSY., tail 2 910388 BOLT 2 910285 LOCKWASHER	
20	517129	2	CLIP, tail rake connecting 2 900853 BOLT 2 910284 LOCKWASHER 2 910371 NUT	
21	518183	2	REINFORCEMENT, connecting clip	
22	520262	1	BRACKET, sieve attaching, rear	521701
			3 915754 RIVET	
23	520260	1	BRACKET, chaffer attaching, rear	521702
			3 915754 RIVET	
24	517127	1	SIEVE, adjustable 2 910304 BOLT 2 910286 LOCKWASHER	
25	-----	1	SIEVE (See Machinery Price List)	
26	521665	1	REINFORCEMENT, corner, front	521703
	521666	1	REINFORCEMENT, corner, rear	521703
			3 915754 RIVET	
27	521667	24	WASHER, reinforcing	{ 521701 521702 521703

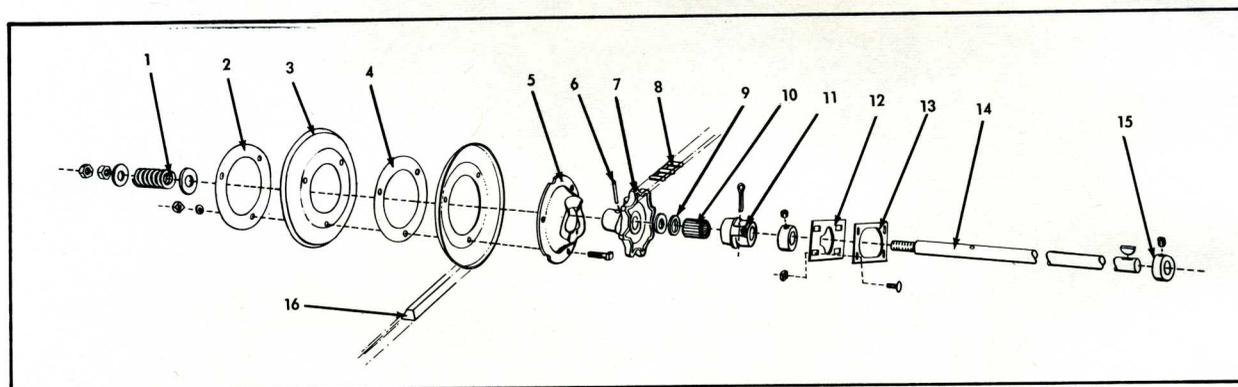


GRAIN CONVEYOR

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	550244	3	CAP, spring	
2	501294	3	SPRING, clutch (Std.)	
	516026	3	SPRING, clutch (Special for Model K Scourkleen)	
3	507194	1	RING, clutch	

GRAIN CONVEYOR (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
4	507193	1	HUB, clutch 1 905123 KEY, woodruff 1 904209 LOCKWASHER 1 910124 NUT	
5	507192	1	SPROCKET, driven (Standard 14T)	
	507389	1	SPROCKET, driven (Special 12T) 3 911745 BOLT 3 910292 NUT	
6	501948	1	BEARING ASSY. (Std.) (Incl. HOUSING & Item 7)	
	505958	1	BEARING ASSY. (Special) (Incl. HOUSING & Item 7) (For 12T SPROCKET) 1 915276 FITTING, lubrication	
7	500983	2	BUSHING	
8	501947	1	DISC, removable, conveyor 6 900863 BOLT 6 910285 LOCKWASHER	
9	503840	1	CONVEYOR ASSY. (Incl. SPIRAL & Items 1 thru 11) (Used prior to Serial No. B-60101) 5 900863 BOLT 5 910285 LOCKWASHER	
	526372	1	SPIRAL ASSY. (Supersedes 503841)	
10	505650	1	SLINGER, conveyor	
11	916171	1	PIN, slinger	
12	501920	1	BEARING, front (Incl. BUSHING) 3 910388 BOLT 3 910285 LOCKWASHER	
13	517967	1	SPROCKET (9T) (Incl. SETSCREW) 1 902872 SETSCREW 1 910830 WASHER, plain 1 905126 KEY, woodruff 1 900810 PIN, cotter	

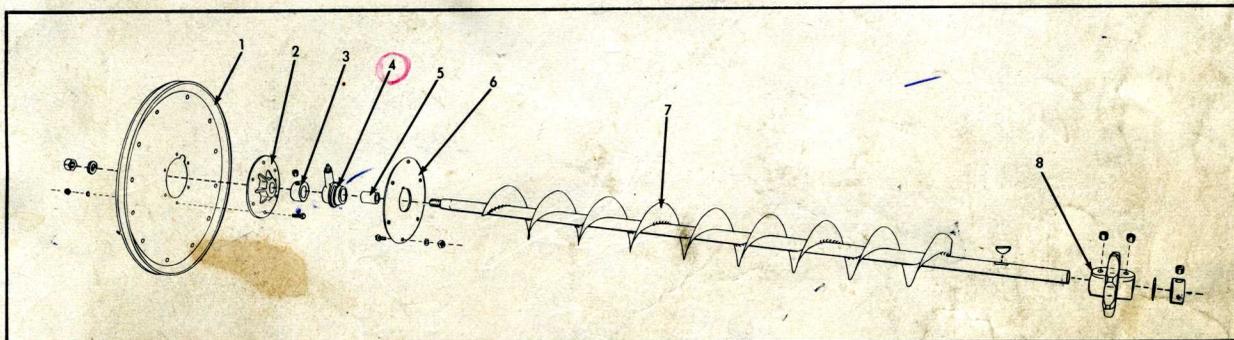


SEPARATOR DRIVE

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	535594	1	SPRING 1 900819 WASHER, plain 1 910308 NUT 1 910511 NUT	
2	535522	1	REINFORCEMENT, sheave	
3	509117	2	SHEAVE (8-1/2" diam.) 3 910158 BOLT 3 910287 LOCKWASHER	
4	502801	6	SPACER, sheave (5-7/8" diam.)	
5	500698	1	HUB 1 915275 FITTING, lubrication 1 910826 WASHER, plain	

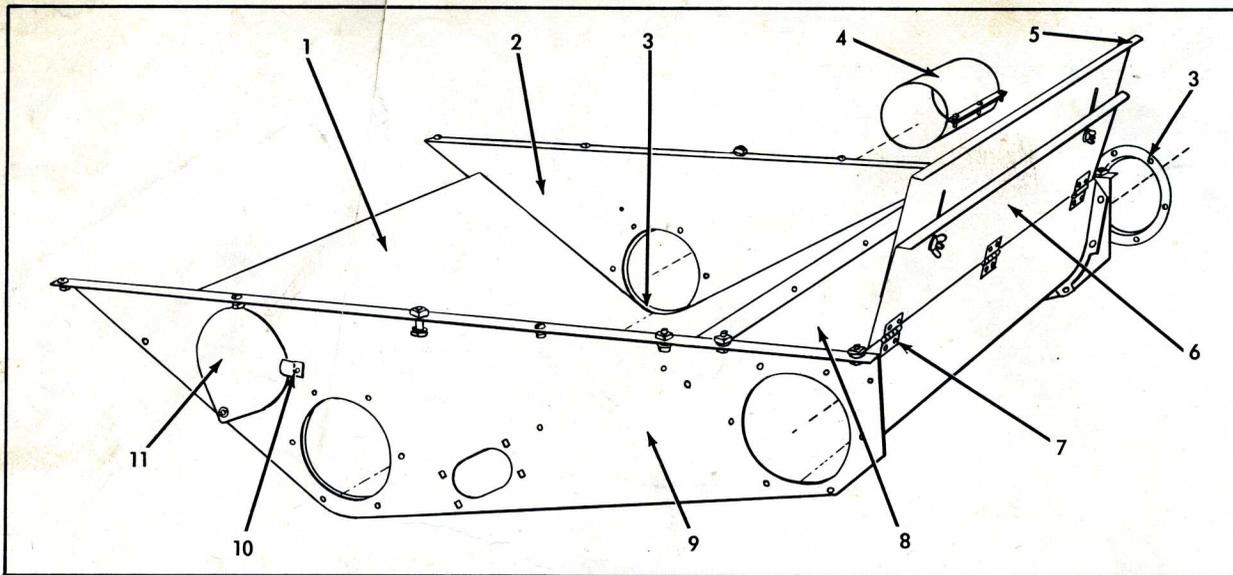
SEPARATOR DRIVE (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
6	501940	1	PIN (1/4" x 1-7/16")	
7	500693	1	SPROCKET, drive (8T 7/8" bore)	
			1 910891 WASHER	
8	535588 543132	20	LINK, chain # 45.	
9	535475	1	CAP, bearing	
10	507226	1	BEARING, roller	
11	501941	1	BEARING ASSY. (Incl. HOUSING & Items 9 & 10)	
			1 914465 FITTING, lubrication	
			1 900938 PIN, cotter	
12	501603	1	REINFORCEMENT, outer	
			4 910418 BOLT	
			4 910286 LOCKWASHER	
13	504007	1	REINFORCEMENT, inner	
14	501938	1	SHAFT ASSY., drive (Incl. Items 1 thru 7, 11 & 15)	
	501939	1	SHAFT, drive (7/8" x 69-7/16")	
15	516090	4	COLLAR (7/8" (Incl. SETSCREW)	
			1 902872 SETSCREW	
16	502435	1	BELT, drive	



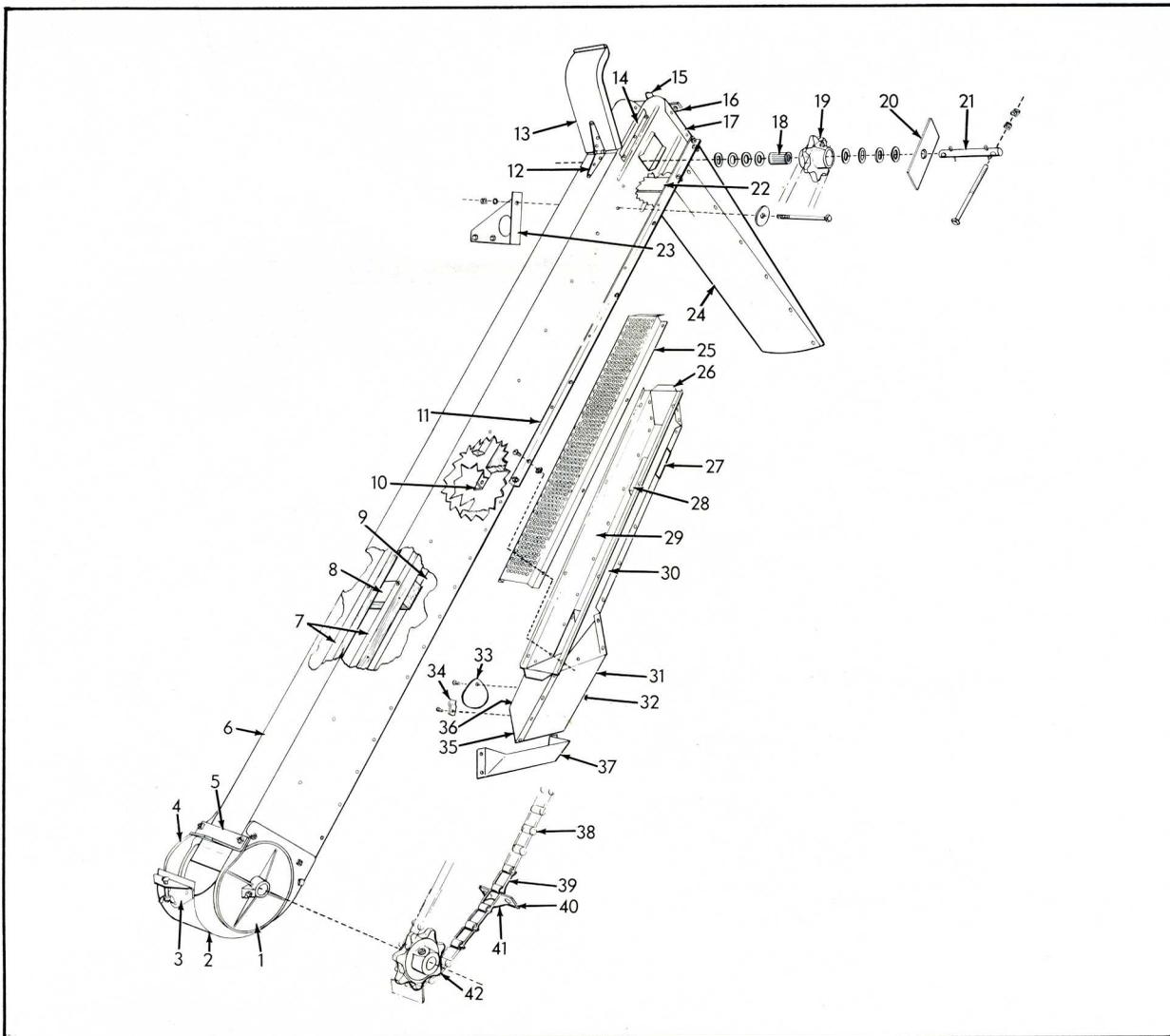
TAILINGS CONVEYOR

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	520065	1	SHEAVE (15-5/8" diam.)	
			6 910299 BOLT	
			6 910285 LOCKWASHER	
2	535485	1	HUB	
			1 904209 LOCKWASHER	
			1 910124 NUT	
3	516090	2	COLLAR, (Incl. SETSCREW)	
			1 902872 SETSCREW	
4	501948	1	BEARING ASSY. (Incl. Item 5)	
			1 914465 FITTING, lubrication	
5	500983	1	BUSHING	
6	501943	1	DISC, removable, auger	
			5 900863 BOLT	
			5 910285 LOCKWASHER	
7	501950	1	AUGER	
8	517259	1	SPROCKET (Incl. SETSCREW)	
			2 902872 SETSCREW	
			1 905126 KEY, woodruff	



GRAIN & TAILINGS CONVEYOR HOUSING

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	501597	1	HOUSING ASSY., grain & tailings (Incl. Items 2, 3 & 8 thru 11) 6 900863 BOLT 2 910304 BOLT 6 910285 LOCKWASHER 2 910286 LOCKWASHER	
1	501601	1	CHUTE, grain 7 901149 RIVET	
2	501598	1	SIDE, front 6 901149 RIVET	
3	501602	2	RING, grain & tailings conveyor 6 907168 RIVET	914800
4	501930	1	COVER, blank, grain conveyor 3 900865 BOLT 3 910285 LOCKWASHER	
5	501800	1	TAILBOARD, tailings trough 2 910387 BOLT 2 915015 NUT 4 900816 WASHER, plain	
6	501797	1	DOOR ASSY., tailings trough (Incl. Item 7) 6 911200 RIVET	
7	535584	3	HINGE 4 911200 RIVET	
8	501600	1	TROUGH, tailings 8 901149 RIVET	
9	501599	1	SIDE, rear 6 901149 RIVET	
10	535556	1	CLIP, cover 1 907168 RIVET	
11	501604	1	COVER, hand hole 1 900793 RIVET 1 910531 WASHER, riveting	



TAILINGS ELEVATOR

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	505849	1	ELEVATOR ASSY. (Incl. Items 1 thru 22 & 38)	
1	500686	1	HEAD, bottom, outer	
			1 900865 BOLT	
			2 906558 BOLT	
			2 900906 BOLT	
			2 900816 WASHER, plain	
			5 910285 LOCKWASHER	
			1 910286 LOCKWASHER	
			1 914465 FITTING, lubrication	
2	501161	1	DOOR ASSY., lower (Incl. Item 3)	
			2 900906 BOLT	
			2 900816 WASHER, plain	
			2 910285 LOCKWASHER	
			1 910425 BOLT	
			1 915016 NUT	
3	501163	1	CLIP, lower door	
			3 910280 RIVET	
4	500685	1	HEAD, bottom, inner	
			1 900865 BOLT	
			2 906558 BOLT	
			1 910566 BOLT	
			2 900906 BOLT	
			2 900816 WASHER, plain	
			5 910285 LOCKWASHER	
			1 910286 LOCKWASHER	
5	501164	1	ANGLE, clip, lower door	
			2 900865 BOLT	
			2 910285 LOCKWASHER	

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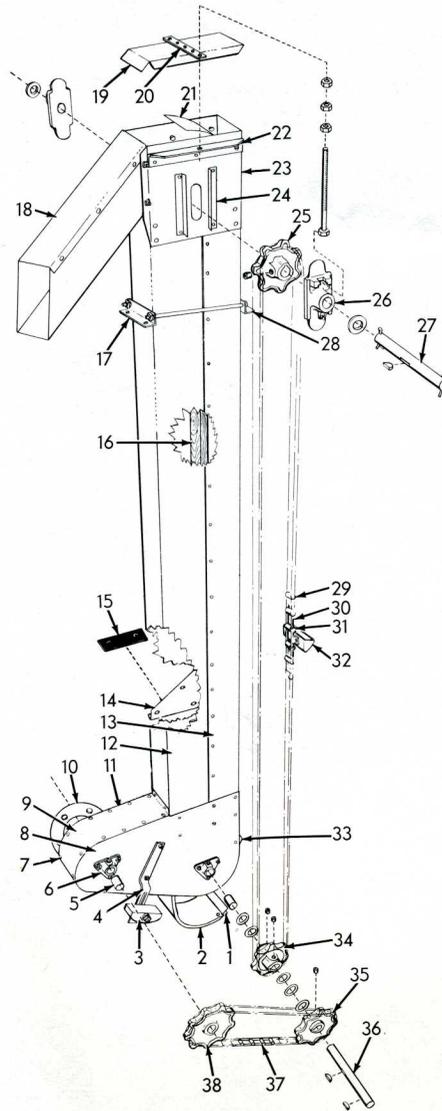
TAILINGS ELEVATOR (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.		
6	505800	1	BODY			
7	501582	1	TRACK ASSY. (Incl. Item 8)			
			24 910836 NAIL			
7	501583	2	TRACK			
			1 902511 SCREW			
			5 902512 SCREW			
			12 910836 NAIL			
8	501159	6	SUPPORT, track			
9	501584	1	BOTTOM, elevator			
			12 910834 NAIL			
			12 910836 NAIL			
10	501169	1	ANGLE, chute, rear			
			3 910525 RIVET			
			2 910282 RIVET			
11	501168	1	ANGLE, chute, front			
			3 910525 RIVET			
			2 910282 RIVET			
12	535583	1	HINGE, upper door			
			6 910542 RIVET			
13	505798	1	DOOR ASSY., upper head (Incl. Item 12)			
			3 910542 RIVET			
14	516614	2	GUIDE, upper door			
			3 907168 RIVET			
15	511379	1	SPRING, upper door			
			1 910389 BOLT			
			1 900816 WASHER, plain			
			1 910285 LOCKWASHER			
16	505797	1	BAR, adjusting bolt			
			2 910296 RIVET			
17	505795	1	PLATE ASSY., tie (Incl. Item 16) (Prior to Serial No. B-60042)			
			526613	1	PLATE ASSY., tie (Incl. Item 16) (Used on Serial No. B-60042 & up)	
					2 901149 RIVET	
					2 900865 BOLT	
			2 910285 LOCKWASHER			
18	507225	1	BEARING, roller			
19	535489	1	SPROCKET, upper			
			6 910819 WASHER, plain			
			2 900810 PIN, cotter			
			1 914465 FITTING, lubrication			
			2 912032 WASHER, plain			
20	535520	2	SLIDE, bearing			
21	501151	1	SHAFT, upper (3/4" x 5-1/2")			
			2 910596 BOLT			
			2 910306 NUT			
22	501170	1	FILLER, bottom			
			4 910282 RIVET			
23	501596	1	SUPPORT, tailings elevator			
			2 910304 BOLT			
			2 910286 LOCKWASHER			
24	501593	1	SPOUT, tailings elevator			
			4 900575 BOLT			
			4 910285 LOCKWASHER			
			4 910880 NUT			
25	501197	1	SIEVE, elevator (3/8" perforations)	} See Machinery Price List		
			-----		SIEVE, elevator (9/16" perforations)	
			-----		SIEVE, elevator (9/64" perforations)	
			-----		BLANK, elevator (Special for seeds)	

Continued

TAILINGS ELEVATOR (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
26	501585	1	CHUTE ASSY. (Incl. Items 27 thru 36)	
			8 900863 BOLT	
			8 910285 LOCKWASHER	
	501586	1	BOTTOM, chute	
			7 911200 RIVET	
27	502369	2	GUIDE, chute door	
			2 911200 RIVET	
28	502368	1	DOOR, hand hole	
29	501588	1	SIDE, chute, rear	
30	501587	1	SIDE, chute, front	
31	501589	1	SPOUT, lower, front	
32	501592	1	END, lower spout, L.H.	
			12 911200 RIVET	
33	501604	1	COVER, hand hole	
			1 900793 RIVET	
			1 910531 WASHER, riveting	
34	535556	1	CLIP, cover, hand hole	
			1 907168 RIVET	
35	501591	1	END, lower spout, R.H.	
			8 911200 RIVET	
36	501590	1	SPOUT, lower, rear	
37	501595	1	HOPPER, elevator chute	
			4 900863 BOLT	
			4 910285 LOCKWASHER	
38	501165	1	RADDLE ASSY. (Incl. CHAIN ASSY. & BLOCK ASSY.)	
			501166	1
39	535588	84	LINK, chain, plain	
40	501423	17	BLOCK ASSY. (Incl. Item 41)	
			501167	17
			2 910516 RIVET	
41	MA-1620	17	LINK, attaching	
42	517259	1	SPROCKET, lower (7T 7/8" Bore) (Incl. SETSCREW)	
			2 902872 SETSCREW	
			1 905126 KEY, woodruff	



GRAIN ELEVATOR

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	501816	1	ELEVATOR ASSY. (Incl. Items 1 thru 17 & 19 thru 36)	
			2 910570 BOLT	
			2 910286 LOCKWASHER	
			2 910309 BOLT	
			2 910287 LOCKWASHER	
1	505794	1	CLIP, lower door	
			2 910516 RIVET	
2	520072	1	DOOR ASSY., lower (Incl. Item 1 & HINGE)	
			2 910542 RIVET	
			1 911200 RIVET	
3	501835	1	SLIDE, chain	
			1 910450 BOLT	
			1 900817 WASHER, plain	
			1 910287 LOCKWASHER	
4	503817	1	BRACKET, chain tightener	
			2 910299 BOLT	
			2 910287 LOCKWASHER	
5	500983	3	BUSHING	
6	501920	3	BEARING ASSY. (Incl. Item 5)	
			3 910388 BOLT	
			3 910285 LOCKWASHER	
			1 914465 FITTING, lubrication	

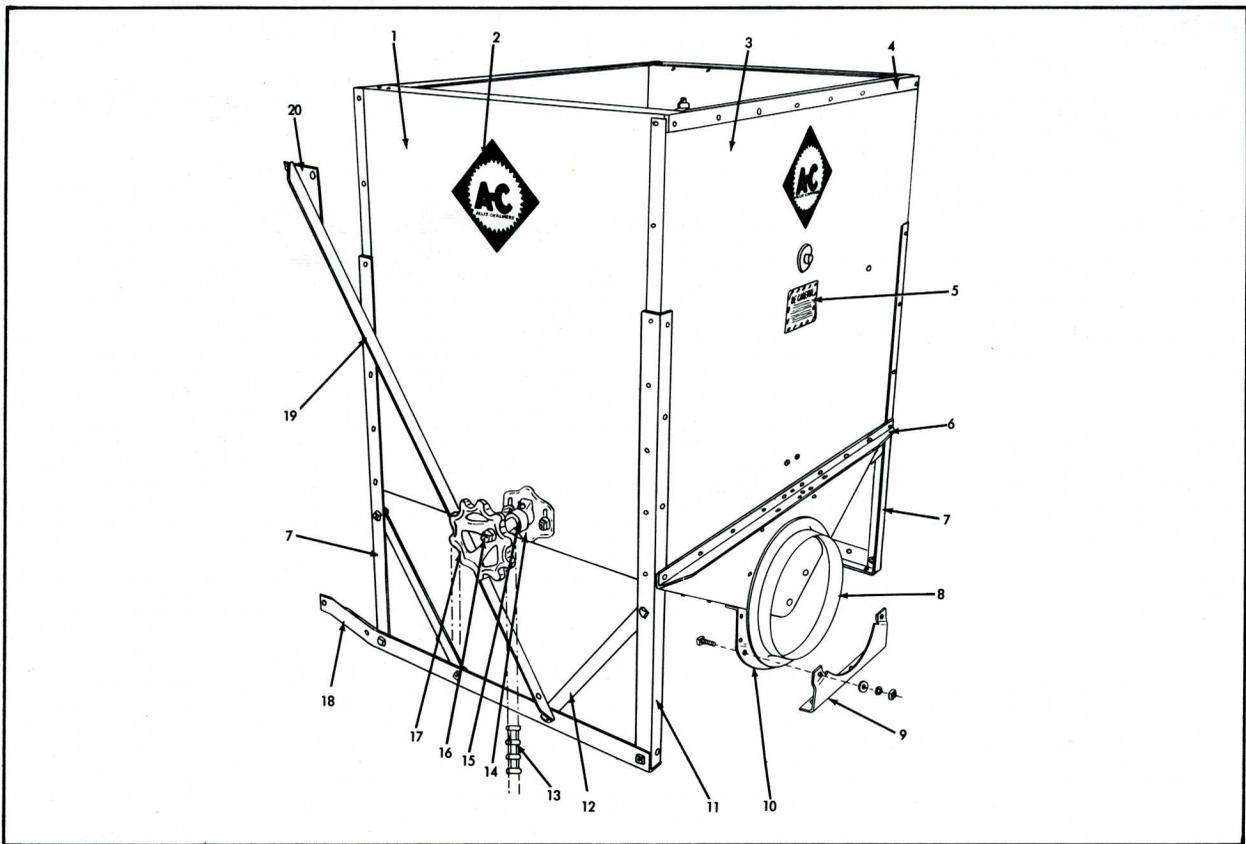
GRAIN ELEVATOR (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
7	501827	1	HEAD ASSY., lower (Incl. Items 1, 2, 6 & 8 thru 11) 12 910280 RIVET 4 902571 SCREW	
8	501828	1	HEAD, front 5 910280 RIVET 2 902571 SCREW 15 910542 RIVET	
9	501830	1	WRAPPER, head 30 910542 RIVET	
10	501602	1	RING, lower head 6 907168 RIVET	
11	501829	1	HEAD, rear 5 910280 RIVET 2 902571 SCREW 15 910542 RIVET	
12	501817	1	COLUMN, body (Large) 16 910834 NAIL 14 910836 NAIL	
13	501818	1	COLUMN, body (Small) 16 910834 NAIL 14 910836 NAIL	
14	501821	1	SUPPORT, elevator 5 900766 RIVET 2 902571 SCREW	
15	502190	1	SPACER, support	
16	501819	1	BOARD ASSY., center 16 910834 NAIL 14 910836 NAIL 6 902571 SCREW	
17	501856	1	ANGLE, attaching 2 910304 BOLT 2 910286 LOCKWASHER	
18	501838	1	SPOUT 4 900863 BOLT 4 910285 LOCKWASHER	
19	501824	1	DOOR ASSY., upper (Incl. Item 20) 2 910306 NUT	
20	500450	1	BAR, cross 3 910516 RIVET	
21	503814	1	DEFLECTOR, upper head 2 900850 BOLT 2 910284 LOCKWASHER	
22	500445	2	ANGLE, head 2 910516 RIVET	
23	501822	1	HEAD ASSY., upper (Incl. Items 22 & 24) 10 910280 RIVET 4 910516 RIVET	
24	500446	4	SLIDE, bearing 2 910516 RIVET	
25	517951	1	SPROCKET (7T) (Incl. SETSCREW) 1 902872 SETSCREW 1 905126 KEY, woodruff	
26	500346	2	BEARING, upper shaft 1 910585 BOLT 1 910306 NUT 1 915276 FITTING, lubrication 1 910819 WASHER, plain 1 900810 PIN, cotter	

Continued
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GRAIN ELEVATOR (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
27	501826	1	SHAFT, upper (3/4" x 8-1/16")	
28	501857	1	ANGLE, clamp attaching	
29	507323	1	RADDLE ASSY. (Incl. CHAIN & BUCKETS)	
	507324	1	CHAIN ASSY. (Incl. Items 30 & 31)	
30	535588	72	LINK, chain (Plain)	
31	535567	24	LINK, chain, attaching 2 910516 RIVET	
32	502398	24	BUCKET ASSY. (Incl. BUCKET, one PLAIN LINK & one ATTACHING LINK)	
	501471	24	BUCKET 2 910516 RIVET	
33	500443	1	CLIP, lower, door, upper 2 910516 RIVET	
34	517259	1	SPROCKET, lower (7T) (Incl. SETSCREW) 2 902872 SETSCREW 1 905126 KEY, woodruff	
35	517966	1	SPROCKET, drive (8T 7/8" bore) (Incl. SETSCREW) 1 902872 SETSCREW 1 905126 KEY, woodruff 1 900810 PIN, cotter	
36	526374	1	SHAFT, lower (7/8" x 7-27/32") (Supersedes 501833)	
37	535588	25	LINK, chain	
38	517967	1	SPROCKET (9T 7/8" bore) 1 902872 SETSCREW 1 905126 KEY, woodruff	



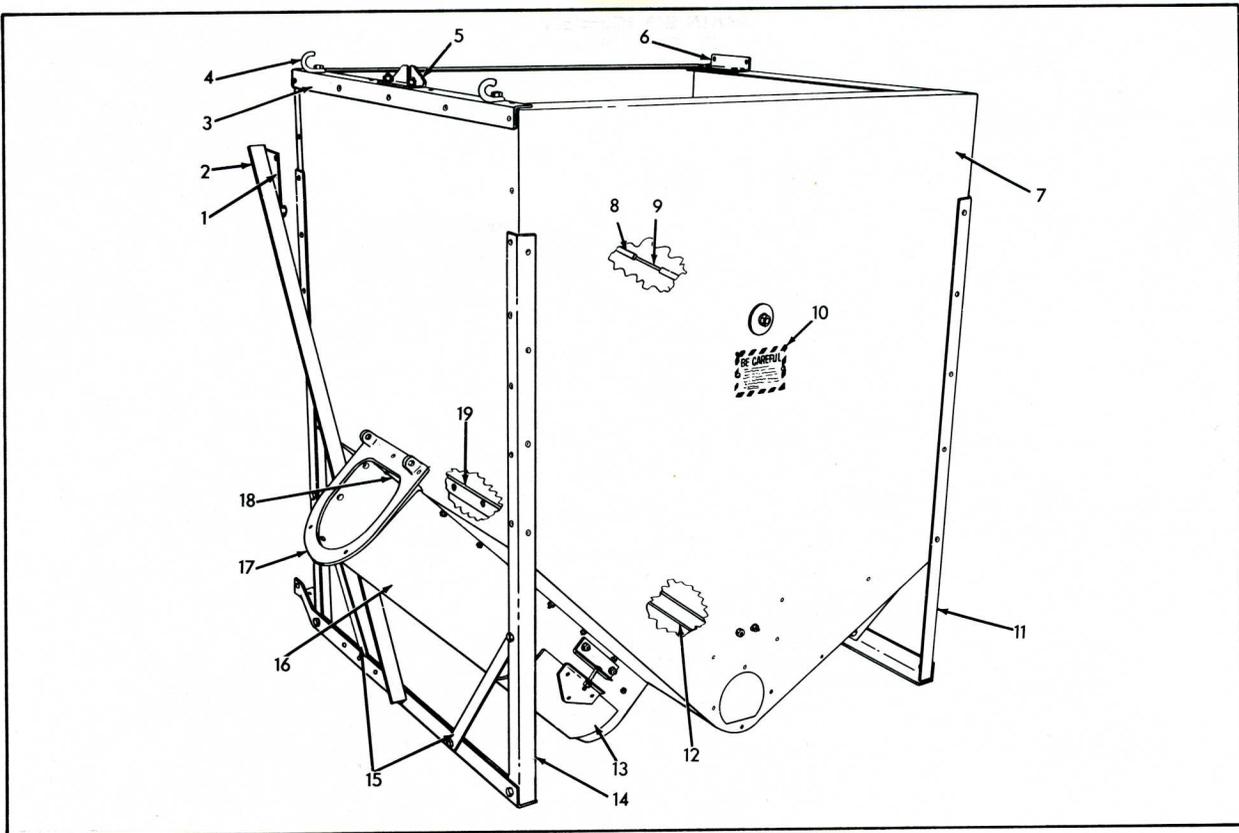
GRAIN BIN
L.H. Front View
Used prior to Serial No. B-30601

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	518553	1	BIN ASSY. (Incl. Items 1 thru 15, 17 and Items 1 thru 7 R.H. rear view)	
1	517641	1	WRAPPER, bin 4 907168 RIVET 22 910282 RIVET 6 910280 RIVET 26 901149 RIVET	
2	915644	2	TRANSFER (A-C) (6")	523997
3	517639	1	SHEET, front 6 910516 RIVET 2 910298 RIVET 10 910282 RIVET 6 910280 RIVET 10 901149 RIVET	
4	503430	1	ANGLE, hook, unloading spout 2 910280 RIVET 8 910516 RIVET	
5	525103	1	SIGN, safety (Supersedes 512331) 2 912733 BOLT 2 919310 LOCKWASHER	
6	514078	1	ANGLE, reinforcing 7 910516 RIVET 2 910282 RIVET	
7	517643	2	POST, corner, R.H. rear & L.H. front 3 910516 RIVET 1 910298 RIVET 5 910282 RIVET 1 910314 BOLT 1 910287 LOCKWASHER	
8	501721	1	RING, conveyor swivel 5 906557 BOLT 1 914793 SCREW 1 910515 NUT 6 910285 LOCKWASHER	

GRAIN BIN (Cont'd.)
L.H. Front View
Used prior to Serial No. B-30601

ASSEMBLY OR
PACKAGE NO.

ITEM	PART NUMBER	QTY.	DESCRIPTION
9	520305	1	RETAINER, unloading conveyor boot 2 910299 BOLT 2 910285 LOCKWASHER 2 900816 WASHER, plain
10	514079	1	PLATE, filler 6 910280 RIVET
11	517642	2	POST, corner, R.H. front & L.H. rear 3 910516 RIVET 1 910298 RIVET 5 910282 RIVET 1 910314 BOLT 1 910287 LOCKWASHER
12	501855	4	BRACE, post 2 910314 BOLT 2 910287 LOCKWASHER
13	535588	56	LINK, chain
14	500723	2	BEARING, countershaft 1 915273 FITTING, lubrication 2 910419 BOLT 2 901165 WASHER, plain 2 910286 LOCKWASHER
15	517644	1	COLLAR (3/4") (Incl. SETSCREW) 1 902872 SETSCREW
16	510299	1	SHAFT, reel counter (3/4" x 43-1/2")
17	510215	1	SPROCKET, driven 1 910195 NUT 1 904208 LOCKWASHER
18	513748	1	RAIL, bin, outside 2 910314 BOLT 3 910287 LOCKWASHER 1 910309 BOLT
19	510293	1	BRACE, diagonal 2 910314 BOLT 2 910309 BOLT 4 910287 LOCKWASHER
20	510294	1	GUSSET, diagonal brace 1 910314 BOLT 1 910287 LOCKWASHER



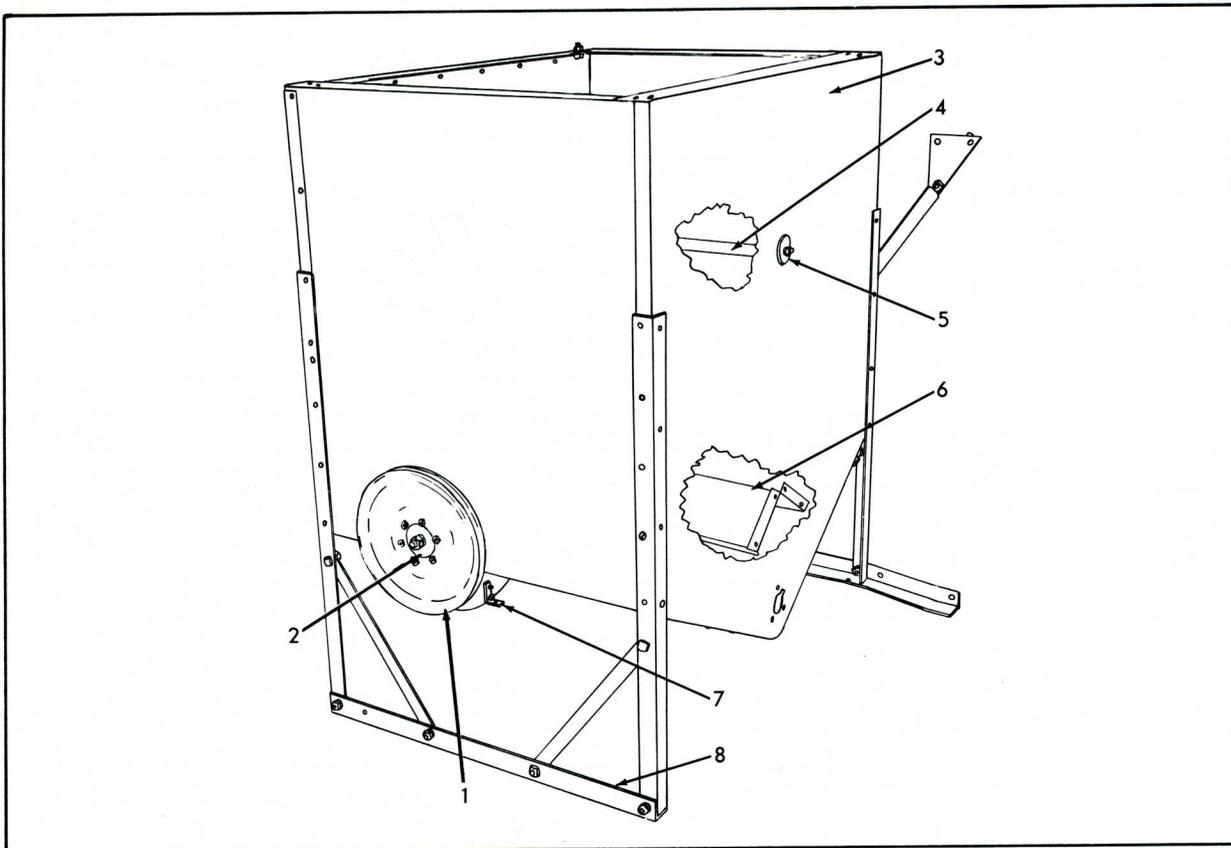
GRAIN BIN
L.H. Front View
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	525098	1	BIN ASSY. (Riveted) (Incl. POSTS, SPOUT HOOK ANGLE, HOPPER RING SUPPORT, COUNTERSHAFT SUPPORT ANGLE & BRACE REINFORCEMENT)	
1	510294	1	GUSSET, diagonal brace 1 914168 BOLT 1 910287 LOCKWASHER	
2	523731	1	BRACE, diagonal 2 914168 BOLT 2 914167 BOLT 4 910287 LOCKWASHER	
3	523652	1	SUPPORT, unloading spout hook 5 910516 RIVET 2 910282 RIVET 2 907168 RIVET	
4	500404	2	HOOK, chain 1 914167 BOLT 1 900817 WASHER 1 910287 LOCKWASHER	
5	523648	2	CLIP, hopper 2 912371 BOLT 2 910286 LOCKWASHER	
6	523635	1	BRACKET, elevator attaching 2 910304 BOLT 2 910286 LOCKWASHER	
7	523632	1	SHEET, front 2 901149 RIVET 8 910282 RIVET 3 907168 RIVET 2 915261 RIVET	
8	523653	1	SPACER, pipe, grain bin (3/8" x 33")	
9	523654	1	ROD, bin spacer (3/8" x 34-1/2") 2 910287 LOCKWASHER 2 910324 NUT 4 910825 WASHER	

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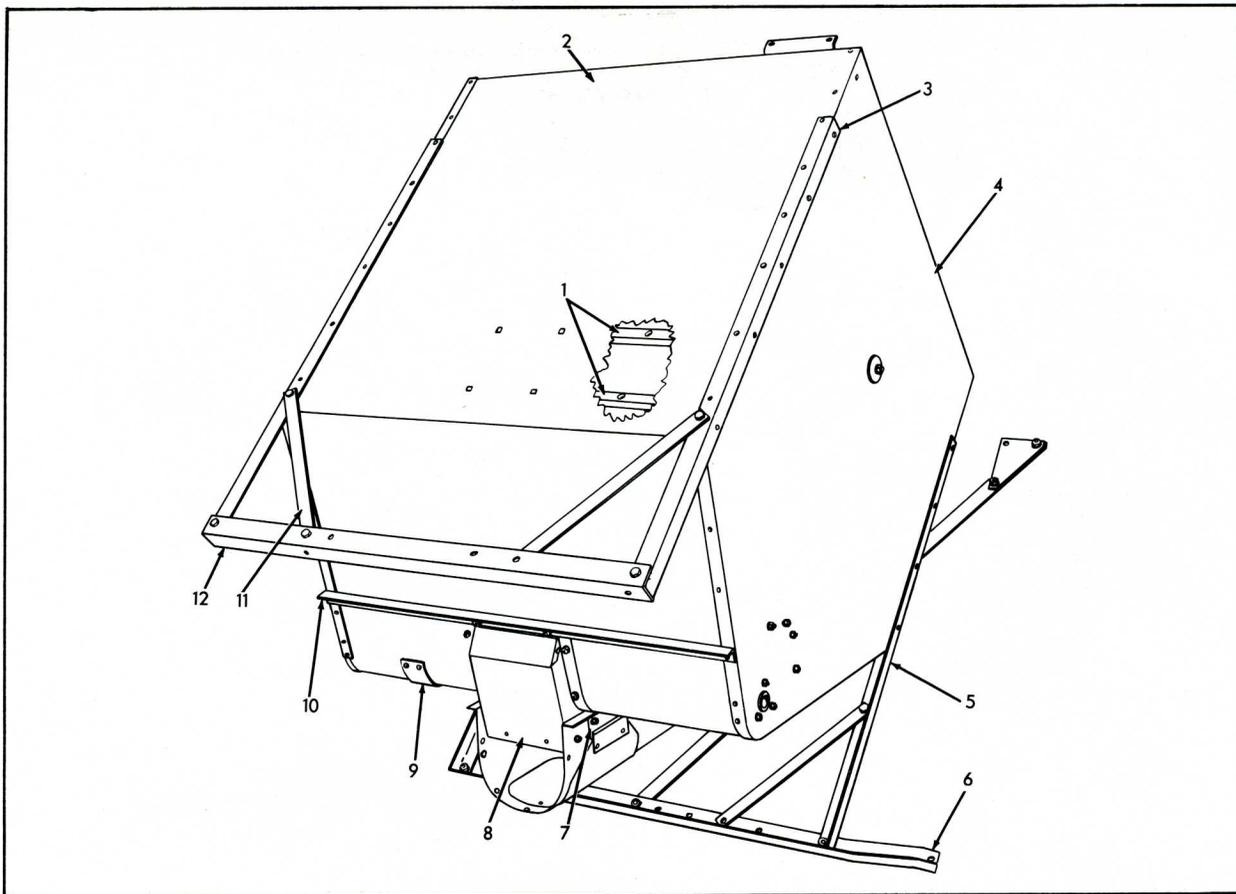
GRAIN BIN (Cont'd.)
 L. H. Front View
 Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
10	525103	1	SIGN, safety (Supersedes 512331) 2 916079 SCREW 2 919310 LOCKWASHER 2 901408 NUT	
11	523638	1	POST, left front 4 910282 RIVET 2 910296 RIVET 4 910516 RIVET 1 914168 BOLT 1 910287 LOCKWASHER	
12	523646	1	SHIELD, conveyor 8 915269 BOLT 8 910285 LOCKWASHER	
13	523627	1	DOOR ASSY., hopper (Welded) 1 913333 BOLT 1 910286 LOCKWASHER	
14	523636	1	POST, right front 4 910282 RIVET 4 910516 RIVET 1 910296 RIVET 1 914168 BOLT 1 910287 LOCKWASHER	
15	501855	2	BRACE, post 2 914168 LOCKWASHER 2 910287 LOCKWASHER	
16	523642	1	HOPPER, grain bin 12 915269 BOLT 12 910285 LOCKWASHER	
17	523645	1	HINGE, hopper half 6 910296 RIVET 3 903626 CAPSCREW 3 910286 LOCKWASHER	
18	523659	1	FILLER, upper, hopper end	
19	523664	1	SUPPORT, hopper ring 2 910296 RIVET 2 910516 RIVET	
--	532782	2	TRANSFER, A-C	



GRAIN BIN
R.H. Rear View
Used prior to Serial No. B-30601

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	535501	1	SHEAVE ASSY. (Incl. Item 2)	
			1 910195 NUT	
	535502	1	SHEAVE (9-5/8" diam.)	
			6 900851 BOLT	
2	535513	1	HUB	
			1 910195 NUT	
3	517640	1	SHEET, rear	
			2 910298 RIVET	
4	501853	1	SPACER	
			2 910285 WASHER, plain	
5	501854	1	ROD, spacer	
			2 910825 WASHER, plain	
6	514080	1	SHIELD, bin auger	
			2 904478 BOLT	
7	522756	1	CLIP, housing support	
			1 910493 BOLT	
8	501575	1	RAIL, bin, inside	
			4 910314 BOLT	
			4 910287 LOCKWASHER	

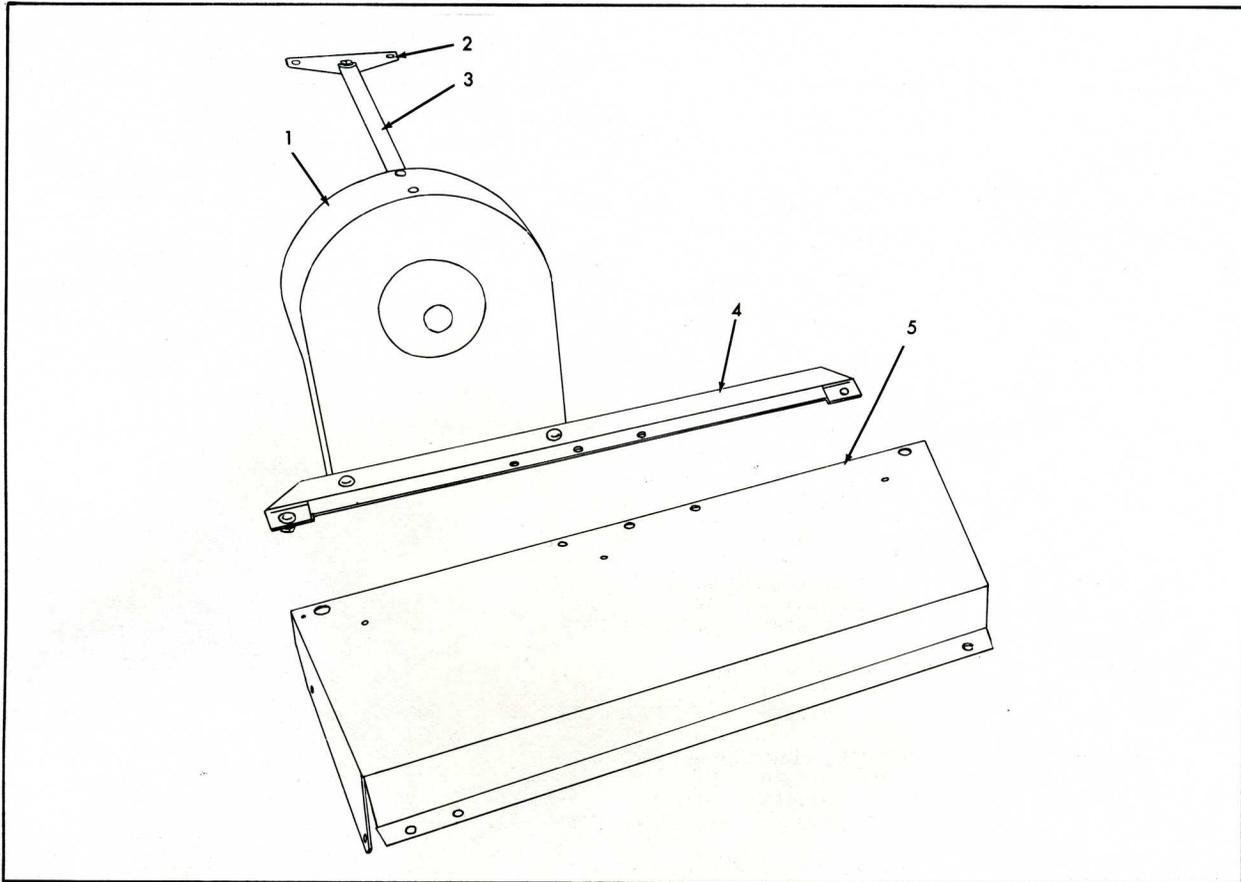


GRAIN BIN
R. H. Rear View
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	523640	2	SUPPORT, reel countershaft bracket 2 910296 RIVET 2 910516 RIVET	
2	523634	1	WRAPPER, bin 12 901149 RIVET 12 910282 RIVET	
3	523637	1	PORT, left, rear 4 910282 RIVET 5 910516 RIVET 2 910296 RIVET 1 914168 BOLT 1 910287 LOCKWASHER	
4	523633	1	SHEET, rear 2 901149 RIVET 8 910282 RIVET 3 907168 RIVET 2 915261 RIVET	
5	523639	1	POST, right rear 4 910282 RIVET 5 910516 RIVET 3 910296 RIVET 1 914168 BOLT 1 910287 LOCKWASHER	
6	523732	1	RAIL, bin, outside 2 914168 BOLT 2 910287 LOCKWASHER	
7	523629	1	SLIDE, bin hopper 2 912371 BOLT 2 910286 LOCKWASHER	
8	523641	1	FILLER, hopper, lower 6 913519 BOLT 6 910285 LOCKWASHER	

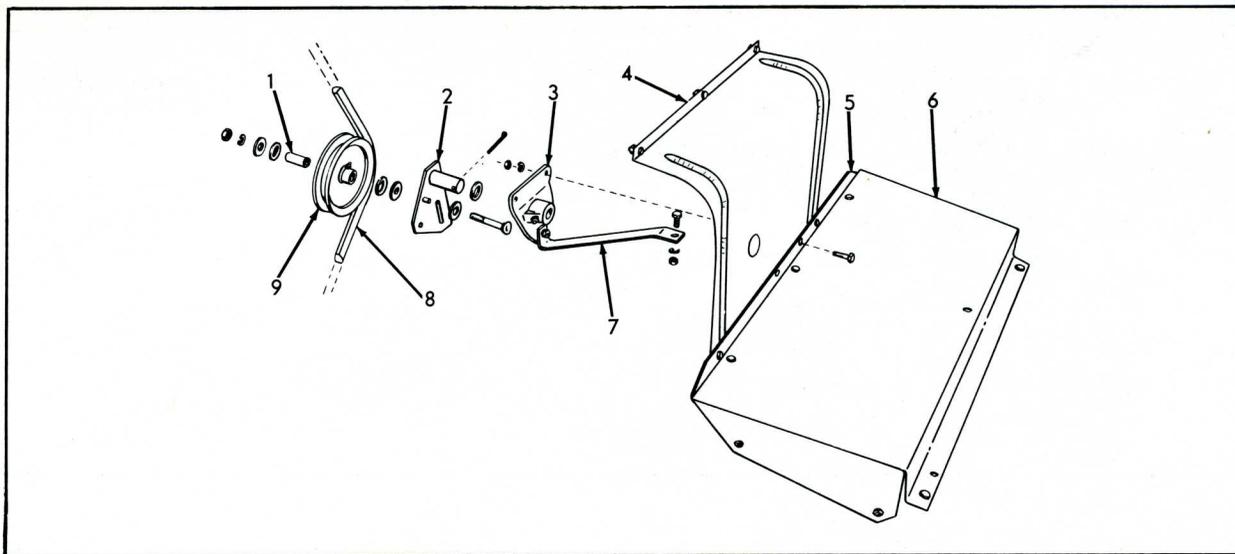
GRAIN BIN (Cont'd.)
R.H. Rear View
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
9	523663	1	REINFORCEMENT, bearing brace 4 910516 RIVET	
10	523655	1	SUPPORT, bin hopper 4 910516 RIVET 2 915754 RIVET	
11	501855	2	BRACE, post 2 914168 BOLT 2 910287 LOCKWASHER	
12	523733	1	RAIL, bin, inside 2 914168 BOLT 2 910287 LOCKWASHER	



UNLOADING CONVEYOR BELT SHIELD
Used prior to Serial No. B-30601

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	517720	1	SHIELD, sheave 2 910488 BOLT 2 910386 BOLT 4 910285 LOCKWASHER 2 900816 WASHER, plain	
2	503990	1	GUSSET, shield brace	
3	517722	1	BRACE, shield 1 910489 BOLT 1 900816 WASHER, plain 1 910285 LOCKWASHER	
4	517680	1	ANGLE, platform 2 910419 BOLT 2 910286 LOCKWASHER	
5	517681	1	PLATFORM 6 910304 BOLT 6 910286 LOCKWASHER	

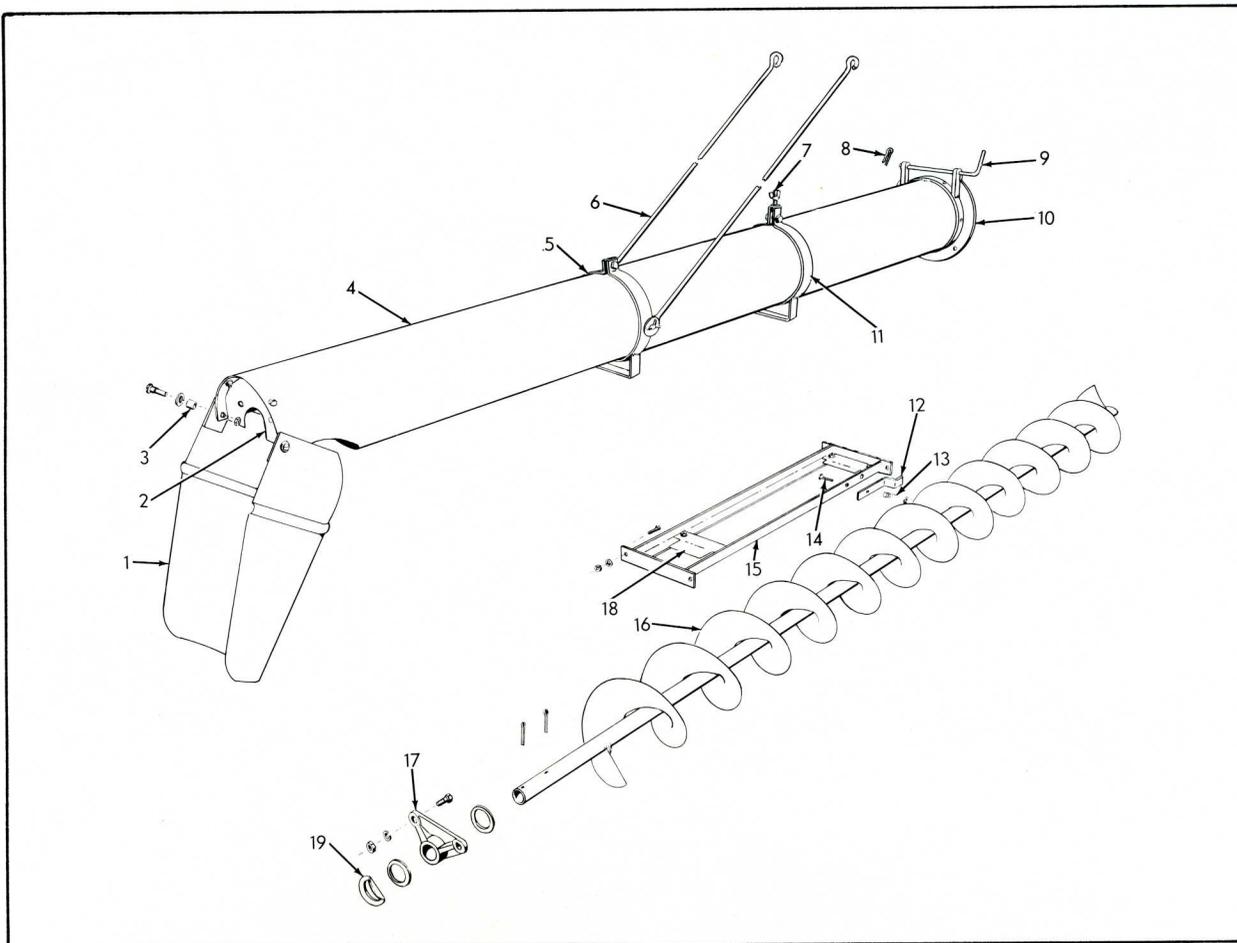


CONVEYOR BELT IDLER & SHIELD
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	507216	1	BUSHING, idler	
2	523690	1	PLATE ASSY., clutch engaging 2 910883 WASHER 1 9008 0 PIN, cotter	
3	523694	1	BRACKET, clutch pivot 2 914167 BOLT 1 913340 BOLT 3 910287 LOCKWASHER 1 914465 FITTING, lubrication	
4	523698	1	SHIELD, bin drive 5 915269 BOLT 5 910285 LOCKWASHER	
5	523696	1	ANGLE, tongue platform 2 913325 BOLT 2 910286 LOCKWASHER	
6	523697	1	PLATFORM, tongue 4 912371 BOLT 4 910286 LOCKWASHER	
7	523695	1	BRACE, clutch pivot bracket 1 913340 BOLT 1 914168 BOLT 2 910287 LOCKWASHER	
8	523693	1	BELT, unloading conveyor drive	
9	523699	1	IDLER, belt 1 913384 BOLT 1 910819 WASHER 2 900818 WASHER 2 910830 WASHER 1 904208 LOCKWASHER 1 912808 FITTING, lubrication	

BIN UNLOADING CONVEYOR (Cont'd.)
Used prior to Serial No. B-30601

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
15	519513	1	BRACKET, conveyor bearing, w/BUSHING 4 910303 BOLT 4 910286 LOCKWASHER 1 915273 FITTING, lubrication	
16	510126	1	YOKE, clutch	
17	514100	1	PIN, yoke pivot 1 904001 PIN, cotter	
18	514090	2	COLLAR, clutch thrust 1 910192 PIN	
19	514091	1	SPRING, unloading clutch	
20	517651	1	SPROCKET, drive 4 903772 CAPSCREW 4 910286 LOCKWASHER	
21	514098	2	COLLAR, clutch yoke pivot	
22	513926	1	CLUTCH, bin unloading 1 905126 KEY, woodruff	
23	535522	1	PLATE, reinforcing	
24	509117	2	SHEAVE (8-1/2" diam.) 3 910289 BOLT 3 910287 LOCKWASHER	
25	517649	1	HUB ASSY., sheave (Incl. Item 26) 1 915522 NUT 1 904209 LOCKWASHER	
26	517650	1	BUSHING	
27	517652	1	WASHER, flanged	
28	514112	1	BELT	
29	501972	1	SHAFT, gear (7/8" x 7-1/2")	
30	502620	1	SPROCKET, driven 1 905126 KEY, woodruff 1 900810 PIN, cotter 2 910830 WASHER, plain	
31	912493	27	LINK, chain	
32	501860	1	BEARING, gear shaft 4 900865 BOLT 4 910285 LOCKWASHER 1 914465 FITTING, lubrication	
33	500529	2	GEAR 1 905126 KEY, woodruff 1 900810 PIN, cotter 2 910830 WASHER, plain	
34	501920	1	BEARING ASSY., spiral (Incl. Item 35) 3 910386 BOLT 3 910285 LOCKWASHER 1 914465 FITTING, lubrication	
35	500983	1	BUSHING, spiral bearing	
36	501966	1	SHAFT, stub 1 910926 RIVET	
37	501835	1	SLIDE, chain 1 910450 BOLT 1 900817 WASHER, plain 1 910287 LOCKWASHER	
38	501971	1	COVER, hand hole 2 910933 BOLT 2 910285 LOCKWASHER	
39	514101	2	LINK, connecting	
40	501964	1	SPIRAL ASSY. (Incl. Item 36)	
41	501518	1	BEARING, outer 2 904478 BOLT 2 910285 LOCKWASHER 1 914465 FITTING, lubrication	



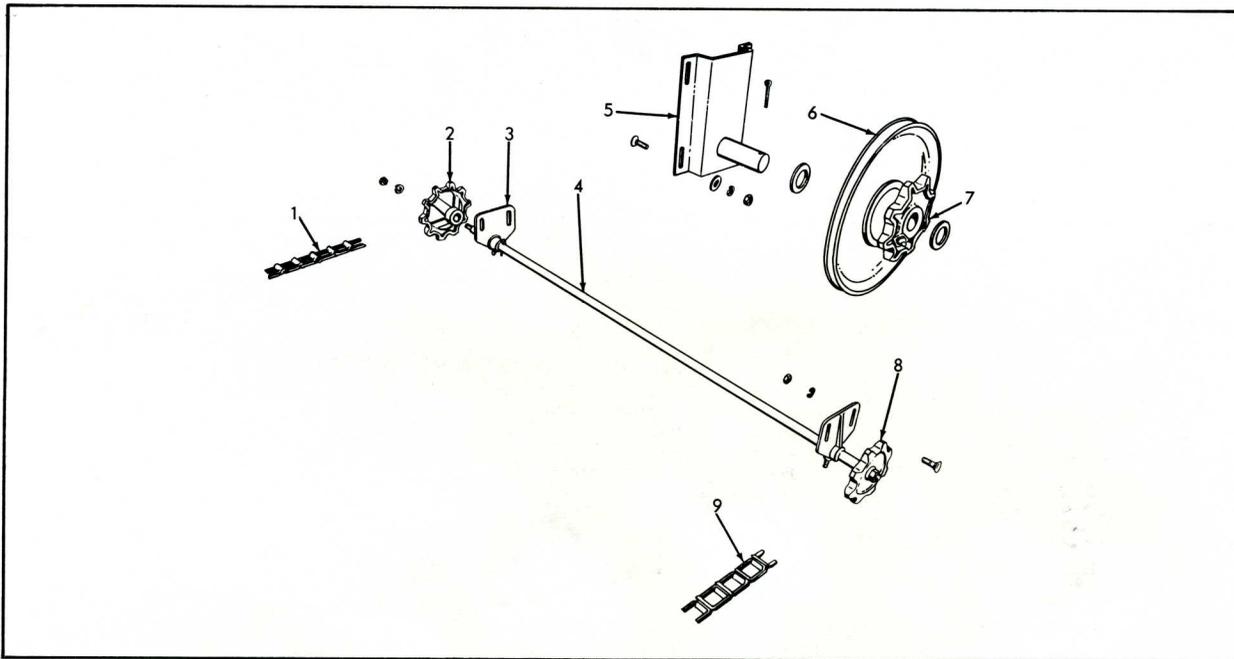
BIN UNLOADING CONVEYOR
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	523672	1	SPOUT ASSY., conveyor (Incl. SPOUT & REINFORCEMENT)	
2	523688	1	SUPPORT, conveyor outer bearing 2 900574 SCREW 2 900576 SCREW 4 910285 LOCKWASHER 4 910880 NUT	
3	509419	2	SPACER, spout	
4	523686	1	TUBE, conveyor	
5	523666	1	BAND ASSY., conveyor 1 903631 CAPSCREW 1 910287 LOCKWASHER 1 910324 NUT	
6	524365	2	BRACE, conveyor (Supersedes 523684) 1 906985 WASHER 1 916062 BOLT 1 910287 LOCKWASHER 1 910324 NUT	
7	526300	1	BOLT ASSY., conveyor tie (Incl. NUT & WASHERS)	
8	526754	3	PIN, lock	
9	523687	1	PIN, hinge	
10	523685	1	HINGE, conveyor half 6 910296 RIVET	
11	523670	1	BAND ASSY., conveyor support	
12	523681	1	LATCH ASSY., transport (Welded)	

Continued

BIN UNLOADING CONVEYOR (Cont'd.)
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
13	501107	1	SPRING, latch	
14	501210	1	PIN, latch spring 1 904001 PIN, cotter 1 900816 WASHER	
15	523677	1	SUPPORT ASSY., transport 4 903626 CAPSCREW 4 910286 LOCKWASHER 4 910323 NUT	
16	523674	1	CONVEYOR ASSY., unloading 2 910824 WASHER 2 910811 PIN, cotter	
17	521541	1	BEARING, conveyor 2 903772 CAPSCREW 2 910323 NUT 1 914465 FITTING, lubrication 2 910286 LOCKWASHER	
18	523689	2	BRACKET, transport 1 918893 BOLT 1 910285 LOCKWASHER 1 910880 NUT	
19	523079	1	WASHER, special	

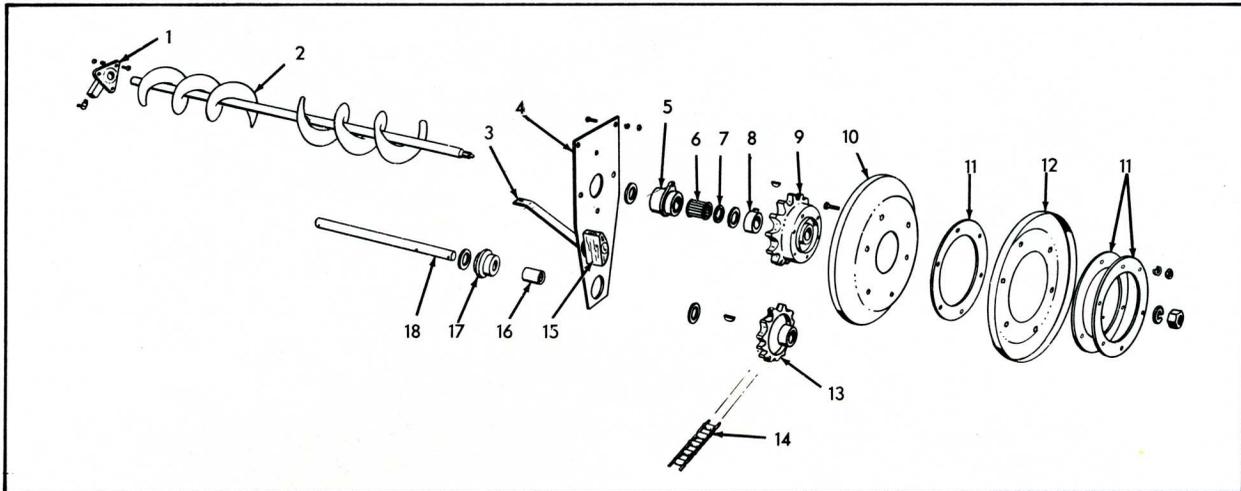


REEL DRIVE COUNTERSHAFT
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	535588	28	LINK, chain	
2	510215	1	SPROCKET, countershaft driven (10T) 1 904208 LOCKWASHER 1 910195 NUT	
3	523706	2	BEARING, countershaft 2 913340 BOLT 2 910287 LOCKWASHER 1 915276 FITTING, lubrication	
4	523705	1	COUNTERSHAFT, reel drive (3/4" x 44-11/16") 2 912030 WASHER 2 900810 PIN, cotter	
5	523701	1	BRACKET ASSY., reel drive (Welded) 4 913325 BOLT 4 910286 LOCKWASHER	

REEL DRIVE COUNTERSHAFT (Cont'd.)
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
6	535502	1	SHEAVE, reel drive 6 901173 SCREW 6 910284 LOCKWASHER 6 901310 NUT	
7	513954	1	SPROCKET, reel driven (8T) 2 910821 WASHER 1 900811 PIN, cotter 1 914465 FITTING, lubrication	
8	535488	1	SPROCKET, countershaft drive (8T) 1 904208 LOCKWASHER 1 910195 NUT	
9	535588	35	LINK, chain	

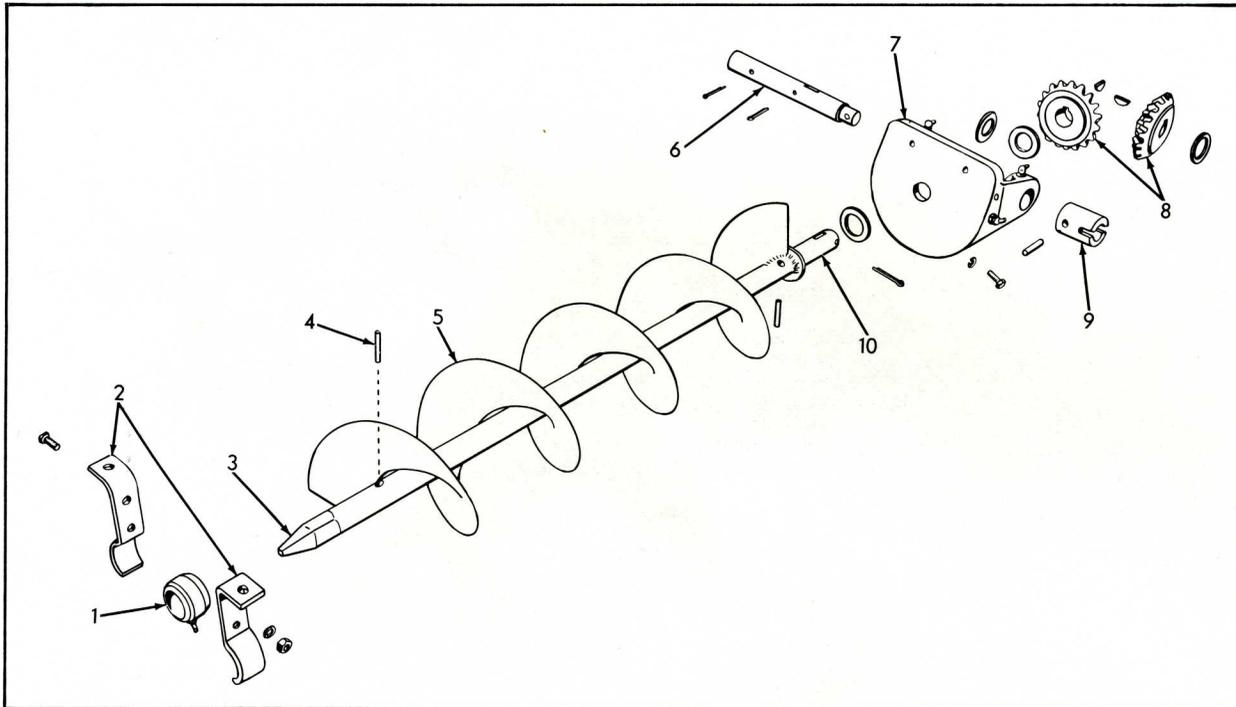


BIN CONVEYOR
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	523647	1	BEARING, rear 3 913519 BOLT 3 910285 LOCKWASHER 1 915275 FITTING, lubrication	
2	523617	1	CONVEYOR ASSY., bin 1 912808 FITTING, lubrication	
3	523662	1	BRACE, bearing support 2 913325 BOLT 2 910286 LOCKWASHER	
4	523630	1	PLATE ASSY., cap (Welded) 6 915269 BOLT 6 910285 LOCKWASHER	
5	521564	1	HOUSING ASSY. 1 914465 FITTING, lubrication 2 910830 WASHER 1 900810 PIN, cotter 1 900816 WASHER	
6	507226	1	BEARING, roller	
7	535475	1	CAP, bearing	
8	516090	1	COLLAR, set (Incl. SETSCREW) 1 902872 SETSCREW	
9	523644	1	SPROCKET, conveyor drive 1 910124 NUT 1 904209 LOCKWASHER 1 905123 KEY, woodruff	
10	523661	1	SHEAVE, unloading, driven, rear 6 903626 CAPSCREW 6 910286 LOCKWASHER	

BIN CONVEYOR (Cont'd.)
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
11	523665	3	SPACER, sheave	
12	523660	1	SHEAVE, driven, front 6 915230 BOLT 6 910286 LOCKWASHER	
13	523658	1	SPROCKET, countershaft, driven 1 905126 KEY 2 910830 WASHER 1 900811 PIN, cotter	
14	912493	28	LINK, chain No. 32	
15	504066	1	SLIDE, bin unloading chain 1 913347 BOLT 1 900817 WASHER 1 910287 LOCKWASHER 1 912332 WASHER	
16	500983	1	BUSHING	
17	521601	1	HOUSING ASSY., bearing (Incl. BUSHING) 2 910830 WASHER 1 914465 FITTING, lubrication 1 900816 WASHER	
18	523649	1	COUNTERSHAFT, unloading conveyor, front 1 915523 PIN 1 900811 PIN, cotter	

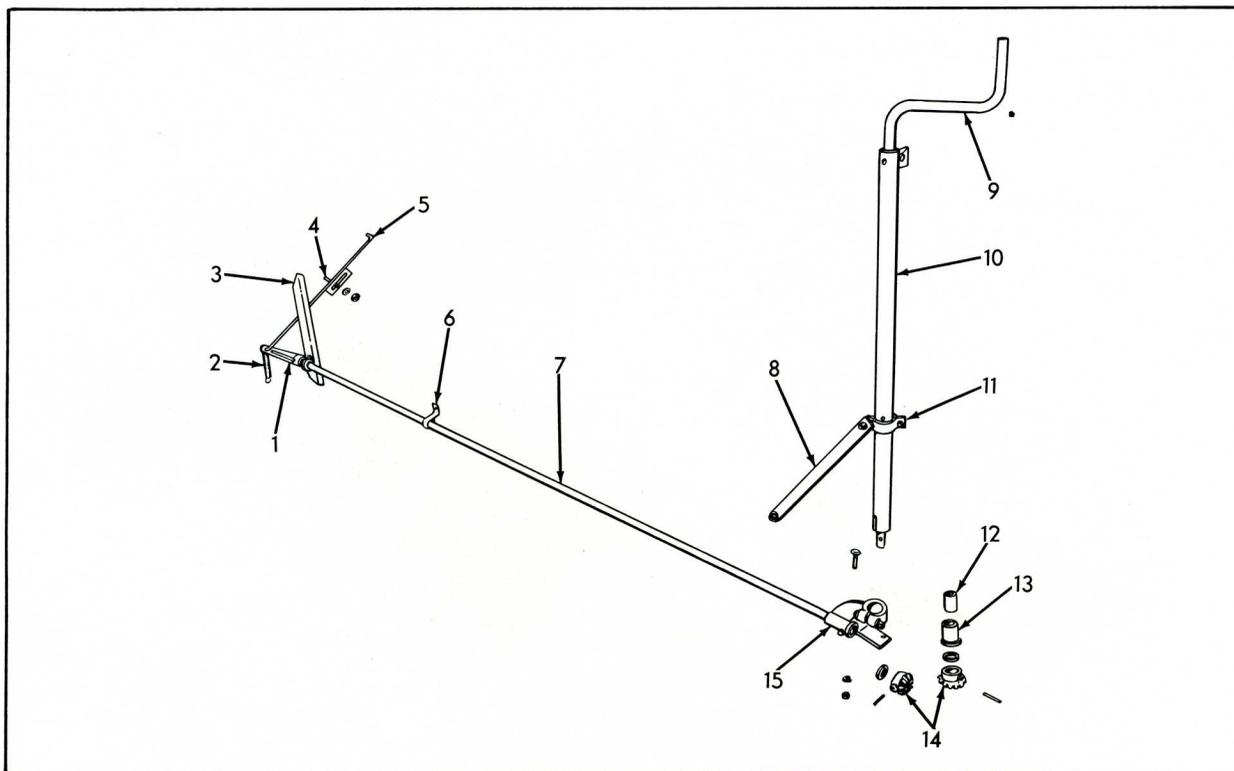


BIN HOPPER CONVEYOR
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	523656	1	BALL, bin hopper conveyor bearing 1 915273 FITTING, lubrication	
2	523657	2	SUPPORT, hopper conveyor bearing ball 1 903626 CAPSCREW 1 913478 BOLT 1 910285 LOCKWASHER 1 910286 LOCKWASHER	
3	523625	1	SHAFT, conveyor stub, upper	
4	521400	2	PIN, stub shaft	

BIN HOPPER CONVEYOR (Cont'd.)
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
5	523621	1	CONVEYOR ASSY., hopper (Incl. STUB SHAFTS) 1 912037 WASHER	
6	523651	1	COUNTERSHAFT, conveyor, rear 1 900811 PIN, cotter 1 912037 WASHER	
7	523643	1	BRACKET, unloading conveyor bevel gear 2 905661 CAPSCREW 3 915230 BOLT 2 913519 BOLT 5 910286 LOCKWASHER 2 910287 LOCKWASHER 2 915276 FITTING, lubrication 1 915275 FITTING, lubrication	
8	523813	2	GEAR, unloading auger, bevel 1 913093 WASHER 1 905126 KEY 1 900811 PIN, cotter	
9	523650	1	COUPLING, unloading conveyor countershaft 1 915523 PIN, roll	
10	523626	1	SHAFT, conveyor stub, lower	



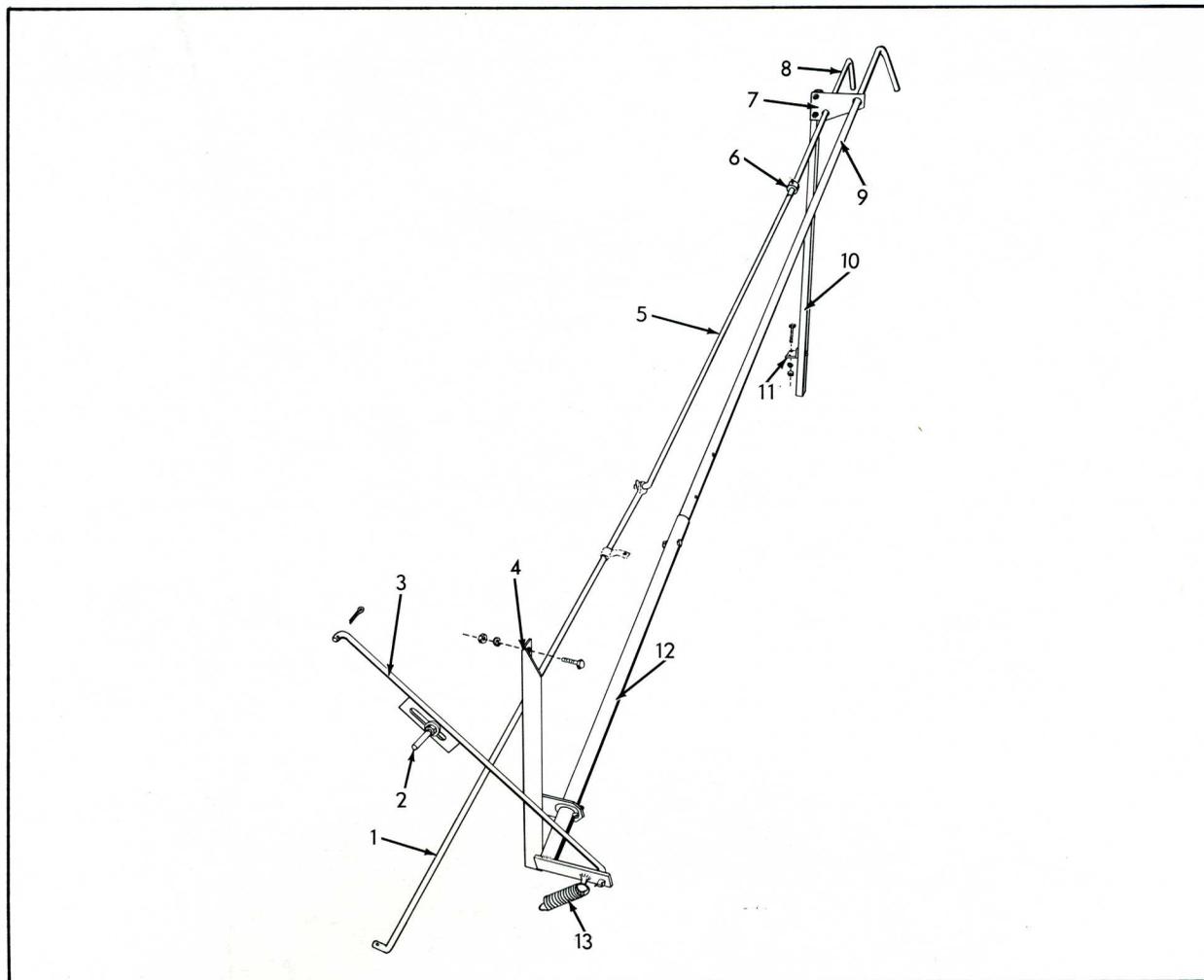
BIN CLUTCH CONTROL
Used on Serial No. B-30601 thru B-69100

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	523727	1	LEVER, clutch 1 901270 SETSCREW 1 910510 NUT	
2	523728	1	SPRING, clutch lever	
3	523711	1	SUPPORT ASSY., clutch shaft, rear (Welded) 1 914168 BOLT 1 912371 BOLT 1 910286 LOCKWASHER 1 910287 LOCKWASHER	

Continued

BIN CLUTCH CONTROL (Cont'd.)
Used on Serial No. B-30601 thru B-69100

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
4	523717	1	ROD, belt release 1 913544 WASHER 1 910287 LOCKWASHER 2 910324 NUT	
5	523714	1	LINK ASSY., clutch engaging (Welded) 1 900817 WASHER 2 900806 PIN, cotter	
6	523726	1	BEARING, clutch shaft, front 1 914168 BOLT 1 910287 LOCKWASHER	
7	523725	1	SHAFT, clutch control (3/4" x 89-3/4")	
8	523723	1	BRACE, control column 1 913438 BOLT 1 914167 BOLT 2 910287 LOCKWASHER	
9	523718	1	LEVER, clutch control	
10	523707	1	COLUMN ASSY., control lever (Welded)	
11	523724	2	CLAMP, control column 1 911621 BOLT 1 910287 LOCKWASHER	
12	523720	1	BUSHING, control lever, lower	
13	523734	1	BEARING ASSY., control lever, lower (Incl. BUSHING)	
14	523721	2	GEAR, bevel 1 916171 PIN, roll	
15	523722	1	BEARING, clutch support 2 910318 BOLT 1 913437 BOLT 3 910287 LOCKWASHER 1 914465 FITTING, lubrication	



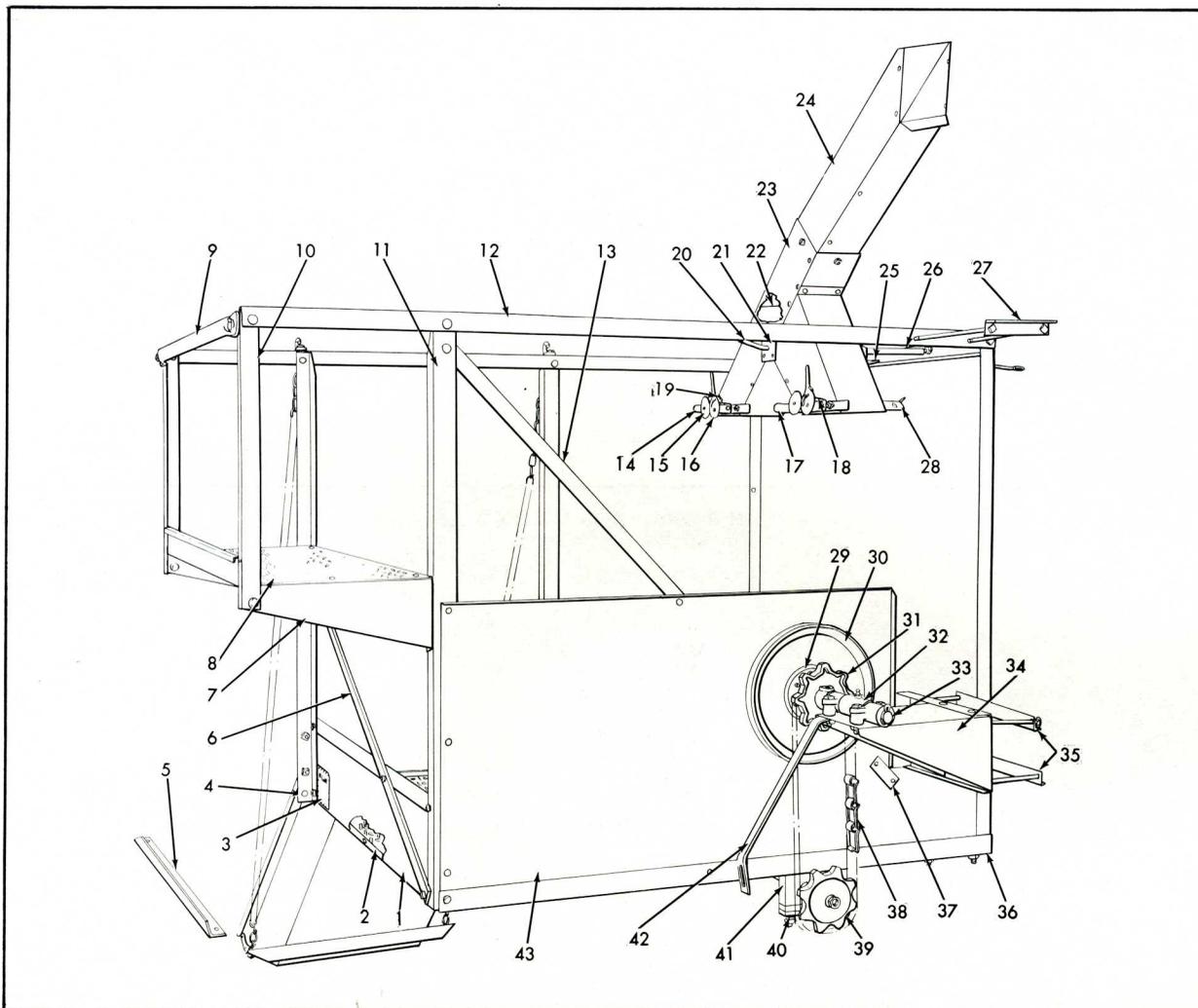
BIN & GEAR BOX CONTROL
Serial No. B-69101 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	523729	1	ROD ASSY., gear shift, short (Incl. CLIP)	
			1 918430 WASHER	
			1 918451 PIN, cotter	
			1 917397 CAPSCREW	
			1 917372 NUT	
			1 919311 LOCKWASHER	
2	523717	1	ROD, drive belt release	
			2 910324 NUT	
			1 910287 LOCKWASHER	
			1 913544 WASHER	
3	528757	1	LINK ASSY., clutch engaging	
			2 900805 PIN, cotter	
4	528759	1	SUPPORT ASSY., clutch shaft bearing	
			1 908127 CAPSCREW	
			1 917397 CAPSCREW	
			1 919311 LOCKWASHER	
			1 919312 LOCKWASHER	
			1 917372 NUT	
			1 916950 NUT	
5	528784	1	ROD, gear shift long	
			1 918451 PIN, cotter	
6	528766	1	COLLAR, set (11/16" I.D.)	
			1 906835 SETSCREW	
7	528767	1	BEARING, control handle	
			2 919933 CAPSCREW	
			2 919311 LOCKWASHER	
			2 917372 NUT	
8	528768	1	HANDLE, gear box control rod	

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BIN & GEAR BOX CONTROL (Cont'd.)
Serial No. B-69101 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
9	528765	1	HANDLE, bin clutch control 1 915857 CAPSCREW 1 910286 LOCKWASHER 1 910323 NUT	
10	528769	1	SUPPORT, control handle 1 919933 CAPSCREW 1 917398 CAPSCREW 2 919311 LOCKWASHER 2 917372 NUT 2 917642 WASHER, plain	
11	505819	1	BRACKET, control handle support	
12	528762	1	SHAFT ASSY., clutch control 2 918459 PIN, cotter	
13	535592	1	SPRING	



BAGGING ATTACHMENT
L. H. Front View
Used prior to Serial No. B-30601

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	502257	1	SHEET, platform, front 5 900863 BOLT 5 910285 LOCKWASHER	
2	502256	1	ANGLE, platform, front 1 910303 BOLT 1 910553 BOLT 1 910286 LOCKWASHER 1 910287 LOCKWASHER	

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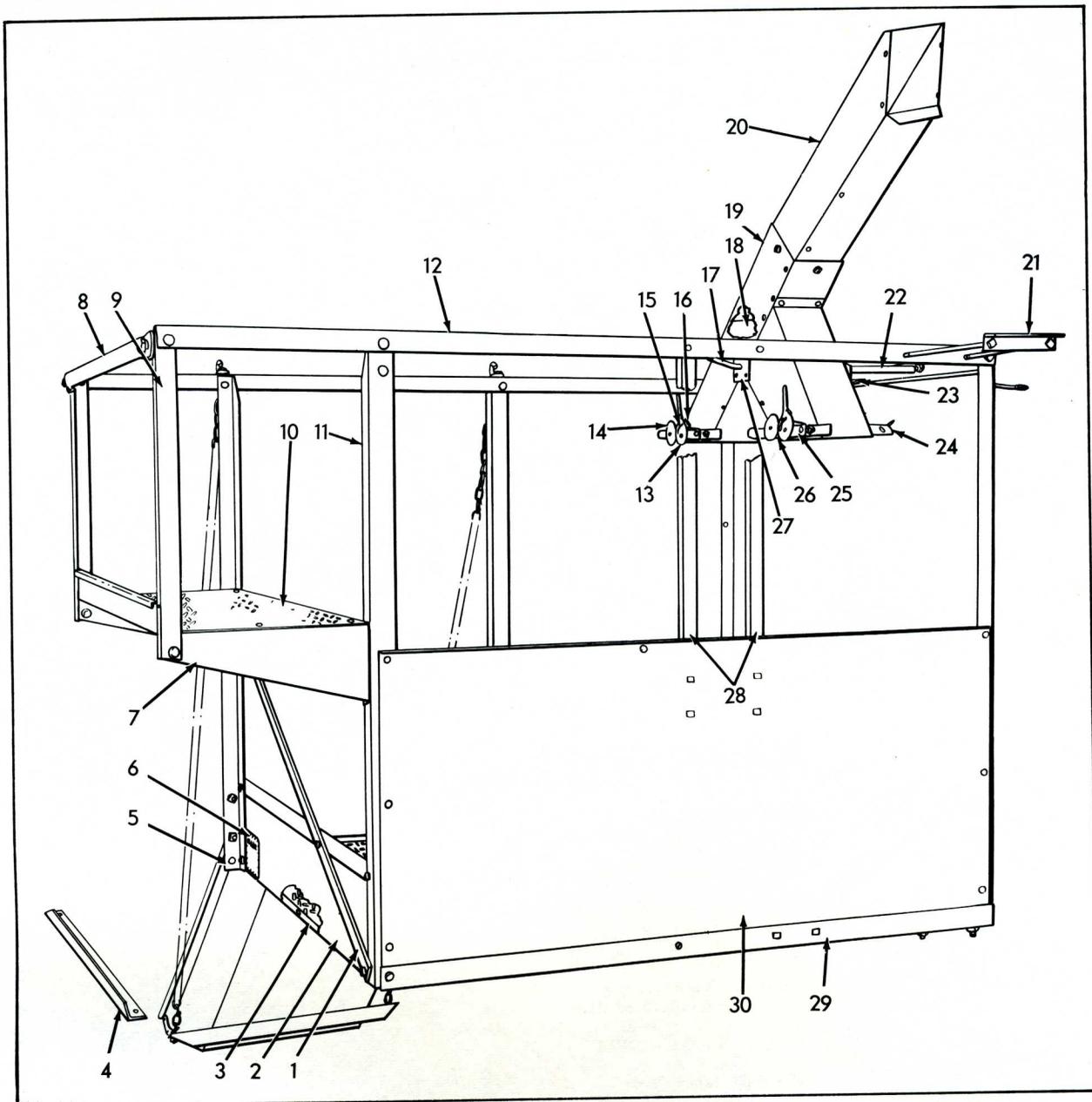
BAGGING ATTACHMENT (Cont'd.)
L.H. Front View
Used prior to Serial No. B-30601

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
3	525103	1	SIGN, safety (Supersedes 512331) 2 912733 BOLT 2 919310 LOCKWASHER	
4	502246	1	STRAP, post, front 2 910994 RIVET	
5	502269	1	ANGLE, cross, tongue 2 910303 BOLT 2 910286 LOCKWASHER	
6	502258	1	BRACE, diagonal, front 2 910303 BOLT 1 910553 BOLT 3 910286 LOCKWASHER	
7	502253	1	BRACKET, seat, L.H. 3 910994 RIVET	
8	515596	1	SEAT 4 910303 BOLT 2 900863 BOLT 4 910286 LOCKWASHER 2 910285 LOCKWASHER	
9	502259	1	RAIL, back, seat 2 910303 BOLT 2 910287 LOCKWASHER	
10	515595	1	POST, seat, L.H. 2 910994 RIVET	
11	502250	1	POST, front, L.H. 2 910994 RIVET	
12	502247	1	FRAME ASSY., L.H. (Incl. top RAIL & Items 7, 10, 11, 13, 36, 37 & 43) 4 910309 BOLT 4 910287 LOCKWASHER	
	502249	1	RAIL, top, inner 2 910994 RIVET 1 910309 BOLT 1 910287 LOCKWASHER	
13	502252	1	BRACE, diagonal, L.H. 3 910516 RIVET 2 910904 RIVET	
14	505859	1	HOLDER ASSY., bag, front R.H. (Incl. Items 15, 16, 18 & 19)	
	504292	2	HOLDER, bag, front 2 904478 BOLT 2 910285 LOCKWASHER	
15	504289	2	DISC, bag holder 1 910282 RIVET	
16	505820	2	HOLDER, bag, trigger 1 910282 RIVET 1 910531 WASHER, riveting	
17	505860	1	HOLDER ASSY., bag, front L.H. (Incl. Items 15, 16, 18 & 19) 2 904478 BOLT 2 910285 LOCKWASHER	
18	505821	2	BRACKET, holder 2 904478 BOLT 2 910285 LOCKWASHER	
19	504302	2	SPRING, holder, bag 1 900552 SCREW 1 910283 LOCKWASHER 1 907154 NUT	
20	503783	1	PIVOT, valve	
21	502218	1	PLATE, bearing, valve, front 2 910516 RIVET	
22	503781	1	VALVE ASSY., spout 2 900852 BOLT 2 910284 LOCKWASHER	

BAGGING ATTACHMENT (Cont'd.)

L.H. Front View
Used prior to Serial No. B-30601

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
23	505861	1	HEAD ASSY., bagger (Incl. SPOUT ASSY. & Items 14, 17, 20, 21, 22, 24, 25 & 28)	
	503777	1	SPOUT ASSY., bagger (Incl. SPOUT & SPOUT BOTTOM)	
			2 906573 BOLT	
			2 910285 LOCKWASHER	
			2 910991 BOLT	
			2 910286 LOCKWASHER	
24	502210	1	SPOUT ASSY., elevator	
			4 900863 BOLT	
			4 910285 LOCKWASHER	
25	502219	1	PLATE, spout, rear	
			4 910516 RIVET	
			2 910991 BOLT	
			2 910286 LOCKWASHER	
26	502232	2	SPACER, spout, bagger	
27	501857	1	ANGLE, clamp, elevator	
			2 910570 BOLT	
			2 910286 LOCKWASHER	
28	504303	2	HOLDER ASSY., bag, rear	
			4 904478 BOLT	
			4 910285 LOCKWASHER	
29	535513	1	HUB, sheave	
			1 910195 NUT	
			1 904208 LOCKWASHER	
30	535502	1	SHEAVE (9-5/8" diam.)	
			6 900851 BOLT	
			6 910284 LOCKWASHER	
31	517934	1	SPROCKET, driven (Incl. SETSCREW)	
			1 905123 KEY, woodruff	
32	502236	1	BEARING, countershaft	
			4 910556 BOLT	
			4 910286 LOCKWASHER	
			1 914465 FITTING, lubrication	
33	502237	1	COUNTERSHAFT (3/4" x 10-1/16")	
			1 910819 WASHER, plain	
			1 900810 PIN, cotter	
34	518611	1	BRACKET ASSY., countershaft, reel	
			4 910436 BOLT	
			4 910286 LOCKWASHER	
35	502238	2	ANGLE, clamp, bracket	
36	502248	1	RAIL, lower, inner	
			3 910309 BOLT	
			3 910287 LOCKWASHER	
37	502255	1	STRAP, corner, sheet, side	
			2 901149 RIVET	
38	535588	26	LINK, chain	
39	535488	1	SPROCKET, drive, countershaft	
			1 910195 NUT	
			1 904208 LOCKWASHER	
40	500417	4	SHIM, bearing	
41	500416	2	BEARING, shaft, drive	
			2 910459 BOLT	
			2 900817 WASHER, plain	
			2 910287 LOCKWASHER	
42	502555	1	BRACE, bracket, countershaft, reel	
			1 910309 BOLT	
			1 900817 WASHER, plain	
			1 910287 LOCKWASHER	
43	502254	1	SHEET, side, L.H.	
			7 910516 RIVET	



BAGGING ATTACHMENT
L.H. Front View
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	502258	1	BRACE, diagonal, front 2 910303 BOLT 1 910553 BOLT 3 910286 LOCKWASHER	
2	502257	1	SHEET, platform, front 5 900863 BOLT 5 910285 LOCKWASHER	
3	502256	1	ANGLE, platform, front 1 910303 BOLT 1 910553 BOLT 1 910286 LOCKWASHER 1 910287 LOCKWASHER	
4	502269	1	ANGLE, cross, tongue 2 910303 BOLT 2 910286 LOCKWASHER	
5	502246	1	STRAP, post, front 2 910994 RIVET	

BAGGING ATTACHMENT (Cont'd.)

L.H. Front View

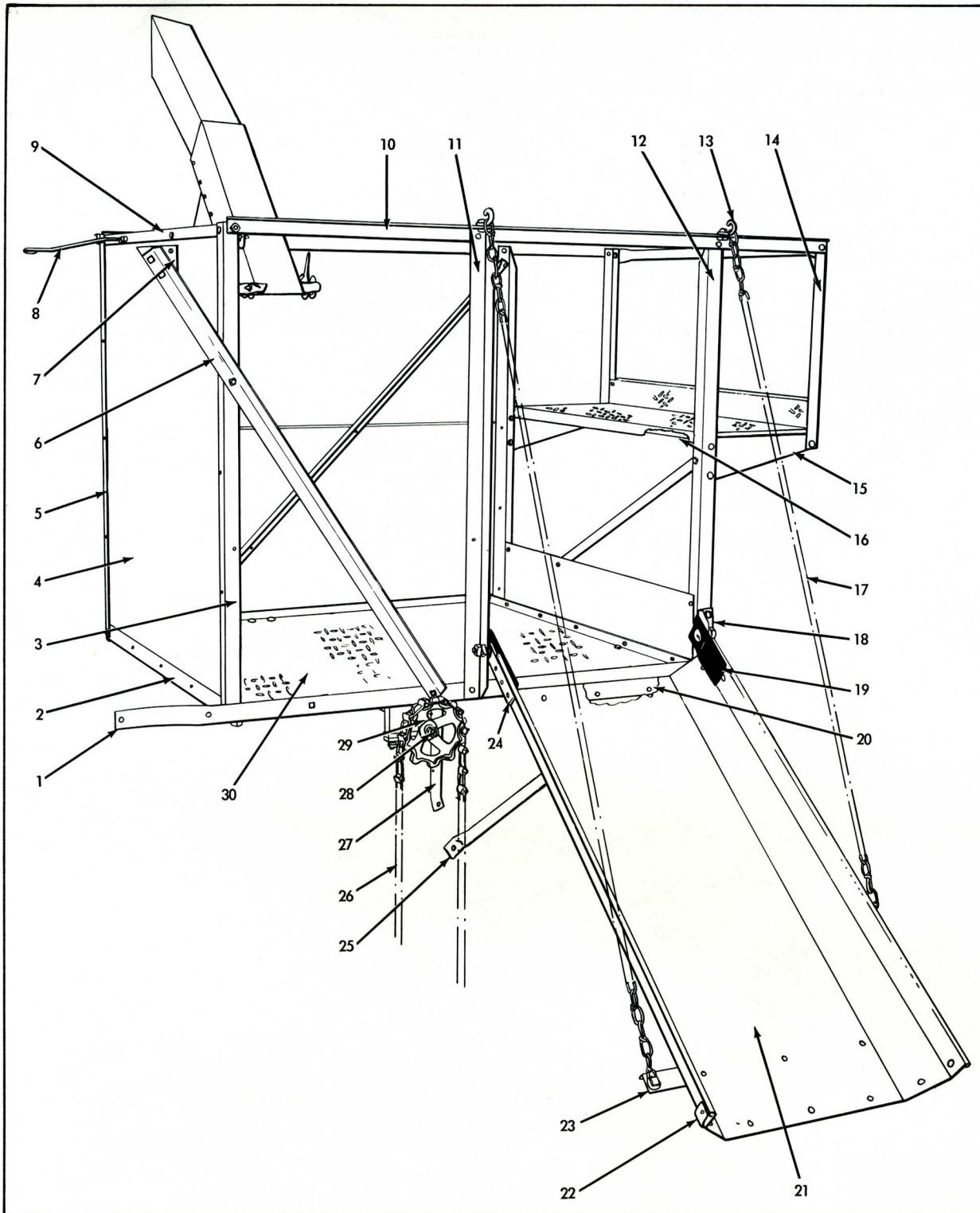
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
6	525103	1	SIGN, safety (Supersedes 512331) 2 912733 BOLT 2 919310 LOCKWASHER	
7	502253	1	BRACKET, seat, L.H. 3 910994 RIVET	
8	502259	1	RAIL, back, seat 2 910303 BOLT 2 910287 LOCKWASHER	
9	515595	1	POST, seat, L.H. 2 910994 RIVET	
10	515596	1	SEAT 4 910303 BOLT 2 900863 BOLT 4 910286 LOCKWASHER 2 910285 LOCKWASHER	
11	502250	1	POST, front, L.H. 2 910994 RIVET	
12	523761	1	FRAME ASSY., L.H. (Incl. top RAIL & Items 7, 9, 11, 29 & 40) 4 910309 BOLT 4 910287 LOCKWASHER	
	523762	1	RAIL, top, inner 2 910994 RIVET 1 910309 BOLT 1 910287 LOCKWASHER	
13	505820	2	HOLDER, bag trigger 1 910282 RIVET 1 910531 WASHER, riveting	
14	504289	2	DISC, bag holder 1 910282 RIVET	
15	505859	1	HOLDER ASSY., bag, front R.H. (Incl. Items 13, 14, 16 & 25)	
	504292	2	HOLDER, bag, front 2 904478 BOLT 2 910285 LOCKWASHER	
16	504302	2	SPRING, holder, bag 1 900552 SCREW 1 910283 LOCKWASHER 1 907154 NUT	
17	503783	1	PIVOT, valve	
18	503781	1	VALVE ASSY., spout 2 900852 BOLT 2 910284 LOCKWASHER	
19	505861	1	HEAD ASSY., bagger (Incl. SPOUT ASSY., & Items 15, 17, 18, 20, 23, 24, 26 & 27)	
	503777	1	SPOUT ASSY., bagger (Incl. SPOUT & SPOUT BOTTOM) 2 906573 BOLT 2 910285 LOCKWASHER 2 910991 BOLT 2 910286 LOCKWASHER	
20	502210	1	SPOUT ASSY., elevator 4 900863 BOLT 4 910285 LOCKWASHER	
21	501857	1	ANGLE, clamp, elevator 2 910570 BOLT 2 910286 LOCKWASHER	
22	502232	2	SPACER, spout, bagger	
23	502219	1	PLATE, spout, rear 4 910516 RIVET 2 910991 BOLT 2 910286 LOCKWASHER	

Continued

BAGGING ATTACHMENT (Cont'd.)
L.H. Front View
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
24	504303	2	HOLDER ASSY., bag rear 4 904478 BOLT 4 910285 LOCKWASHER	
25	505821	2	BRACKET, holder 2 904478 BOLT 2 910285 LOCKWASHER	
26	505860	1	HOLDER ASSY., bag, front L.H. (Incl. Items 13, 14, 16 & 25) 2 904478 BOLT 2 910285 LOCKWASHER	
27	502218	1	PLATE, bearing, valve, front 2 910516 RIVET	
28	523763	2	ANGLE, countershaft support 2 910994 RIVET	
29	523765	1	RAIL, lower, inner 3 910309 BOLT 3 910287 LOCKWASHER	
30	523766	1	SHEET, side, L.H. 7 910516 RIVET	



BAGGING ATTACHMENT
 R. H. Rear View
 Used prior to Serial No. B-30601

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	502240	1	RAIL, lower, outer	
	3 910309		BOLT	
	3 910287		LOCKWASHER	
2	502206	1	RAIL, bottom	
	2 910994		RIVET	
	2 910309		BOLT	
	2 910287		LOCKWASHER	
3	502203	1	POST, rear, R.H.	
	2 910994		RIVET	

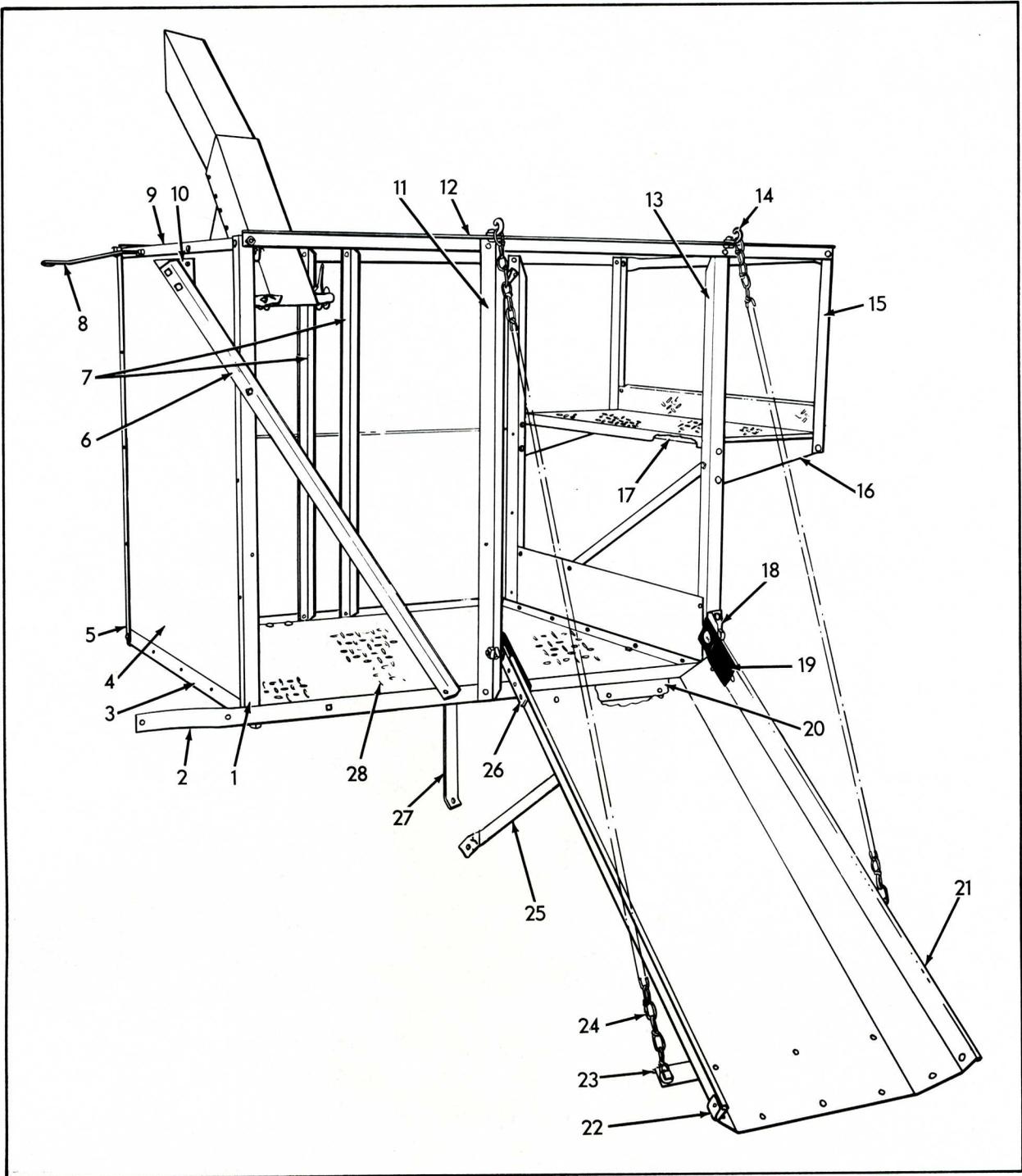
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BAGGING ATTACHMENT (Cont'd.)
R. H. Rear View
Used prior to Serial No. B-30601

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
4	502201	1	SHIELD ASSY., platform, rear (Incl. Items 2, 3, 5 & 9) 4 910309 BOLT 4 910287 LOCKWASHER 9 910516 RIVET	
5	502204	1	POST, rear, L.H. 2 910994 RIVET	
6	510293	1	BRACE, diagonal 2 910314 BOLT 2 910287 LOCKWASHER	
7	510294	1	GUSSET, brace 1 910314 BOLT	
8	502209	1	EYEBOLT, shield, rear 2 910981 NUT 1 910286 LOCKWASHER	
9	502205	1	RAIL, top 2 910994 RIVET	
10	502239	1	FRAME ASSY., R.H. (Incl. top RAIL & Items 1, 11, 12, 14 & 15) 4 910309 BOLT 4 910287 LOCKWASHER	
	502241	1	RAIL, top, outer 3 910994 RIVET 1 910309 BOLT 1 910287 LOCKWASHER	
11	502242	1	POST, chute 2 910994 RIVET	
12	502243	1	POST, front, R.H. 2 910994 RIVET	
13	500404	2	HOOK, chain 1 910309 BOLT 1 910287 LOCKWASHER	
14	515594	1	POST, seat, R.H. 2 910994 RIVET	
15	502245	1	BRACKET, seat, R.H. 3 910994 RIVET	
16	515597	1	SUPPORT, seat 2 910303 BOLT 2 910286 LOCKWASHER	
17	502618	2	CHAIN, chute 1 910309 BOLT 1 900817 WASHER, plain 1 910287 LOCKWASHER	
18	500390	1	ANGLE, hinge 2 910314 BOLT 2 910287 LOCKWASHER	
19	500427	2	GUARD, hinge	
20	500422	1	STIFFENER, end, upper 5 915261 RIVET	
21	502265	1	CHUTE ASSY., sack (Incl. Items 20, 22, 23 & 24) 2 910474 BOLT 2 900818 WASHER, plain 2 904208 LOCKWASHER 2 910882 NUT	
22	500426	1	STIFFENER, end, lower 7 915261 RIVET	
23	500424	1	ANGLE, support, chute 3 910282 RIVET	
24	500423	2	HINGE, chute 3 910297 RIVET	

BAGGING ATTACHMENT (Cont'd.)
R.H. Rear View
Used prior to Serial No. B-30601

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
25	502261	1	BRACE, frame	
			1 910309 BOLT	
			1 910553 BOLT	
			1 910286 LOCKWASHER	
			1 910287 LOCKWASHER	
26	535588	35	LINK, chain	
27	511181	1	BRACE, rail	
			1 910309 BOLT	
			1 910287 LOCKWASHER	
28	502268	1	SHAFT, drive, reel (3/4" x 33-5/16")	
			2 910819 WASHER, plain	
			2 900810 PIN, cotter	
29	510215	1	SPROCKET, driven (10T)	
			1 910195 NUT	
			1 904208 LOCKWASHER	
30	516476	1	PLATFORM	
			5 910303 BOLT	
			5 910286 LOCKWASHER	



BAGGING ATTACHMENT
 R.H. Rear View
 Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	523770	1	POST, rear, R.H.	
	2	2	910994 RIVET	
2	523759	1	RAIL, lower, outer	
	3	3	910309 BOLT	
	3	3	910287 LOCKWASHER	
3	502206	1	RAIL, bottom	
	2	2	910994 RIVET	
	2	2	910309 BOLT	
	2	2	910287 LOCKWASHER	

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BAGGING ATTACHMENT (Cont'd.)

R.H. Rear View

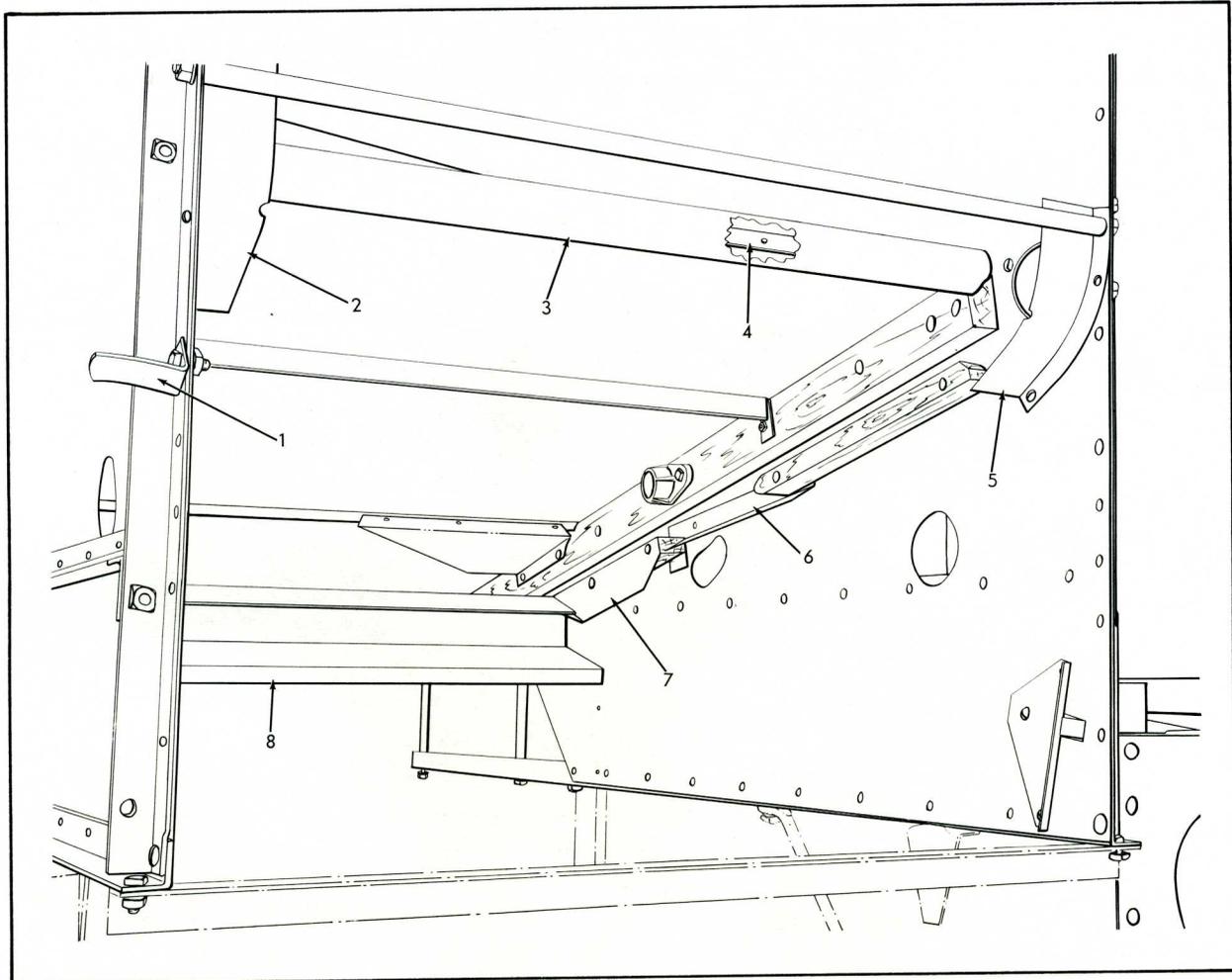
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
4	523769	1	SHIELD ASSY., platform, rear (Incl. Items 1, 3, 5 & 9) 4 910309 BOLT 4 910287 LOCKWASHER 9 910516 RIVET	
5	502204	1	POST, rear, L.H. 2 910994 RIVET	
6	523731	1	BRACE, diagonal 2 910314 BOLT 2 910287 LOCKWASHER	
7	523763	2	ANGLE, countershaft support 2 910994 RIVET	
8	502209	1	EYEBOLT, shield, rear 2 910981 NUT 1 910286 LOCKWASHER	
9	502205	1	RAIL, top 2 910994 RIVET	
10	510294	1	GUSSET, brace 1 910314 BOLT	
11	502242	1	POST, chute 2 910994 RIVET	
12	523758	1	FRAME ASSY., R.H. (Incl. top RAIL & Items 2, 11, 13, 15 & 16) 4 910309 BOLT 4 910287 LOCKWASHER	
	523760	1	RAIL, top, outer 3 910994 RIVET 1 910309 BOLT 1 910287 LOCKWASHER	
13	502243	1	POST, front, R.H. 2 910994 RIVET	
14	500404	2	HOOK, chain 1 910309 BOLT 1 910287 LOCKWASHER	
15	515594	1	POST, seat, R.H. 2 910994 RIVET	
16	502245	1	BRACKET, seat, R.H. 3 910994 RIVET	
17	515597	1	SUPPORT, seat 2 910303 BOLT 2 910286 LOCKWASHER	
18	500390	1	ANGLE, hinge 2 910314 BOLT 2 910287 LOCKWASHER	
19	500427	2	GUARD, hinge	
20	500422	1	STIFFENER, end, upper 5 915261 RIVET	
21	502265	1	CHUTE ASSY., sack (Incl. Items 20, 22, 23 & 26) 2 910474 BOLT 2 900818 WASHER, plain 2 904208 LOCKWASHER 2 910882 NUT	
22	500426	1	STIFFENER, end, lower 7 915261 RIVET	
23	500424	1	ANGLE, support, chute 3 910282 RIVET	
24	502618	2	CHAIN, chute 1 910309 BOLT 1 900817 WASHER, plain 1 910287 LOCKWASHER	

Continued

BAGGING ATTACHMENT (Cont'd.)
R.H. Rear View
Used on Serial No. B-30601 & up

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
25	502261	1	BRACE, frame 1 910309 BOLT 1 910553 BOLT 1 910286 LOCKWASHER 1 910287 LOCKWASHER	
26	500423	2	HINGE, chute 3 910297 RIVET	
27	511181	1	BRACE, rail 1 910309 BOLT 1 910287 LOCKWASHER	
28	516476	1	PLATFORM 5 910303 BOLT 5 910286 LOCKWASHER	

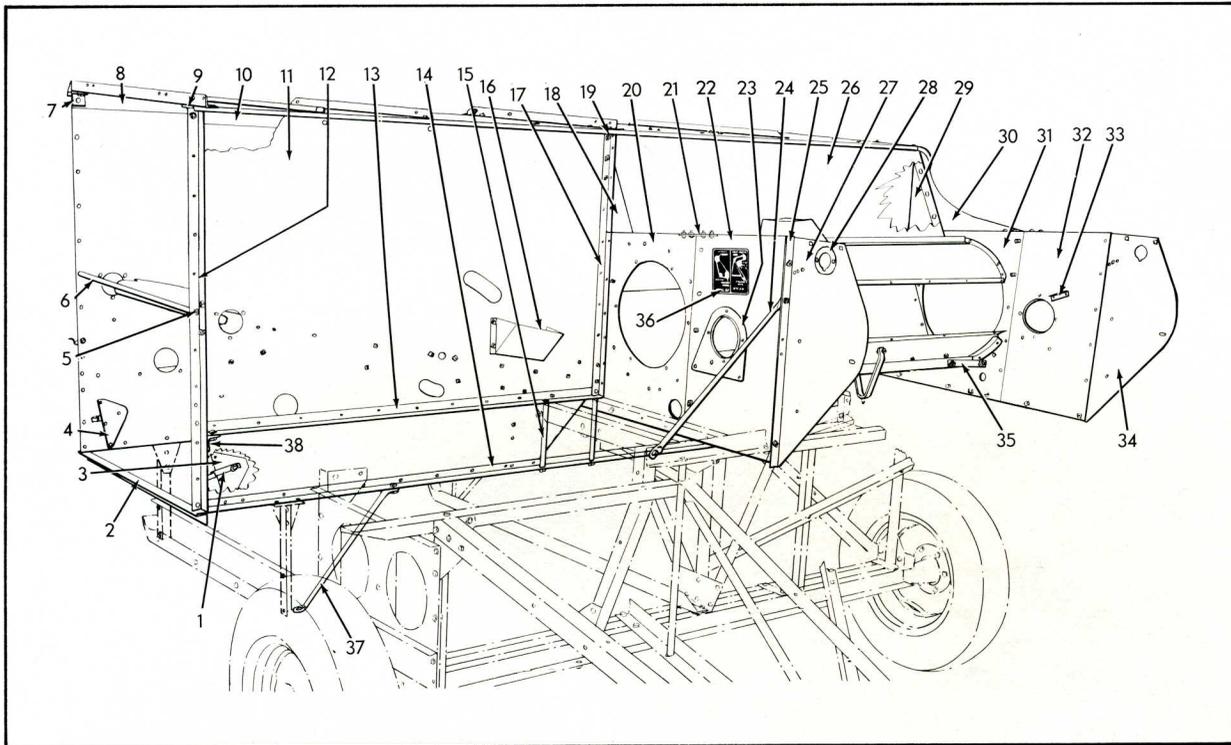


SEPARATOR HOUSING
R.H. End View

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	510402	1	GUIDE, belt 1 910304 BOLT 1 910286 LOCKWASHER	
2	507334	1	DEFLECTOR, grain drag, rear 1 900863 BOLT 1 910285 LOCKWASHER	
3	517705	1	FLOOR ASSY., grain drag (Incl. Item 4, R.H. FLOOR & tailings distributor TROUGH)	

SEPARATOR HOUSING (Cont'd.)
R. H. End View

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
4	517707	1	STIFFENER, floor, R.H.	
	5		910525 RIVET	
	4		905655 CAPSCREW	
	4		910285 LOCKWASHER	
5	507335	1	DEFLECTOR, grain drag, front	
	1		900863 BOLT	
	1		910285 LOCKWASHER	
6	512562	1	SHIELD, chain, front	
	512563	1	SHIELD, chain, rear	
7	507327	1	SHIELD, sieve shoe, front	
	507328	1	SHIELD, sieve shoe, rear	
8	501807	1	SHIELD, dirt, fan drum	
	6		900863 BOLT	
	6		910285 LOCKWASHER	
	5		910282 RIVET	



SEPARATOR HOUSING
R. H. Front View

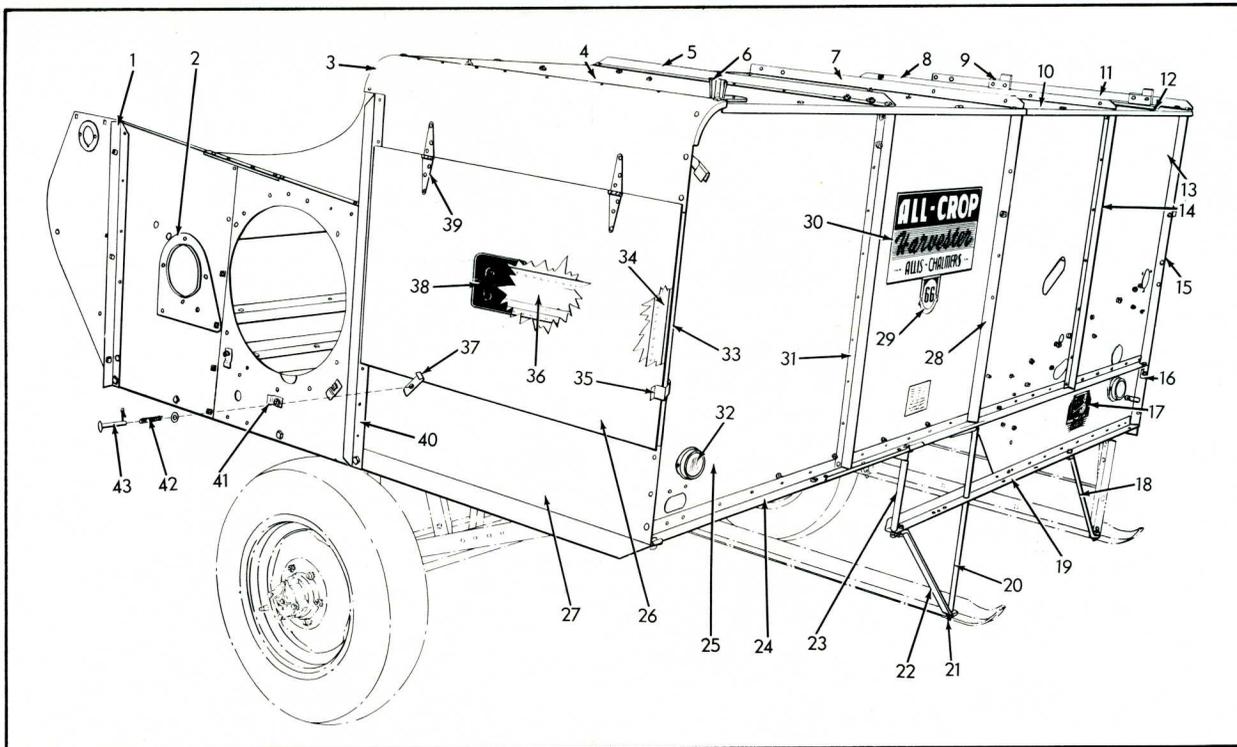
ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	510277	2	LATCH, door	
	1		900863 BOLT	
	1		910285 LOCKWASHER	
	1		900816 WASHER, plain	
2	501801	1	ANGLE, tie, lower, R.H.	
	2		910303 BOLT	
	2		910286 LOCKWASHER	
3	510278	1	STOP, door, front	
	2		910911 RIVET	
	1		910516 RIVET	
4	510279	1	STOP, door, rear	
	2		910911 RIVET	
	1		910516 RIVET	
5	501974	1	ROD, tie (3/8" x 33-1/4")	
	2		910513 HUB	
	2		910287 LOCKWASHER	

SEPARATOR HOUSING (Cont'd.)
R.H. Front View

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
6	524354	1	SPACER (3/8" x 31-5/8") (Pike) (Also use one 910287 LOCKWASHER) (Serial No. B-30601 & up) (Supersedes 502189)	
7	501645	1	CLIP, end, rear 2 910303 BOLT 2 910286 LOCKWASHER	
8	520061	1	REINFORCEMENT, right deck, rear 1 910280 RIVET	
9	501782	1	CLIP, end, front 2 910303 BOLT 2 910286 LOCKWASHER	
10	520060	1	REINFORCEMENT, right deck, front 2 910280 RIVET	
11	510280	1	SHEET, side, front, R.H. 6 910282 RIVET 26 910516 RIVET 1 910528 RIVET	
12	501784	1	POST, front, R.H. 7 910516 RIVET 2 910528 RIVET 1 910303 BOLT 1 910286 LOCKWASHER 1 910314 BOLT 1 910287 LOCKWASHER	
13	501771	1	ANGLE, sill, front 23 910516 RIVET 2 910925 RIVET	
14	501783	1	SILL, sub, front 1 910528 RIVET 11 910516 RIVET 2 915271 BOLT 1 915272 BOLT 3 910287 LOCKWASHER	
15	501648	2	SPACER (3/8" x 8-3/8")	
16	501595	1	HOPPER, elevator chute 4 900863 BOLT 4 910285 LOCKWASHER	
17	501765	1	POST, center, front 4 910296 RIVET 9 910282 RIVET 2 910303 BOLT 2 910286 LOCKWASHER 1 904478 BOLT 1 910285 LOCKWASHER	
18	501756	1	END, R.H. 5 901149 RIVET 1 910516 RIVET	
19	501755	1	CLIP, filler 2 901149 RIVET	
20	517605	1	PLATE, side, R.H. rear (Prior to Serial No. B-69101)	
	528826	1	PLATE, side, R.H. rear (Used on Serial No. B-69101 & up)	
20			3 910287 LOCKWASHER	
			4 910314 BOLT	
			1 910286 LOCKWASHER	
			6 910989 RIVET	
21	517608	2	STIFFENER, side plate 4 910419 BOLT 4 910286 LOCKWASHER	
22	517989	1	PLATE ASSY., side, R.H. front (Incl. Items 23 & 33) 2 910304 BOLT 1 910553 BOLT 1 910303 BOLT 2 910314 BOLT 4 910286 LOCKWASHER 2 910287 LOCKWASHER 2 910516 RIVET	

SEPARATOR HOUSING (Cont'd.)
R.H. Front View

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
23	507128	1	BRACKET, header pivot 5 910311 RIVET	
24	507338	1	BRACE, side plate 1 910553 BOLT 1 910286 LOCKWASHER	
25	501760	1	POST, side plate, R.H. 5 910516 RIVET	
26	505865	1	DISCHARGE ASSY., cylinder (Incl. COVER & Items 18, 19, 25 & one 501758 ANGLE)	
			2 907168 RIVET 6 910516 RIVET 8 910282 RIVET	
26	505804	1	COVER	
			8 901149 RIVET 5 910516 RIVET	
27	507319	1	EXTENSION ASSY., side plate (Incl. Item 28) 2 910552 BOLT 2 910286 LOCKWASHER	
28	507321	2	WASHER, bearing 2 910282 RIVET	
29	501757	1	END, L.H. 3 901149 RIVET 1 910516 RIVET	
30	517609	1	EXTENSION, side, upper, L.H. 1 907168 RIVET	
31	517607	1	PLATE, side, L.H., rear 2 910314 BOLT 2 910303 BOLT 4 910282 RIVET	
32	517990	1	PLATE ASSY., side, front, L.H. (Incl. BRACKET 507129 & Item 33) 2 910304 BOLT 1 910553 BOLT 1 910303 BOLT 3 910314 BOLT 4 910286 LOCKWASHER 3 910287 LOCKWASHER 2 910516 RIVET	
33	535542	2	ANGLE, support, draper 2 910311 RIVET	
34	507320	1	EXTENSION ASSY., side plate, L.H. (Incl. Item 28)	
35	509004	1	BRACE, bracket, adjusting rod 1 910314 BOLT 1 910287 LOCKWASHER	
36	510378	1	TRANSFER, belt diagram	523997
37	529163	1	BRACE, diagonal, lower, R.H. (Supersedes 501803) 2 910309 BOLT 2 910287 LOCKWASHER	
38	501643	2	CLIP, sill angle 2 910134 BOLT 2 910287 LOCKWASHER	



SEPARATOR HOUSING
L.H. Rear View

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.		
1	501761	1	POST, side plate, L.H. 6 910516 RIVET			
2	507129	1	BRACKET, pivot, header 5 910311 RIVET			
3	505801	1	END, upper, L.H. 2 910516 RIVET 2 910282 RIVET			
4	505863	1	DECK ASSY., (Incl. Items 5 & 7 thru 13) (Used prior to Serial No. B-30601) (See M.N.I.)			
			19 910303 BOLT			
			10 910304 BOLT			
	505802	1	SHEET, deck, L.H. 8 910516 RIVET			
5	507479	1	ANGLE, reinforcing, deck, L.H. (Used prior to Serial No. B-30601)			
			523740	1	ANGLE, reinforcing, deck, L.H. (Used on Serial No. B-30601 & up) 5 910516 RIVET	
6	523508	1	BRACKET ASSY., lamp mounting (Used on Serial No. B-30601 & up) 2 915230 BOLT 2 910286 LOCKWASHER			
7	501664	1	ANGLE, deck, L.H. center (Used prior to Serial No. B-30601)			
			523741	1	ANGLE, deck, L.H. center (Used on Serial No. B-30601 & up) 3 910516 RIVET 6 910303 BOLT 6 910286 LOCKWASHER	
8	501665	1	ANGLE, reinforcing, R.H. center (Used prior to Serial No. B-30601)			
			523739	1	ANGLE, reinforcing, R.H. center (Used on Serial No. B-30601 & up) 5 910516 RIVET 2 910303 BOLT	
9	520066	2	LEAF, hinge, straw hood 2 910924 RIVET			

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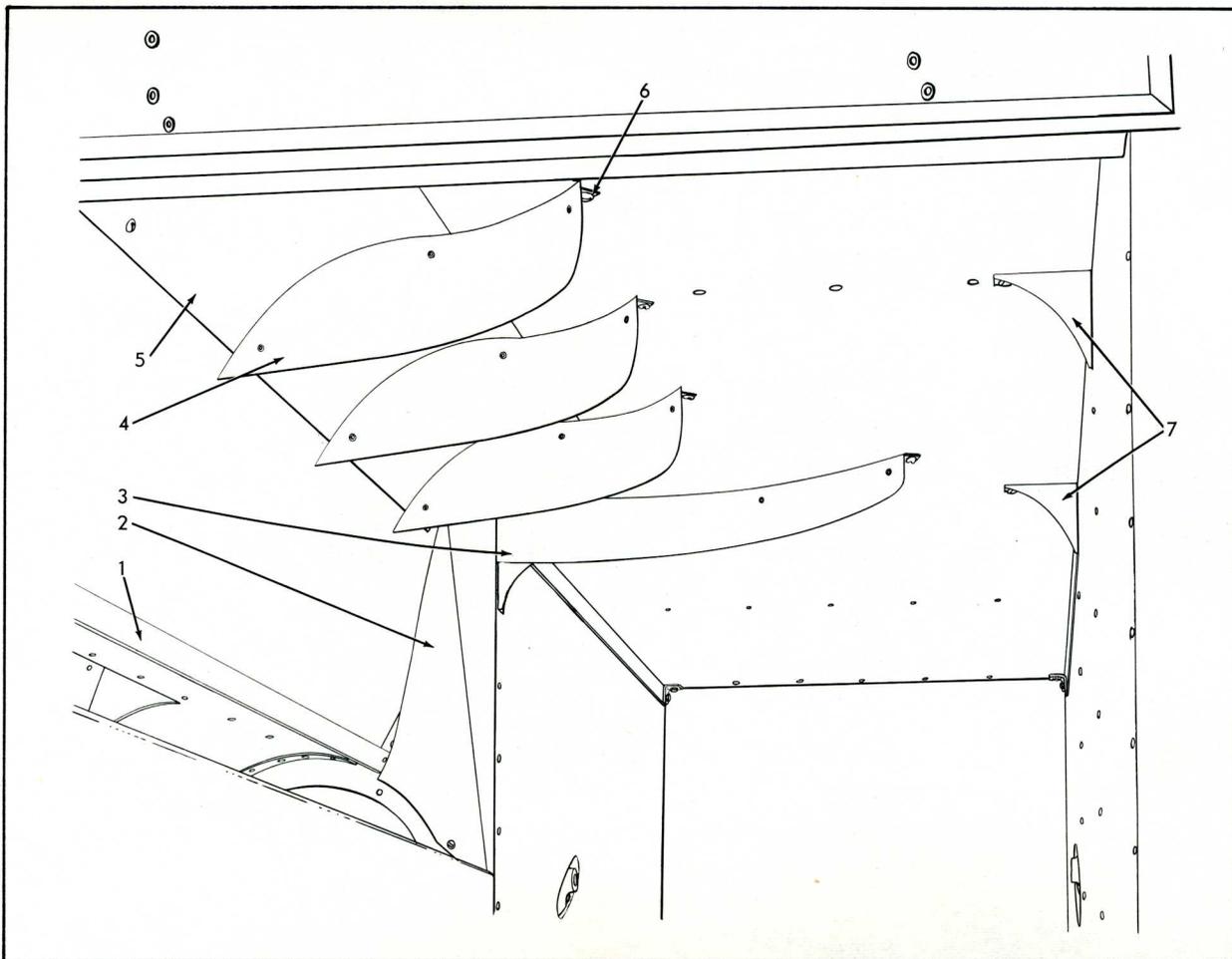
SEPARATOR HOUSING (Cont'd.)
L.H. Rear View

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.		
10	501660	1	SHEET, deck, R.H. 13 910516 RIVET			
11	520063	1	ANGLE ASSY., deck, R.H. (Incl. Item 9) 5 910516 RIVET 4 910303 BOLT 4 910286 LOCKWASHER			
12	507251	1	STRIP, bumper, straw hood 1 910389 BOLT 2 910390 BOLT 3 910285 LOCKWASHER			
13	510281	1	SHEET, side, R.H. rear 27 910516 RIVET 1 910925 RIVET 1 910297 RIVET			
14	509014	1	POST, R.H. rear 5 910516 RIVET 1 910297 RIVET			
15	501640	1	POST, R.H. rear 1 910516 RIVET 1 910528 RIVET 1 910314 BOLT 1 910303 BOLT 1 910286 LOCKWASHER 1 910287 LOCKWASHER			
16	501643	2	CLIP, sill angle 2 910134 BOLT 2 910287 LOCKWASHER			
17	502394	1	TRANSFER, separator, belt diagram	523997		
18	529163	1	BRACE, diagonal, lower, R.H. (Supersedes 529163) 2 910309 BOLT 2 910287 LOCKWASHER			
19	501644	1	SILL, sub, rear 9 910516 RIVET 1 910528 RIVET 1 915272 BOLT 1 910287 LOCKWASHER			
20	512155	1	SPACER, shield angle (1/2" x 13-3/16")			
21	512156	1	ROD, spacer (3/8" x 23-5/8")			
22	512154	1	BRACE, skid angle 1 910309 BOLT 1 910287 LOCKWASHER			
23	501648	2	SPACER, sill (3/8" x 8-3/8")			
24	501639	1	SILL, rear 3 910925 RIVET 1 910297 RIVET 17 910516 RIVET 1 910314 BOLT 1 910287 LOCKWASHER			
25	517760	1	SIDE ASSY., housing, rear (Incl. R.H. & L.H. SIDE ASSY, CLIP, idler BRACKET, hold-down ANGLE, bearing SLIDE & GUIDE) 2 910314 BOLT 2 910287 LOCKWASHER 2 910911 RIVET			
			507480	1	SHEET, side, L.H. rear 18 910516 RIVET 3 910925 RIVET	
			507330	1	DOOR ASSY. (Incl. Items 3, 34, 35 & 39)	
26	501793	1	DOOR 6 911200 RIVET			

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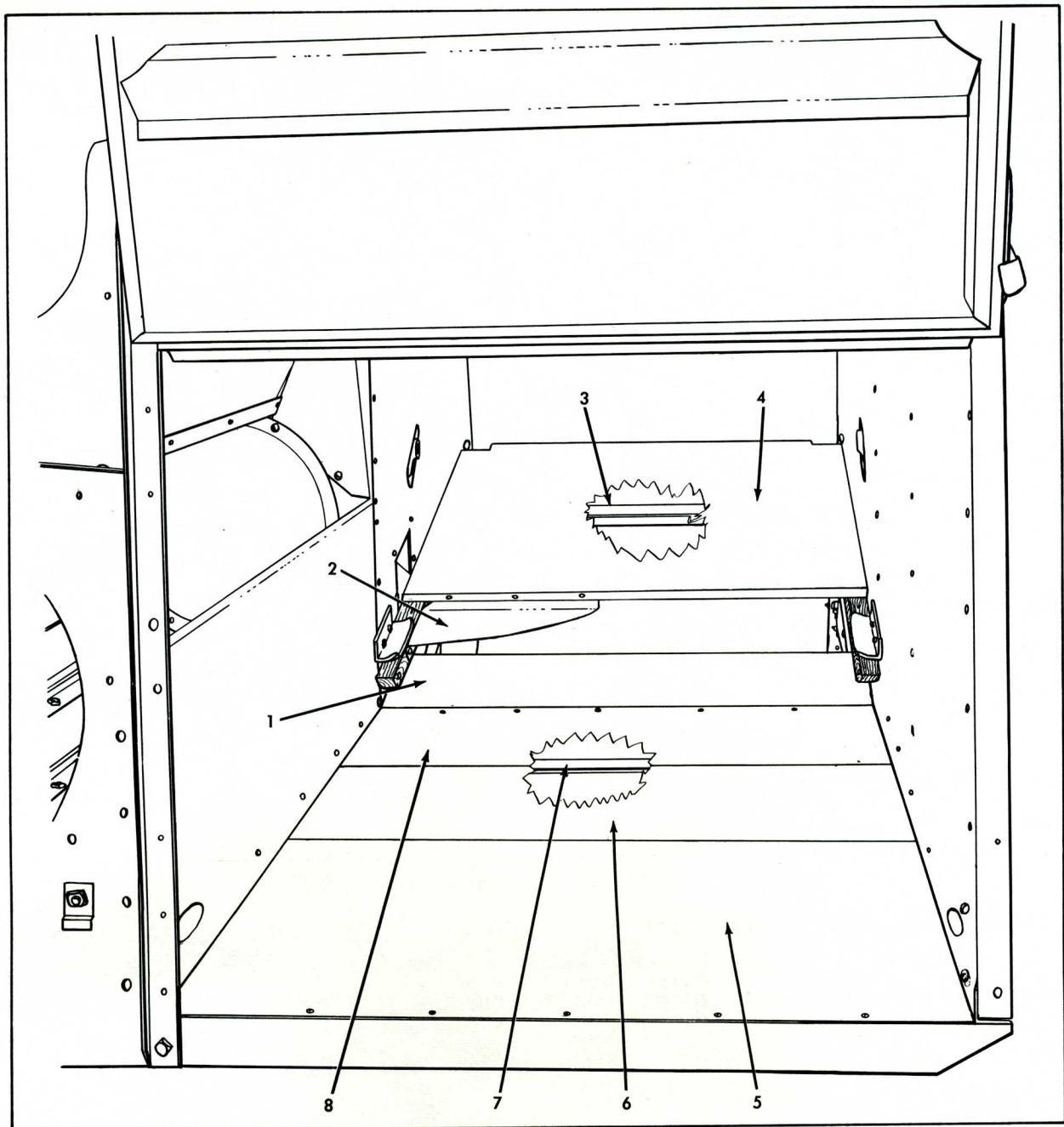
SEPARATOR HOUSING (Cont'd.)
L.H. Rear View

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
27	501795	1	END, lower L.H. 3 910516 RIVET 3 910282 RIVET 5 904478 BOLT 5 910285 LOCKWASHER	
28	518088	1	POST, rear center 5 910282 RIVET 1 910925 RIVET 2 910303 BOLT 2 910286 LOCKWASHER	
29	513686	1	TRANSFER ("66")	523997
30	517279	1	TRANSFER, (ALL CROP Harvester)	523997
31	507481	1	POST, L.H. rear 7 910516 RIVET 1 910925 RIVET	
32	053830	2	REFLECTOR, warning (Used on Serial No. B-30601 & up) 2 916081 SCREW 2 910285 LOCKWASHER 2 916662 NUT	
33	505807	1	POST, L.H. rear corner 1 910516 RIVET 1 910925 RIVET	
34	502198	1	DEFLECTOR, rear	
35	501975	2	LATCH, end door (Used prior to Serial No. B-57619)	
	525852	2	LATCH, end door (Used on Serial No. B-57619 & up) 1 910516 RIVET 1 910531 WASHER, riveting	
36	507331	1	DEFLECTOR	
37	519401	1	LATCH, door	
38	517860	1	TRANSFER, instruction, cylinder belt tightener	523997
39	535583	2	HINGE, door 6 911200 RIVET	
40	505808	1	POST, front, L.H. 4 910516 RIVET 5 910282 RIVET	
41	501907	3	CLIP 1 910304 BOLT 1 910286 LOCKWASHER	
42	501107	1	SPRING, door latch	
43	501210	1	PIN, door latch 1 900816 WASHER, plain 1 900942 PIN, cotter	

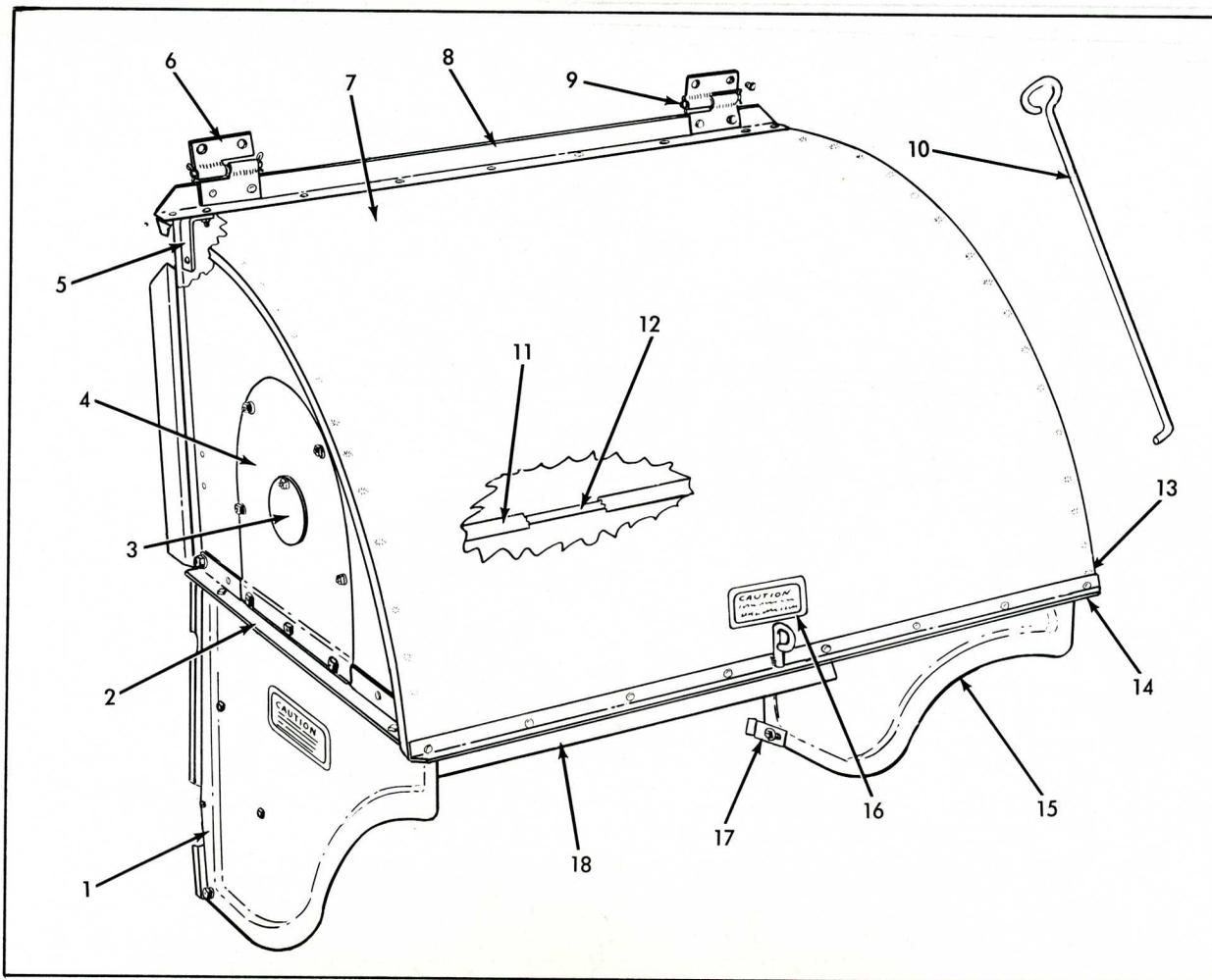


SEPARATOR HOUSING
Upper L.H. End View

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	501758	1	ANGLE, reinforcing	
			5 910516 RIVET	
2	501785	1	DEFLECTOR, cylinder	
			8 910282 RIVET	
			2 910285 LOCKWASHER	
			2 900863 BOLT	
			2 900816 WASHER, plain	
3	521513	1	DEFLECTOR ASSY. (Large) (Incl. two Item 6) (3" wide)	
			2 900863 BOLT	
			1 904478 BOLT	
			3 910285 LOCKWASHER	
			2 910542 RIVET	
4	507339	3	DEFLECTOR ASSY., small (Incl. three Item 6)	
			3 900863 BOLT	
			3 910285 LOCKWASHER	
4	507340	3	DEFLECTOR, small	
			3 910542 RIVET	
5	505806	1	SHEET, corner cylinder	
			4 900863 BOLT	
			4 910285 LOCKWASHER	
6	501788	11	CLIP, deflector	
			1 910542 RIVET	
7	501649	3	BRACKET, corner (Used prior to Serial No. B-35301)	
	523884	3	BRACKET, corner (Used on Serial No. B-35301 & up)	
			4 910303 BOLT	
			4 910286 LOCKWASHER	



				SEPARATOR HOUSING Lower L.H. End View	ASSEMBLY OR PACKAGE NO.
ITEM	PART NUMBER	QTY.	DESCRIPTION		
1	507329	1	FLOOR, center 6 900863 BOLT 6 910285 LOCKWASHER		
2	501923	1	TROUGH, tailings distributor 3 901149 RIVET		
3	517707	1	STIFFENER, grain drag floor 5 910525 RIVET		
4	517705	1	FLOOR ASSY., R.H. (Incl. Item 2 & 3)		
5	502754	1	FLOOR, outer, L.H. 5 904478 BOLT 5 910285 LOCKWASHER		
6	502753	1	FLOOR, center, L.H. 4 915269 BOLT 4 913519 BOLT 8 910285 LOCKWASHER		
7	502755	1	ANGLE, floor, L.H.		
8	502752	1	FLOOR, inner, L.H. 5 910282 RIVET 81		



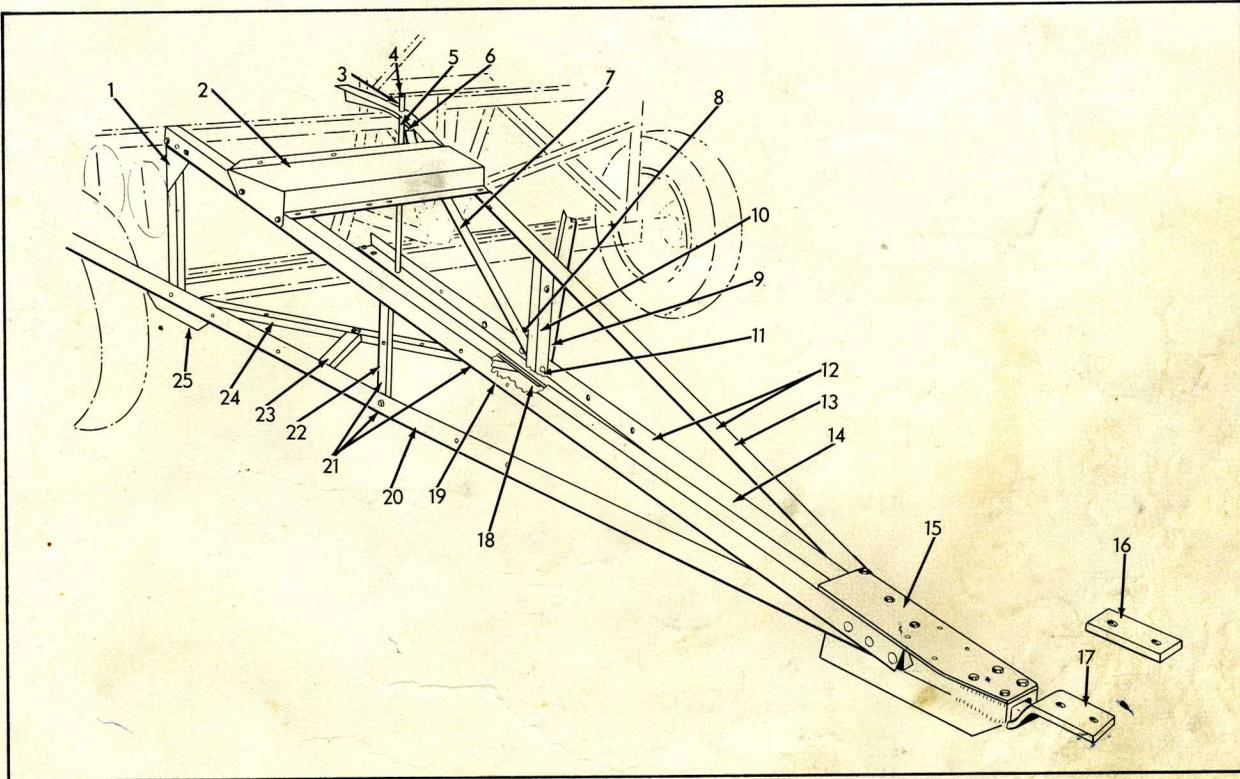
STRAW HOOD

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	524301	1	SHIELD, rear (Incl. caution TRANSFER)	
	2 910488		BOLT	
	2 910285		LOCKWASHER	
2	520112	1	SUPPORT, rear side	
	2 910516		RIVET	
3	520092	2	COVER, side plate	
	1 910488		BOLT	
	1 910285		LOCKWASHER	
4	520110	2	PLATE, side (spreader opening cover)	
	4 910488		BOLT	
	3 910489		BOLT	
	7 910285		LOCKWASHER	
5	520106	2	BRACKET, corner	
	3 910296		RIVET	
6	520066	4	LEAF, hinge	
	2 910924		RIVET	
7	524299	1	HOOD ASSY., (Riveted) (Incl. Hinge LEAF & Caution TRANSFER)	
	2 910304		BOLT	
	2 910286		LOCKWASHER	
8	520097	1	SUPPORT ASSY., top (Incl. Hinge Leaf)	
	2 910282		RIVET	
	5 910516		RIVET	
9	520068	2	PIN, hinge	
	2 904001		PIN, cotter	
10	520159	1	ROD, hood lift (Used prior to Serial No. B-69101)	
11	524354	1	SPACER, hood (.493" I.D. x 7/8" O.D. x 31-5/8" lg)	

Continued

STRAW HOOD (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
12	501974	1	ROD, spacer (3/8" x 33-1/4")	
	2 910287		LOCKWASHER	
	2 910513		NUT	
13	520111	1	SUPPORT, front side	
	2 910516		RIVET	
14	520094	1	SUPPORT, lower (Used prior to Serial No. B-69101)	
	520095	1	SUPPORT, lower (Used on Serial No. B-69101 & up)	
	6 910516		RIVET	
	2 910282		RIVET	
15	524300	1	SHIELD, front (Incl. caution TRANSFER)	
	2 910488		BOLT	
	2 910285		LOCKWASHER	
16	520308	3	TRANSFER, warning	523997
17	511379	2	CLIP, shield	
	1 910488		BOLT	
	1 910285		LOCKWASHER	
18	520109	1	DEFLECTOR, lower	
	4 910488		BOLT	
	4 910285		LOCKWASHER	



TONGUE

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	501714	1	GUSSET, R.H. upper	
	2 910304		BOLT	
	2 910287		LOCKWASHER	
2	517681	1	PLATFORM ASSY. (Used prior to Serial No. B-30601)	
	523697	1	PLATFORM ASSY. (Used on Serial No. B-30601 & up)	
	6 910304		BOLT	
	6 910286		LOCKWASHER	
3	501710	1	SPACER, frame (1/2" x 1-7/8")	

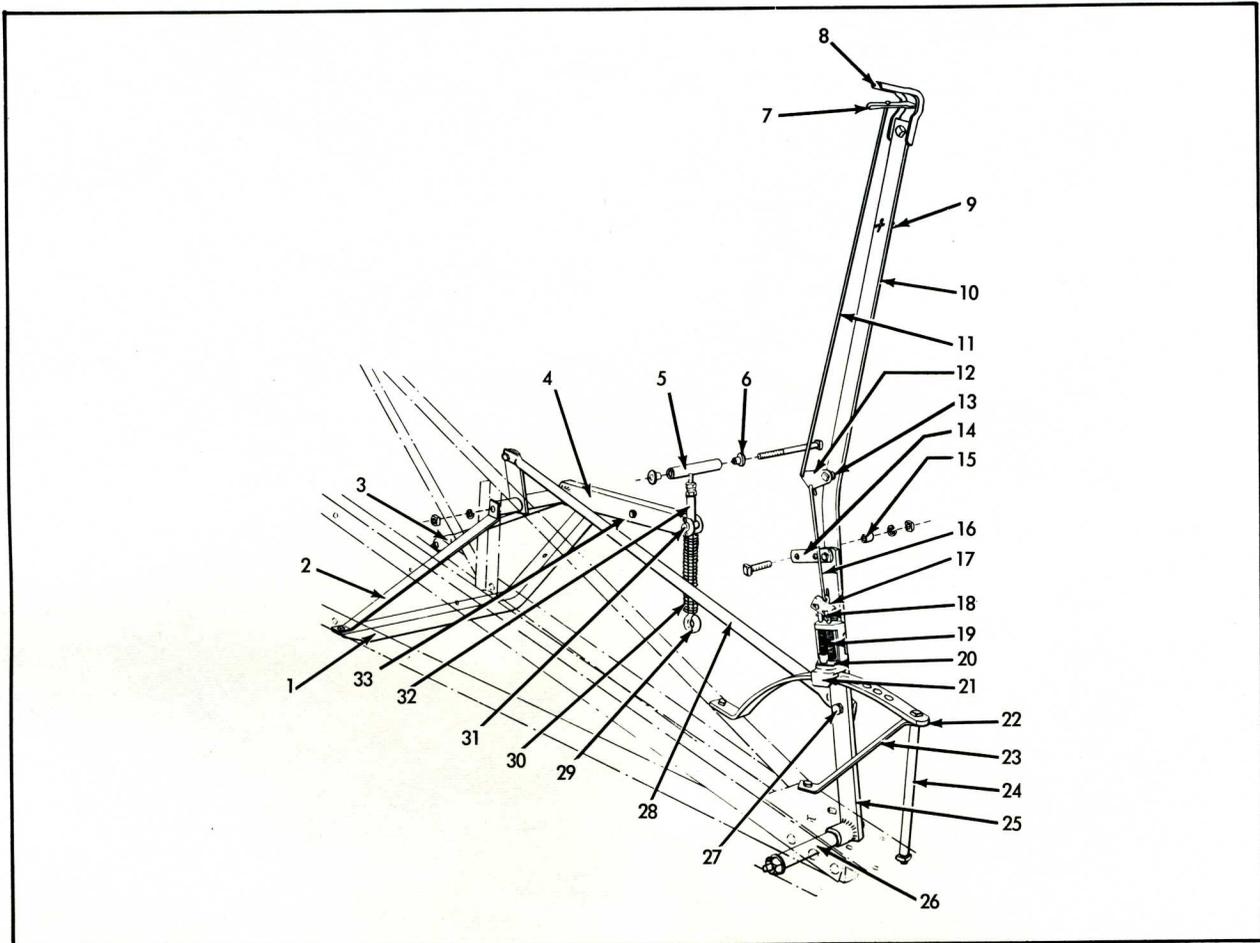
TONGUE (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
4	501712	1	ROD (1/2" x 24")	
		2	904209 LOCKWASHER	
		2	910295 NUT	
5	501711	1	SPACER (1/2" x 20-1/8")	
6	501670	1	GUSSET, angle, upper, L.H.	
		3	910310 RIVET	
7	501671	1	BRACE, diagonal	
		3	910310 RIVET	
		1	910522 RIVET	
8	501565	1	GUSSET, diagonal brace, L.H.	
9	501709	1	BRACE, L.H.	
		4	910309 BOLT	
		4	910287 LOCKWASHER	
10	501669	1	STRUT, tongue, L.H.	
		2	910298 RIVET	
11	500720	2	WASHER, bevel	
12	507182	1	TONGUE ASSY., L.H. (Incl. Items 3 thru 8, 10, 11, 13 & 14)	
		2	910631 BOLT	
		8	910309 BOLT	
		2	904208 LOCKWASHER	
		8	910287 LOCKWASHER	
13	507183	1	TONGUE, upper, L.H.	
		2	910309 BOLT	
		3	910304 BOLT	
		5	910287 LOCKWASHER	
		3	910522 RIVET	
14	507184	1	TONGUE, lower, L.H.	
		2	910631 BOLT	
		2	904208 LOCKWASHER	
		3	910309 BOLT	
		3	910287 LOCKWASHER	
		3	910522 RIVET	
15	517670	1	PLATE ASSY.	
		11	910309 BOLT	
		11	910287 LOCKWASHER	
16	510962	1	EXTENSION, drawbar (For tractors without A.S.A.E. Drawbar & Special Hitch Assy. Not used on tractor with A.S.A.E. Drawbar)	
17	517677	1	EXTENSION, tongue	
		4	911879 BOLT	
		4	904207 LOCKWASHER	
18	506239	1	GUSSET, brace, L.H.	
19	506234	1	TONGUE, upper, R.H.	
		3	910304 BOLT	
		2	910309 BOLT	
		5	910287 LOCKWASHER	
		3	910522 RIVET	
20	506235	1	TONGUE, lower, R.H.	
		2	910304 BOLT	
		2	910309 BOLT	
		4	910287 LOCKWASHER	
		2	910522 RIVET	
21	506232	1	TONGUE ASSY., R.H. (Incl. Items 19, 20 & 22)	
		3	910304 BOLT	
		4	910309 BOLT	
		7	910287 LOCKWASHER	
22	506531	1	STRUT, R.H.	
		1	910606 BOLT	
		1	904207 LOCKWASHER	
		1	910522 RIVET	

Continued

TONGUE (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
23	517679	1	BRACE, P. T. O. shield, rear pivot 1 910303 BOLT 2 910309 BOLT 1 901165 WASHER, plain 1 910286 LOCKWASHER 2 900817 WASHER, plain 2 910287 LOCKWASHER	
24	517676	1	BRACE, tongue, R. H. 2 910309 BOLT 1 910314 BOLT 3 910287 LOCKWASHER	
25	501713	1	ANGLE, splice, R. H. 4 910309 BOLT 4 910287 LOCKWASHER	



HAND HEADER LIFT

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	506238	1	SUPPORT, bellcrank 1 910309 BOLT 1 910606 BOLT 1 910287 LOCKWASHER 1 904207 LOCKWASHER	
2	501701	1	BRACE, bellcrank, outer	
3	502393	1	BRACE, bellcrank, inner 1 910289 BOLT 1 910287 LOCKWASHER	
4	519982	1	BELLCRANK ASSY., header 1 910917 BOLT 1 904209 LOCKWASHER 2 914465 FITTING, lubrication	

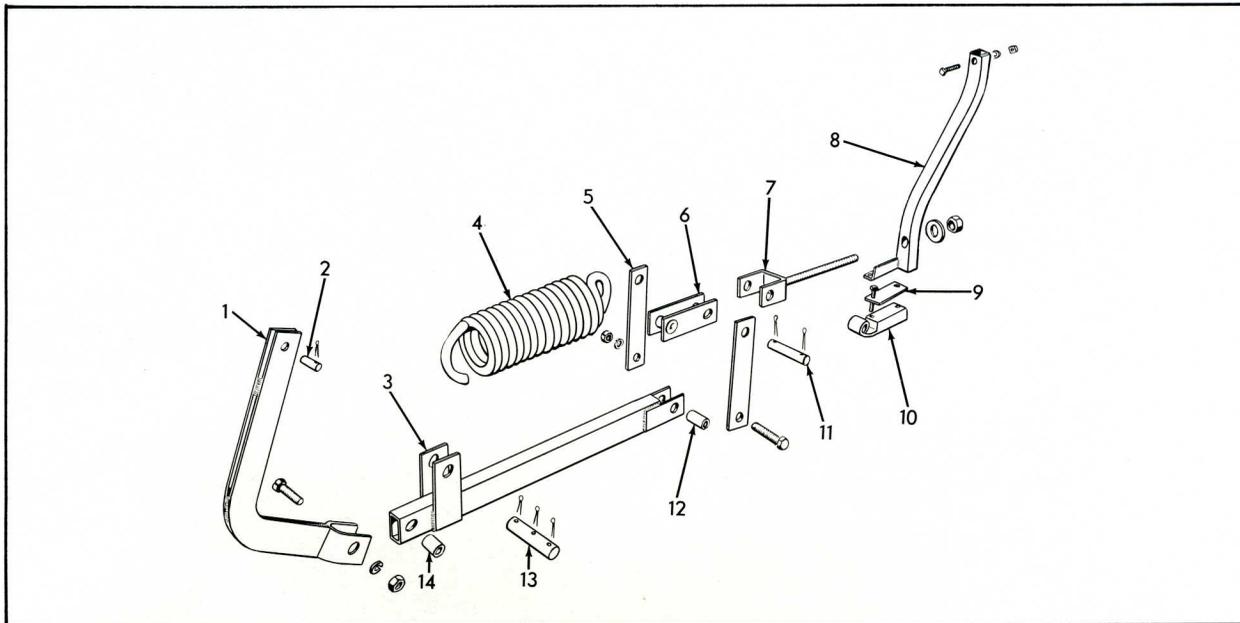
HAND HEADER LIFT (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
5	501702	1	BEARING, bellcrank	
6	501703	2	BUSHING, header bearing	
7	519418	1	LATCH 1 900804 PIN, cotter	
8	519417	1	BASE, latch 1 910309 BOLT 1 900817 WASHER 1 910287 LOCKWASHER	
9	503942	1	EYEBOLT, adjusting cord 1 900801 PIN, cotter	
10	512333	1	LEVER ASSY. (Incl. Items 7, 8, 9, 11 thru 21 & 25) 2 910819 WASHER, plain	
		1	LEVER 1 914338 BOLT 2 910287 LOCKWASHER 1 905789 BOLT	
11	519434	1	ROD, upper	
12	511143	1	BELLCRANK, latch rod 1 911869 BOLT 1 910286 LOCKWASHER	
13	535531	1	SPACER, bellcrank, latch rod	
14	520184	1	LINK, adjusting 2 910289 BOLT 2 910287 LOCKWASHER	
15	535534	1	SPACER, link (3/8" x 1/2")	
16	511145	1	ROD, lift, lever	
17	505237	1	CHANNEL, detent	
18	505238	2	PIN, detent channel 1 900970 PIN, cotter 1 910531 WASHER, riveting	
19	511328	2	SPRING, detent	
20	505236	2	PIN, detent 1 900806 PIN, cotter	
21	504633	1	HOUSING, detent 2 903630 CAPSCREW 2 910287 LOCKWASHER	
22	505817	1	QUADRANT 1 910309 BOLT 1 911886 BOLT 1 910287 LOCKWASHER 1 904207 LOCKWASHER	
23	505815	1	BRACE, quadrant 1 910309 BOLT 1 910287 LOCKWASHER	
24	505818	1	SPACER, quadrant	
25	501688	1	EXTENSION ASSY., lever 2 910819 WASHER, plain	
26	517757	1	SHAFT, lever pivot 1 910512 NUT 1 904209 LOCKWASHER 1 910819 WASHER, plain 1 900810 PIN, cotter	
27	535530	2	BOLT, special 2 904208 LOCKWASHER 2 910195 NUT	
28	505809	1	ROD, reach 2 910829 WASHER, plain	

Continued

HAND HEADER LIFT (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
29	535536	1	SCREW, header adjusting 1 910816 WASHER, plain 1 904209 LOCKWASHER 2 910512 NUT	
30	520901	1	SPRING, adjusting screw 2 910816 WASHER	
31	505234	1	PIN, bellcrank 2 900811 PIN, cotter	
32	535535	1	SPACER, screw (1/2" x 2-1/2")	
33	500428	1	SPACER, bellcrank (.493" I.D. x .675" O.D. x 1-1/4") 1 910154 BOLT	

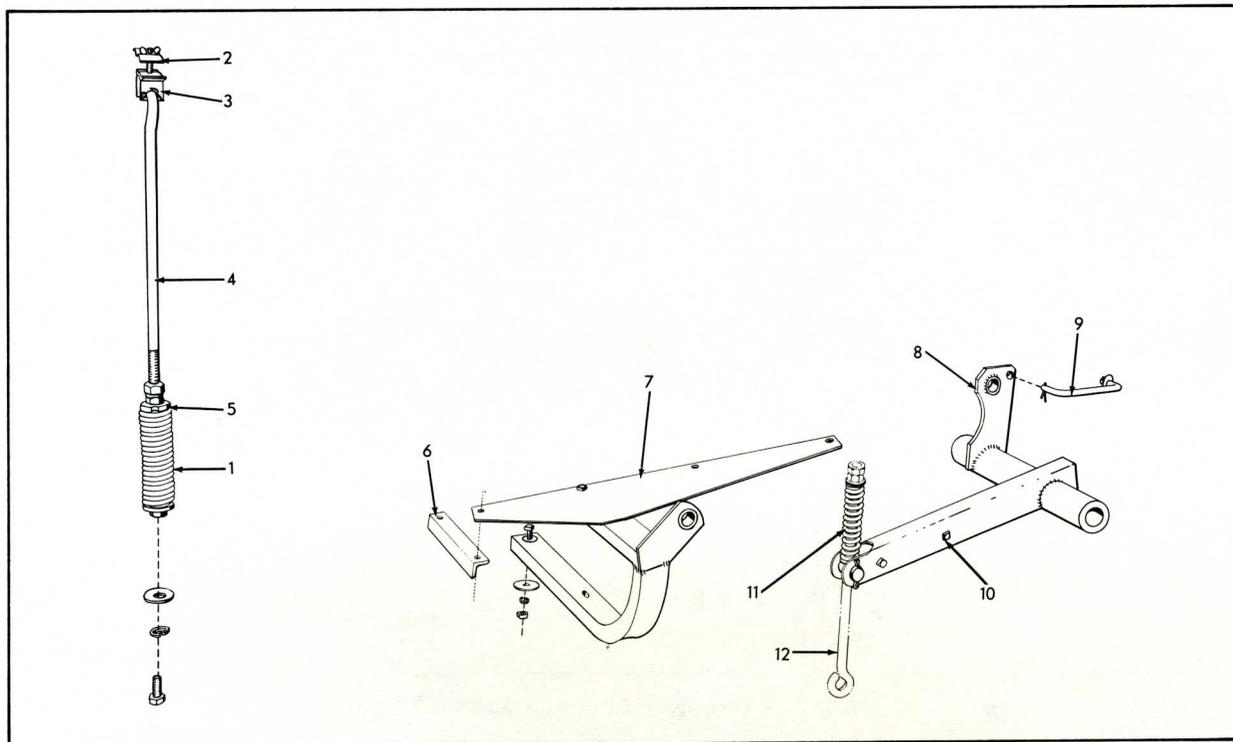


HEADER BALANCE SPRING & LINKAGE

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	514054	1	LINK ASSY., spring beam (Welded) 1 911268 BOLT 1 904209 LOCKWASHER	
2	518956	1	PIN, connecting link (5/8" x 1-5/8") 2 900938 PIN	
3	514048	1	BEAM ASSY., spring 1 911626 BOLT 1 904209 LOCKWASHER	
4	514596	1	SPRING, counter balance	
5	514052	2	ARM, balance spring 1 911626 BOLT 1 904209 LOCKWASHER	
6	515781	2	LINK ASSY., balance spring (Welded)	
7	519958	1	CLEVIS, spring adjusting 1 916170 NUT, lock 1 900820 WASHER	
8	519953	1	ANCHOR ASSY., lift spring 1 910611 BOLT 2 910607 BOLT 3 904207 LOCKWASHER	
9	519960	1	SHIM, spring pivot	
10	519957	1	PIVOT, balance beam 2 910639 BOLT 2 904208 LOCKWASHER	

HEADER BALANCE SPRING & LINKAGE (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
11	519962	1	PIN, clevis (7/8" x 3-13/16") 2 900810 PIN, cotter	
12	519959	1	SPACER, balance beam, rear (41/64" I.D. x 7/8" O.D. x 1-13/16")	
13	520255	1	PIN, balance spring, front (7/8" x 4-1/2") 2 900810 PIN	
14	514061	1	SPACER, connecting link (41/64" I.D. x 27/32" O.D. x 1-7/16") (Used prior to Serial No. B-12101)	
	522899	1	SPACER, connecting link (41/64" I.D. x 7/8" O.D. x 1-7/16") (Used on Serial No. B-12101 & up)	



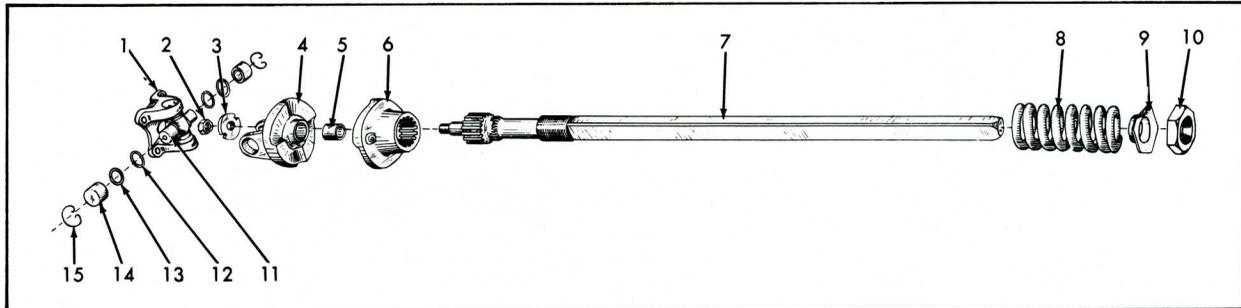
HYDRAULIC HEADER LIFT

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	517633	1	SPRING ASSY. (Incl. Item 5) 1 903644 CAPSCREW 1 900819 WASHER, plain 1 904209 LOCKWASHER	
2	517627	1	CLAMP, hose support 1 915017 NUT, wing	
3	517626	1	CLAMP ASSY. 1 900806 PIN, cotter	
4	517630	1	SUPPORT, hose 1 904209 LOCKWASHER 1 910512 NUT	
5	517635	2	PLUG, spring	
6	517629	1	TIE, tongue frame 2 910606 BOLT 2 904207 LOCKWASHER	
7	517614	1	PIVOT ASSY. 2 910613 BOLT 4 910606 BOLT 6 904207 LOCKWASHER 6 906985 WASHER, plain	
8	520038	1	BELLCRANK ASSY. 2 914465 FITTING, lubrication	

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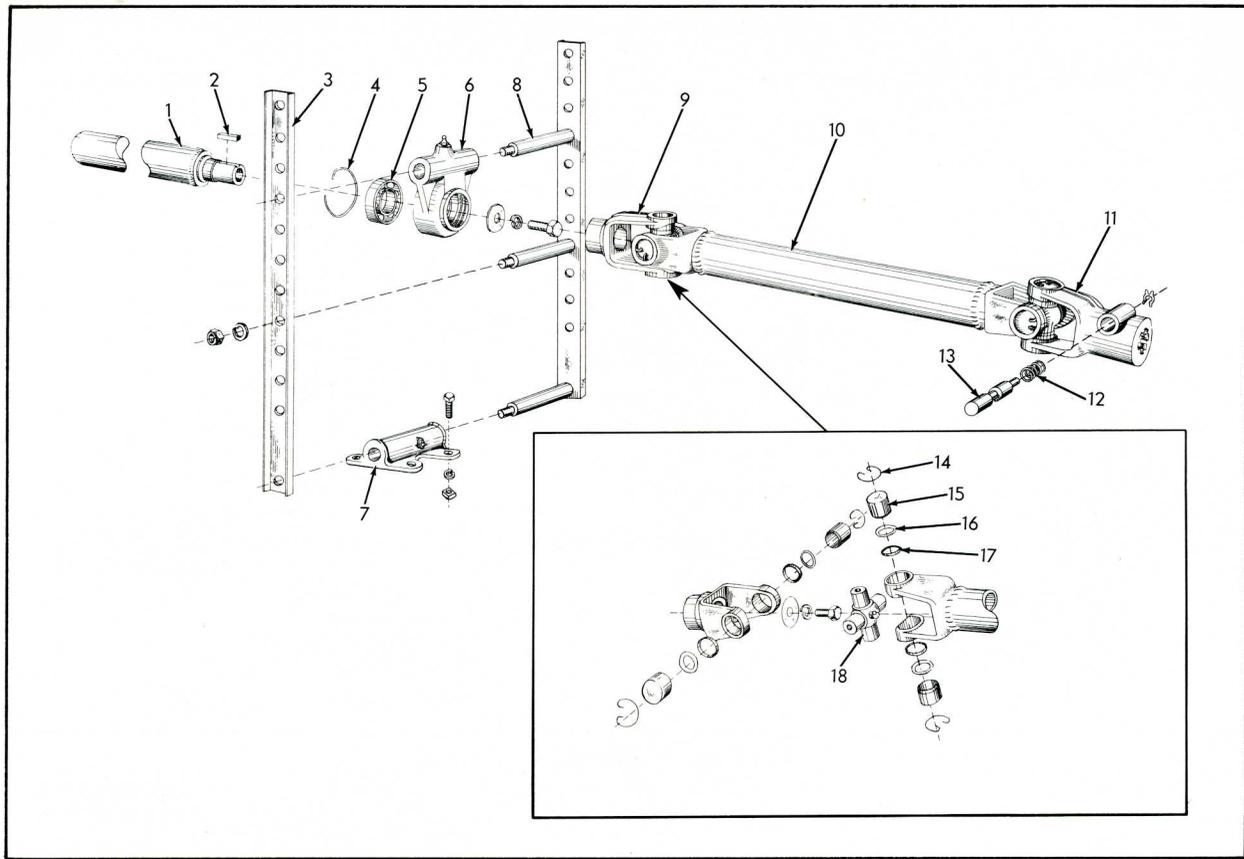
HYDRAULIC HEADER LIFT (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
9	517631	1	LINK, transport 2 900938 PIN, cotter	
10	500428	2	SPACER (.493" I.D. x .675" O.D. x 1-1/4") 1 913725 BOLT 1 910287 LOCKWASHER	
11	518550	1	SPRING, bellcrank	
12	535536	1	SCREW, header adjusting 1 910816 WASHER 1 904209 LOCKWASHER 2 910512 NUT	



POWER TAKE-OFF SLIP CLUTCH

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	513914	1	CLUTCH, slip (Incl. Items 1 thru 15) 4 914351 CAPSCREW 4 904207 LOCKWASHER 4 910986 NUT	
1	512566	1	YOKE, flanged 4 913487 BOLT 4 904207 LOCKWASHER	
2	509427	1	NUT, lock	
3	509426	1	NUT, clutch	
4	510740	1	YOKE, flanged jaw	
5	511378	1	BUSHING	
6	510741	1	JAW, sliding 1 914465 FITTING, lubrication	
7	510742	1	SHAFT, clutch	
8	533295	1	SPRING, clutch (Supersedes 509429)	
9	512030	1	WASHER ASSY.	
10	509432	1	NUT, spring adjusting	
11	510739	1	CROSS, center 1 915275 FITTING, lubrication	517312
12	510735	4	RETAINER, cork	517312
13	510736	4	WASHER, cork	517312
14	510738	4	BUSHING	517312
15	510737	4	RING, snap	517312



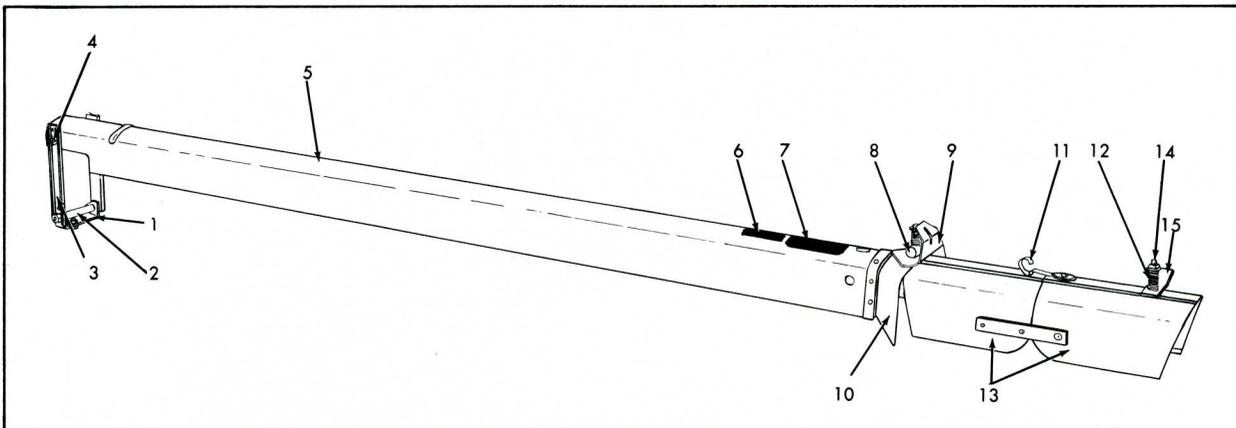
POWER TAKE-OFF SHAFT

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.	
-	518562	1	SHAFT ASSY. (Incl. Items 1, 2, 4, 5, 6 & 10)		
1	510411	1	SHAFT, propeller		
	2 914687		FITTING, lubrication		
2	535516	1	KEY (3/8" x 5/16" x 1-1/2")		
3	509219	2	ARM, support, bearing		
4	535544	1	RING, snap		
5	507223	1	BEARING, ball		
6	508921	1	HOUSING, bearing, support		
	1 914465		FITTING, lubrication		
7	508920	1	TRUNNION, support		
	1 915273		FITTING, lubrication		
	4 910289		BOLT		
	4 910287		LOCKWASHER		
8	535491	3	PIN, arm, bearing		
	2 910295		NUT		
	2 904208		LOCKWASHER		
9	510743	1	YOKE, plain		
	1 910319		CAPSCREW		
	1 904208		LOCKWASHER		
	1 910822		WASHER, plain		
10	512230	1	JOINT ASSY., front (Incl. double CENTER & Item 9, 11 thru 18)		
			1 910319	CAPSCREW	
			1 904208	LOCKWASHER	
	1 910822	WASHER, plain			
	510745	1	CENTER, double		
11	512231	1	YOKE, spline (1-3/8" std.)		
			YOKE, spline (1-1/8" special)		
			1 910560	BOLT	
			1 910285	LOCKWASHER	
	519069	1	YOKE, spline (1-3/4" special) (Quick release)		

Continued

POWER TAKE-OFF SHAFT (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
12	512233	1	SPRING, pin, lock	
13	519068	1	PIN, lock, yoke (f/519069 Yoke) (Uses 900805 Cotter Pin)	
	526632	1	PIN, lock, yoke (f/519069 Yoke) (Uses 525737 X-Washer)	
	512232	1	PIN, lock, yoke (f/512231 Yoke) (Uses 900805 Cotter Pin)	
	525736	1	PIN, lock, yoke (f/512231 Yoke) (Uses 525737 X-Washer)	
14	510737	8	RING, snap	517312
15	510738	8	BUSHING	517312
16	510736	8	WASHER, cork	517312
17	510735	8	RETAINER, cork	517312
18	510739	2	CROSS, center	517312
	1 915275		FITTING, lubrication	
19	525737	1	"X" WASHER, yoke lock pin	



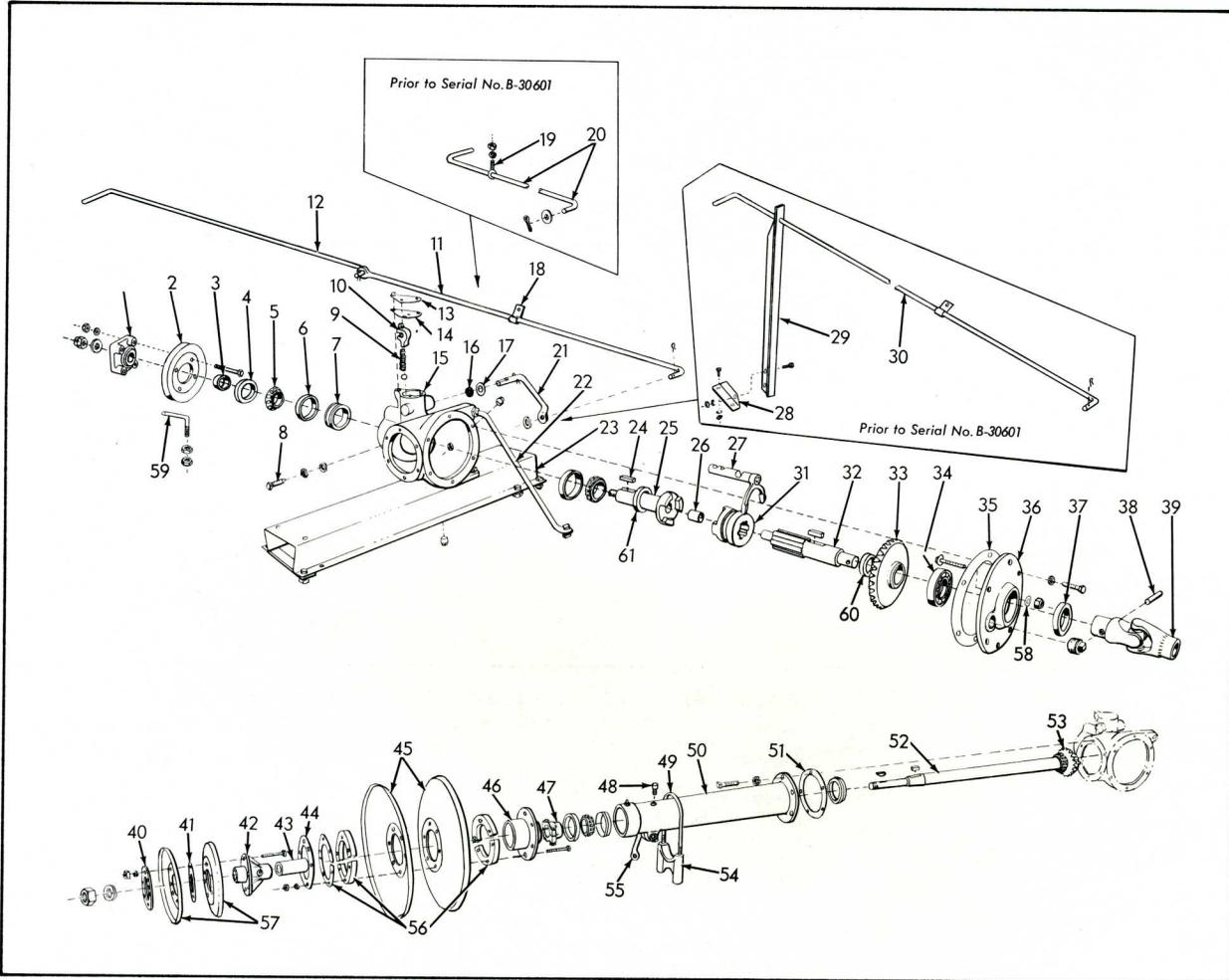
POWER TAKE-OFF SHAFT SHIELD

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	517678	1	PIVOT, shield, rear	
	2 910309		BOLT	
	2 910287		LOCKWASHER	
	1 911377		WASHER, plain	
	1 900817		WASHER, plain	
2	535491	1	PIN, pivot	
	2 904208		LOCKWASHER	
	2 910295		NUT	
3	513813	2	HANGER, rear	
4	513814	2	PIN, connection	
	1 910281		LOCKWASHER	
	1 910513		NUT	
5	517992	1	SHIELD, rear	
6	511332	1	TRANSFER, hitch	523997
7	531145	1	TRANSFER, shield	523997
8	512204	1	BLOCK, pivot	
9	512203	1	REINFORCEMENT, end	
	3 910516		RIVET	
10	505880	1	END, shield	
	6 910280		RIVET	
11	510277	1	LATCH, front shield	
	1 904478		BOLT	
	1 911205		WASHER, plain	
	1 910285		LOCKWASHER	

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POWER TAKE-OFF SHAFT SHIELD (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
12	535598	2	SPRING	
13	523828	1	SHIELD ASSY., front section	
	1 913214		BOLT	
	2 900817		WASHER, plain	
14	505893	1	BOLT, special (Dld.)	
	2 900817		WASHER, plain	
	1 900805		PIN, cotter	
15	505889	1	CLIP, connection	



GEAR BOX

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	517097	1	HUB, sheave	
	1 910921		WASHER, plain	
	1 904323		NUT	
	1 900807		PIN, cotter	
2	517655	1	SHEAVE, drive, bin	
3	501885	1	COLLAR, shaft, primary	
4	503549	2	SEAL, oil, primary shaft	
5	209889	4	CONE, bearing	
6	210551	4	CUP, bearing	
7	501884	1	SPACER, bearing	
8	501886	1	SETSCREW, spacer	
	1 910935		NUT	
	1 904208		LOCKWASHER	

Continued
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GEAR BOX (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
9	U-189	1	SPRING, ball	
10	516602	1	SHIFTER, gear 1 903631 CAPSCREW	
11	523729	1	ROD, gear shift, short (Incl. CLIP) (Used on Serial No. B-30601 & up)	
12	523730	1	ROD, gear shift, long (Used on Serial No. B-30601 & up) 1 906985 WASHER 1 900806 PIN, cotter	
13	501887	1	PLATE, cover 3 910934 BOLT 3 910285 LOCKWASHER	
14	501888	1	GASKET, cover plate	
15	500661	1	BOX, gear 2 910607 BOLT 2 904207 LOCKWASHER 1 901653 PLUG, pipe 1 910003 PLUG, expansion	
16	U-309	1	SEAL, oil, ring	
17	912021	1	WASHER, ring, seal 1 900807 PIN, cotter	
18	501684	1	CLIP, gear shift rod 1 910303 BOLT 1 910286 LOCKWASHER	
19	518601	1	EYEBOLT, shift rod (f/Bin Machine w/engine - Prior to Serial No. B-30601) 2 910981 NUT 1 910286 LOCKWASHER, plain	
20	518600	1	ROD, gear shift (Short) (f/Grain bin machine with engine) (Used prior to Serial No. B-30601) 1 906985 WASHER, plain 1 900806 PIN, cotter	
21	501889	1	LEVER	
22	501891	1	BRACE, gear box 1 910309 BOLT 1 910287 LOCKWASHER 2 910295 NUT 1 904208 LOCKWASHER	
23	517538	1	REST ASSY., gear box 4 910309 BOLT 4 910287 LOCKWASHER 8 900817 WASHER, plain	
24	535516	1	KEY	
25	517539	1	SHAFT ASSY., primary (Incl. Item 26) (Prior to Serial No. B-60138) (See M.N.I.)	
	525849	1	SHAFT ASSY., primary (Incl. Item 26) (Serial No. B-60138 thru B-72098)	
	532190	1	SHAFT ASSY., primary (Incl. Item 26) (Used on Serial No. B-72099 & up)	
26	501879	1	BUSHING, primary shaft	
27	516561	1	SHAFT ASSY., shifter 1 915668 BALL	
28	505819	1	BRACKET, rod support (Used prior to Serial No. B-30601) 2 910309 BOLT 2 910287 LOCKWASHER	
29	505816	1	SUPPORT, gear shift rod (Used prior to Serial No. B-30601) 2 910553 BOLT 2 910286 LOCKWASHER 1 910309 BOLT 1 910287 LOCKWASHER	

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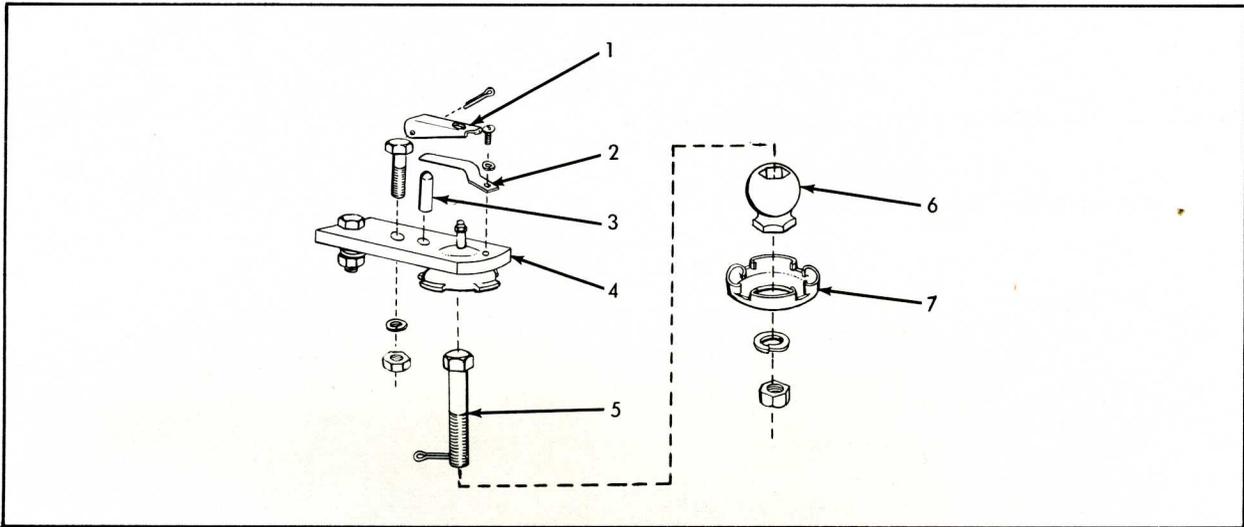
GEAR BOX (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
30	502604	1	ROD ASSY., gear shift (Incl. CLIP) (Used prior to Serial No. B-30601)	
	501683	1	ROD, gear shift (Used prior to Serial No. B-30601)	
			1 900806 PIN, cotter 1 906985 WASHER	
31	518563	1	COUPLING, sliding jaw (3jaw) (Used prior to Serial No. B-60138)	
	525851	1	COUPLING, sliding jaw (6jaw) (Used on Serial No. B-60138 & up)	
32	501880	1	SHAFT, bevel gear	
33	513731	1	GEAR, bevel 1 910315 KEY	
34	507220	1	BEARING, ball 1 912182 CAPSCREW 1 900816 WASHER, plain 1 910285 LOCKWASHER 1 915564 NUT 1 524883 GASKET	
35	535546	14	SHIM, cover	
36	500675	1	COVER 6 903630 CAPSCREW 6 910287 LOCKWASHER 1 912726 PLUG, pipe	
37	501493	1	SEAL, oil, cover	
38	503746	1	PIN, universal joint	
39	503745	1	JOINT, universal 1 905126 KEY, woodruff 1 915275 FITTING, lubrication	
40	535523	1	PLATE, reinforcing	
41	502802	11	SPACER, sheave	
42	513779	1	HUB, sheave 1 905126 KEY, woodruff 1 910365 NUT 1 905347 LOCKWASHER 1 910883 WASHER, plain	
43	513780	1	SPACER, pinion shaft	
44	507267	1	PLATE, reinforcing	
45	524139	2	SHEAVE (Halves) (Supersedes 506931) 6 913599 CAPSCREW 6 910323 NUT 6 910286 LOCKWASHER	
46	508995	1	HUB, sheave 1 910317 KEY	
47	500677	1	COLLAR, pinion shaft 2 910743 BOLT 2 910286 LOCKWASHER	
48	605132	1	VENT, air	
49	501890	1	U-BOLT, tube 2 910881 NUT 2 904207 LOCKWASHER	
50	517232	1	TUBE 6 903630 CAPSCREW 6 910287 LOCKWASHER 1 914465 FITTING, lubrication	
51	535547	16	SHIM, tube	
52	513773	1	SHAFT, pinion	
53	513730	1	PINION 1 914598 KEY	

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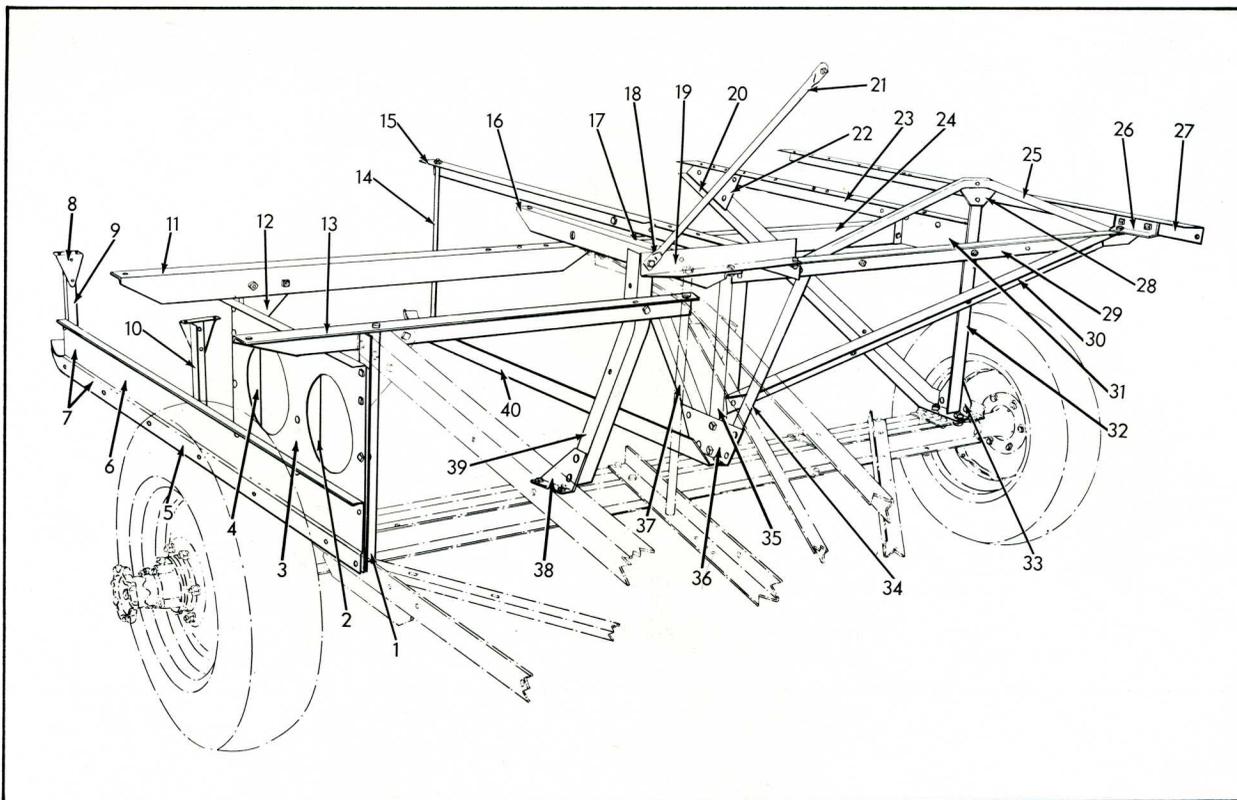
GEAR BOX (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
54	500678	1	BRACKET, support	
55	501989	1	BRACE, tube 1 910309 BOLT 1 910287 LOCKWASHER 2 910295 NUT 1 904208 LOCKWASHER	
56	509002	2	SPACER, sheave (Thin)	
	506953	4	SPACER, sheave (Thick)	
57	535507	2	SHEAVE, drive, header 6 910178 BOLT	
58	524883	1	GASKET, bolt (Used on Serial No. B-45101 & up)	
59	524888	1	GUIDE, bin unloading conveyor belt (Used on Serial No. B-42101 & up) 1 910287 LOCKWASHER 2 910324 NUT	
60	525622	1	SPACER, sliding jaw coupling (Used w/525849) (Used on Serial No. B-54102 & up)	
61	920367	1	WASHER (Used on Serial No. B-69648 & up can be used on Serial No. B-101 & up)	



HITCH BALL & SOCKET

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	519448	1	HITCH ASSY., ball (Incl. Items 1 thru 7)	
1	519446	1	CAM, lock 1 900807 PIN, cotter	
2	519447	1	SPRING, lock 1 900574 SCREW 1 910285 LOCKWASHER	
3	512188	1	PIN, lock	
4	519444	1	PLATE ASSY., socket 2 904541 CAPSCREW 2 910325 NUT 2 904208 LOCKWASHER 1 912499 FITTING, lubrication	
5	512185	1	BOLT, hitch 1 910175 NUT 1 904369 LOCKWASHER 1 900810 PIN, cotter	
6	512010	1	BALL, hitch	
7	515674	1	RING, connecting	



FRAME

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	501547	1	POST, bin frame, front 1 910522 RIVET 1 910523 RIVET	
2	507133	1	STRUT, sill 2 910310 RIVET 1 910522 RIVET 1 910523 RIVET	
3	501546	1	GUSSET, sill	
4	501548	1	POST, bin frame, rear 3 910310 RIVET 1 910522 RIVET 1 910523 RIVET	
5	507132	1	SILL, main 2 910631 BOLT 2 904208 LOCKWASHER	
6	507134	1	PLATE, sill reinforcing 4 910523 RIVET 2 910522 RIVET	
7	507131	1	BRACKET ASSY., R.H. (Incl. Items 1 thru 6 & 9) 2 910631 BOLT 2 904208 LOCKWASHER	
8	501552	2	GUSSET, strut 2 910528 RIVET	
9	501578	1	STRUT ASSY., rear (Incl. Item 8)	
	501551	1	STRUT, rear 1 910522 RIVET 1 910523 RIVET	
10	501577	1	STRUT ASSY., front (Incl. Item 8)	
	501550	1	STRUT, front 1 910314 BOLT 1 910309 BOLT 2 910287 LOCKWASHER	

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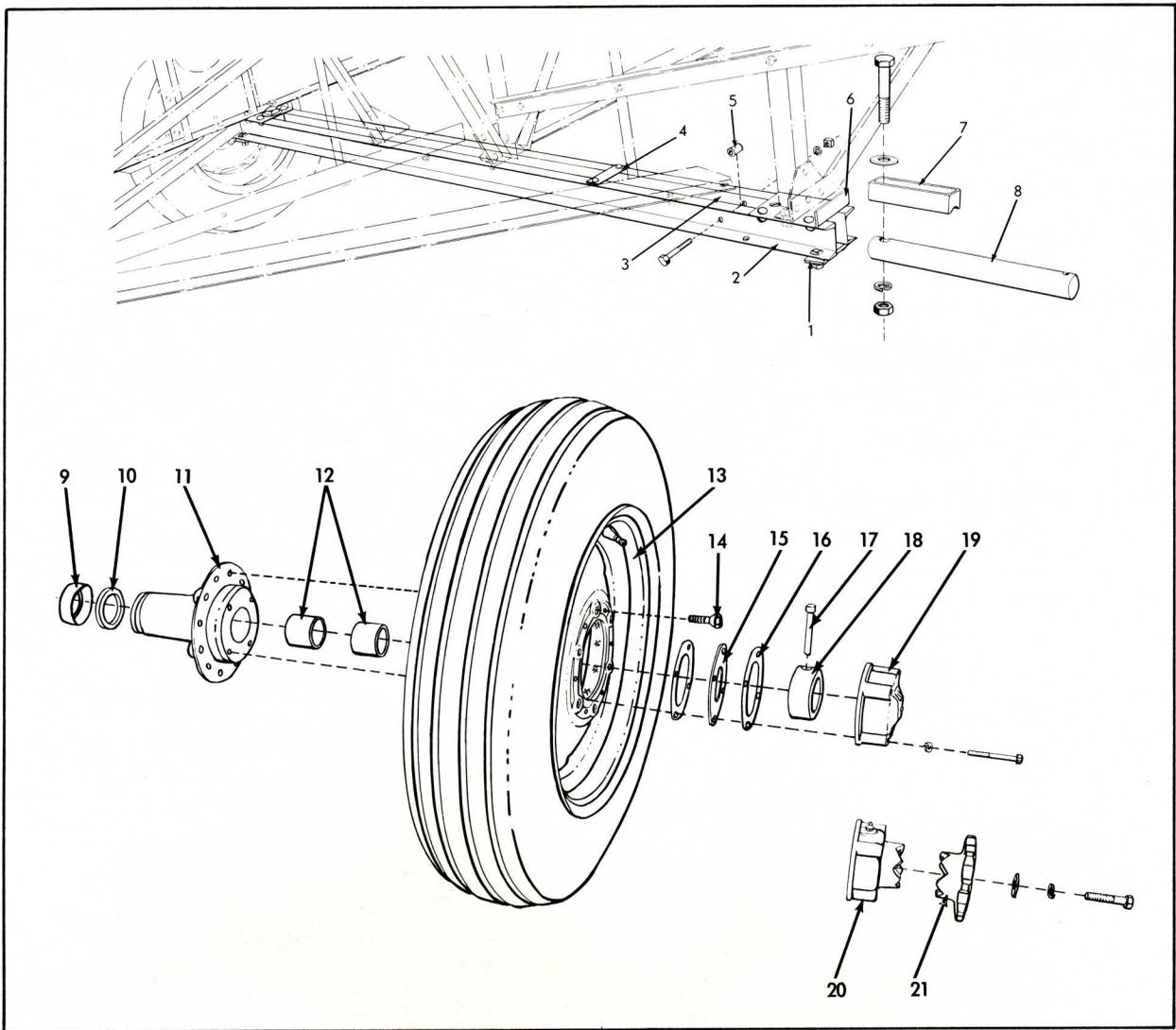
FRAME (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
11	510266	1	RAIL, main transverse, R.H. 6 910314 BOLT 6 910287 LOCKWASHER	
12	535545	2	GUSSET, support angle, R.H. rear	
13	501572	1	RAIL, bin transverse, outer 5 910314 BOLT 5 910287 LOCKWASHER	
14	512155	1	SPACER, skid angle	
15	517596	1	RAIL, cylinder & separator, inside 8 910314 BOLT 8 910287 LOCKWASHER	
16	510286	1	ANGLE ASSY., tie	
17	501773	1	GUSSET, brace, separator frame, top 1 910314 BOLT 1 910287 LOCKWASHER	
18	510326	1	GUSSET, bracket, cylinder idler 3 910314 BOLT 3 910287 LOCKWASHER	
19	511410	1	ANGLE, tie, separator frame 2 910309 BOLT 2 910287 LOCKWASHER	
20	517567	1	BRACE, separator frame, outside 3 910310 RIVET 1 910522 RIVET	
21	507338	1	BRACE, cylinder side plate 1 910309 BOLT 1 910287 LOCKWASHER 1 910553 BOLT 1 910285 LOCKWASHER	
22	501565	1	GUSSET, separator frame brace, outer 2 910310 RIVET 1 910522 RIVET	
23	517565	1	BRACKET ASSY., L.H. (Incl. RAIL & Items 20, 31 & 33) 2 910314 BOLT 2 910631 BOLT 2 910287 LOCKWASHER 2 904208 LOCKWASHER	
	517566	1	RAIL, center 3 910310 RIVET 1 910522 RIVET 1 910606 BOLT 1 904207 LOCKWASHER	
24	513765	1	RAIL, main transverse, L.H. 7 910310 RIVET 3 910314 BOLT 3 910287 LOCKWASHER	
25	513754	1	STIFFENER 6 910310 RIVET 1 910522 RIVET	
26	517595	1	CLIP, cylinder transverse rail 2 910314 BOLT 2 910287 LOCKWASHER	
27	517597	1	RAIL, cylinder & separator, outside 2 910314 BOLT 2 910287 LOCKWASHER	
28	513755	1	GUSSET 1 910310 RIVET	

Continued

FRAME (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.		
29	517593	1	RAIL ASSY. (Cylinder Transverse) (Incl. Items 25, 28, 30, 32 & 35)			
			2 910309 BOLT			
			4 910314 BOLT			
			1 910605 BOLT			
			1 910606 BOLT			
29	513753	1	RAIL, cylinder transverse			
			2 910310 RIVET			
			2 910314 BOLT			
30	513758	1	BRACE, diagonal, cross frame			
			3 910310 RIVET			
31	513763	1	GUSSET, post, outside			
			2 910310 RIVET			
32	517594	1	POST, main frame, outside			
			3 910310 RIVET			
			1 910522 RIVET			
			2 910309 BOLT			
			2 910287 LOCKWASHER			
33	517568	1	GUSSET, axle, L.H.			
34	517564	1	BRACE, frame, center front			
			2 910522 RIVET			
			1 910314 BOLT			
			1 910287 LOCKWASHER			
35	513757	1	POST, center			
			2 910309 BOLT			
			1 910605 BOLT			
			2 910287 LOCKWASHER			
			1 904207 LOCKWASHER			
36	501559	1	GUSSET, center			
37	501558	1	BRACE, center, rear			
			2 910522 RIVET			
			1 910314 BOLT			
			1 910309 BOLT			
			2 910287 LOCKWASHER			
38	501569	1	GUSSET, post, bin frame			
39	501567	1	POST ASSY., bin frame, inside (Incl. Item 38)			
			501568	1	POST, bin frame	
					2 910522 RIVET	
			2 910314 BOLT			
			2 910287 LOCKWASHER			
40	512153	1	ANGLE, skid			
			2 910289 BOLT			
			2 910287 LOCKWASHER			



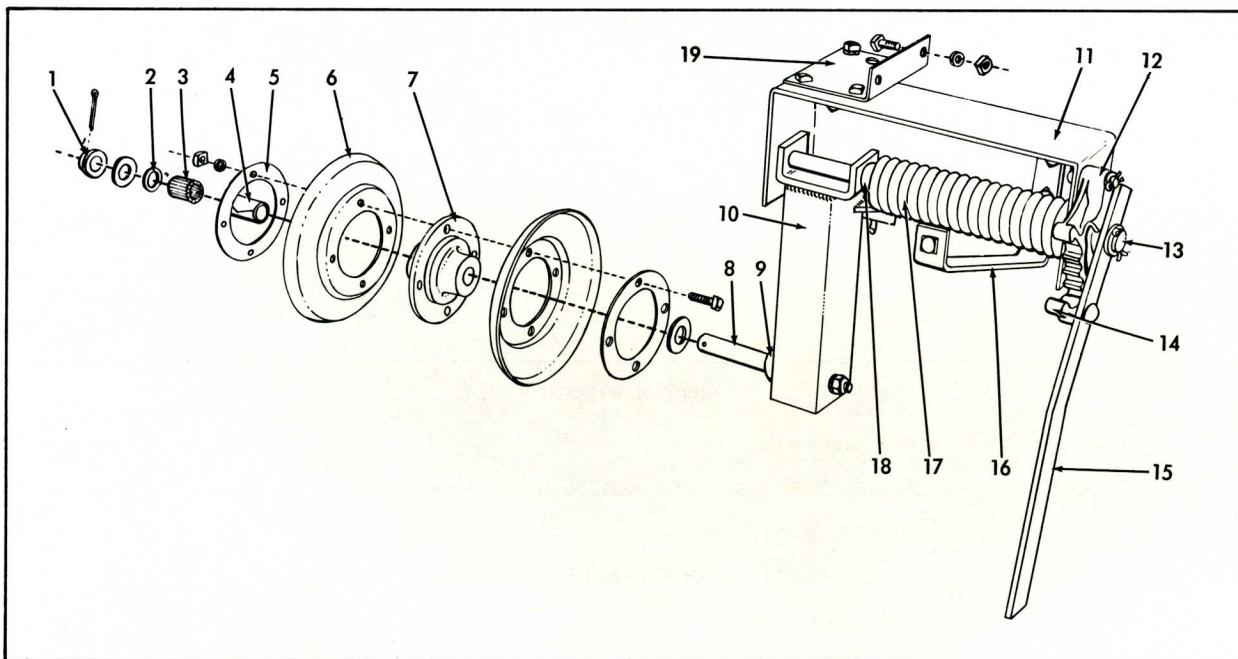
AXLE & WHEEL

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	501539	1	AXLE ASSY. (Incl. CHANNEL & Item 1 thru 8)	
1	500506	2	PLATE, end spacer 2 910632 BOLT 2 904208 LOCKWASHER	
2	501540	1	CHANNEL, front	
3	501541	1	CHANNEL, rear	
4	535517	3	PLATE, spacer 2 910523 RIVET	
5	519952	1	SPACER 1 911878 BOLT 1 904207 LOCKWASHER	
6	501542	2	PLATE, end 4 904100 RIVET	
7	500317	2	BLOCK, filler	
8	535512	2	SHAFT, stub (1-15/16" x 16-1/4") 1 910725 BOLT 1 905347 LOCKWASHER 1 900821 WASHER, plain	
9	500501	2	CAP, grease seal	
10	500502	2	SEAL, inner	
11	513699	2	HUB ASSY. (Incl. Item 12)	

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AXLE & WHEEL (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
12	507344	4	BUSHING	
13	513698	2	RIM ASSY.	
14	207503	12	BOLT, wheel	
15	513702	2	WASHER, thrust	
16	513703	4	GASKET, hub cap	
17	500497	2	PIN	
18	500495	2	COLLAR	
19	512270	1	CAP, hub, L.H. 4 903635 CAPSCREW 4 910287 LOCKWASHER 1 915275 FITTING, lubrication	
20	512269	1	CAP, hub, R.H. 4 903635 CAPSCREW 4 910287 LOCKWASHER 1 914465 FITTING, lubrication	
21	510230	1	SPROCKET, drive reel 1 903640 CAPSCREW 1 904208 LOCKWASHER 1 900818 WASHER, plain	

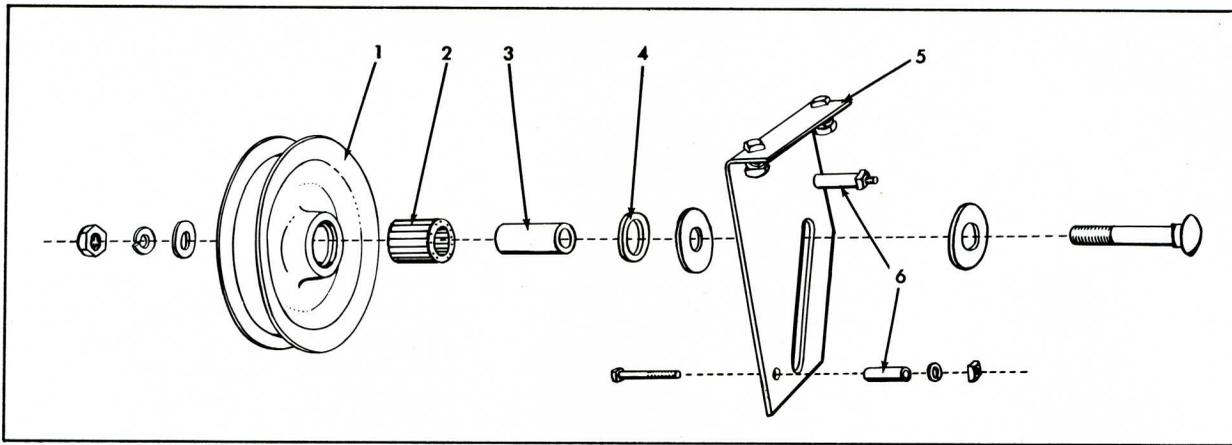


CYLINDER IDLER

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	518518	1	IDLER ASSY. (Incl. Items 1 thru 18) 2 910309 BOLT 1 910630 BOLT 1 910631 BOLT 4 910287 LOCKWASHER 2 904208 LOCKWASHER 2 910314 BOLT	
1	509033	1	COLLAR, idler thrust 1 900812 PIN, cotter	
2	510340	1	CAP, bearing	
3	510526	1	BEARING, roller	
4	510527	1	RACE, bearing	
5	510342	2	PLATE, reinforcement, sheave	

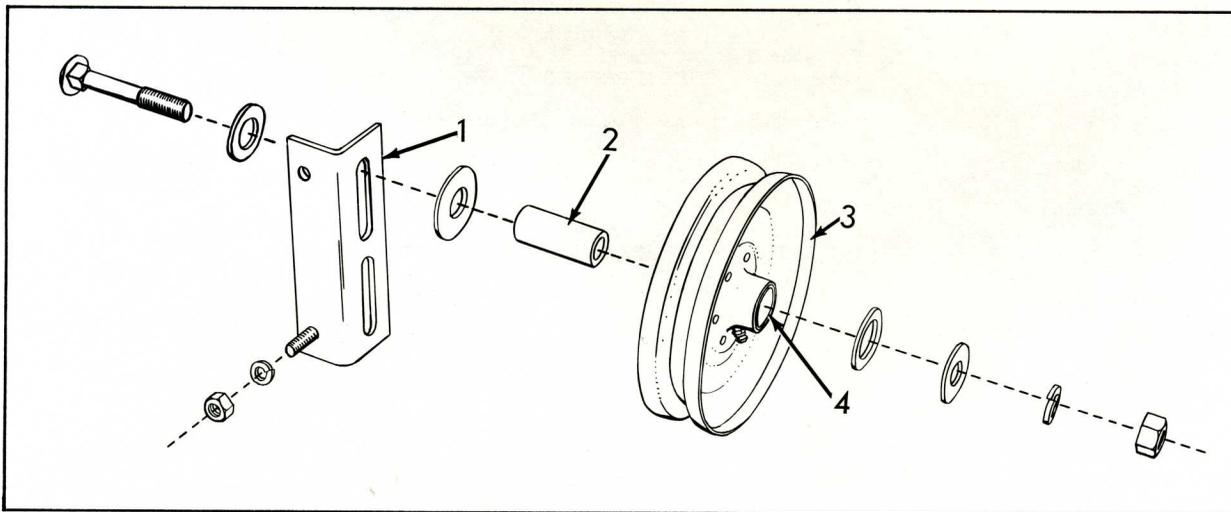
CYLINDER IDLER (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.	
6	510336	1	SHEAVE ASSY. (Incl. Items 1 thru 5 & 7)		
			2 910823	WASHER, plain	
			1 914465	FITTING, lubrication	
6	510341	2	SHEAVE		
			4 910289	BOLT	
			4 910287	LOCKWASHER	
7	510337	1	HUB ASSY. (Incl. Items 2, 3 & 4)		
			2 910823	WASHER, plain	
			1 914465	FITTING, lubrication	
8	517737	1	PIN, idler		
			1 910308	NUT	
			1 904209	LOCKWASHER	
9	516090	1	COLLAR (Incl. SETSCREW)		
			1 902872	SETSCREW	
10	517731	1	ARM ASSY.		
11	510328	1	BRACKET ASSY.		
			2 910309	BOLT	
			2 910287	LOCKWASHER	
			1 910630	BOLT	
			1 904208	LOCKWASHER	
12	508973	1	PAWL, ratchet		
			1 912333	WASHER, plain	
			1 900806	PIN, cotter	
13	517736	1	SHAFT, pivot		
			1 900810	PIN, cotter	
			1 910883	WASHER, plain	
14	508974	1	PAWL, lever		
			1 912333	WASHER, plain	
			1 900806	PIN, cotter	
15	517729	1	LEVER ASSY., adjusting		
			1 910883	WASHER, plain	
			1 900810	PIN, cotter	
16	510343	1	BRACE, idler bracket		
			2 910309	BOLT	
			2 910287	LOCKWASHER	
			1 910631	BOLT	
			1 904208	LOCKWASHER	
17	509040	1	SPRING ASSY. (Welded) (Incl. RATCHET)		
18	508945	1	SPACER, spring		
19	510326	1	GUSSET, bracket		
			2 910314	BOLT	
			2 910287	LOCKWASHER	



HEADER IDLER

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	507213	1	IDLER ASSY. (Incl. Items 1 thru 6)	
1	507214	1	SHEAVE ASSY. (Incl. Items 2, 3 & 4)	
	1	914465	FITTING, lubrication	
	2	900819	WASHER, plain	
	1	913384	BOLT	
	1	904208	LOCKWASHER	
	1	900818	WASHER, plain	
2	507226	1	BEARING, roller	
3	507216	1	BUSHING	
4	535475	1	CAP, bearing	
5	507215	1	BRACKET, idler	
	2	910496	BOLT	
	2	910285	LOCKWASHER	
	2	910304	BOLT	
	2	910286	LOCKWASHER	
6	507217	2	SPACER, bracket	



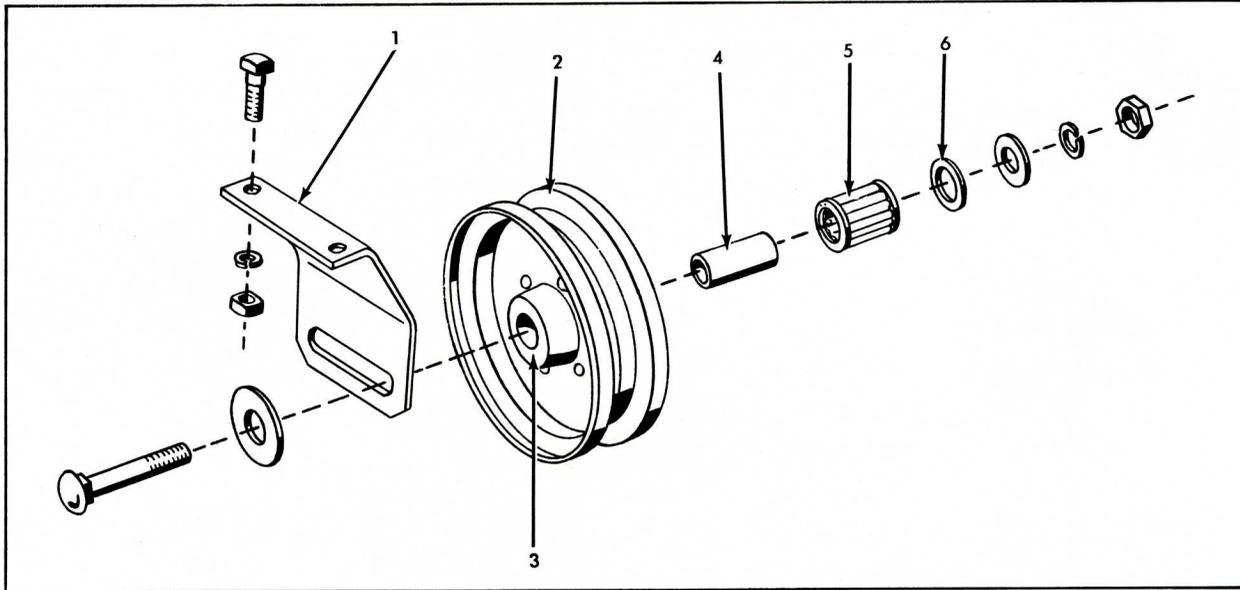
SEPARATOR IDLER

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	513242	1	BRACKET, idler	
	2	910303	BOLT	
	2	910286	LOCKWASHER	
2	507216	1	BUSHING	
	1	913384	BOLT	
	1	904208	LOCKWASHER	
	1	910819	WASHER, plain	
	1	900818	WASHER, plain	

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SEPARATOR IDLER (Cont'd.)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
3	517754	1	SHEAVE, idler	
			1 900819 WASHER, plain	
			1 910999 WASHER, plain	
			1 912808 FITTING, lubrication	
4	528504	1	BUSHING, sheave	



BIN CONVEYOR IDLER
Used prior to Serial No. B-30601

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	517724	1	BRACKET	
			2 910309 BOLT	
			2 910287 LOCKWASHER	
2	508623	1	IDLER ASSY. (Incl. SHEAVE & HUB ASSY.)	
			1 914465 FITTING, lubrication	
			2 913545 WASHER, plain	
			1 900818 WASHER, plain	
			1 904208 LOCKWASHER	
			1 913384 BOLT	
503080	1	SHEAVE, idler		
		4 913163 RIVET		
3	508624	1	HUB ASSY. (Incl. Items 5 & 6)	
			1 914465 FITTING, lubrication	
			2 913545 WASHER, plain	
			1 900818 WASHER, plain	
			1 904208 LOCKWASHER	
			1 913384 BOLT	
508625	1	HUB, idler sheave		
		1 914465 FITTING, lubrication		
4	507216	1	BUSHING	
5	507226	1	BEARING, roller	
6	535475	1	CAP, bearing	

BELTS

ASSEMBLY OR
PACKAGE NO.

ITEM	PART NUMBER	QTY.	DESCRIPTION
-	508971	1	BELT, cylinder (Standard)
-	531095	1	BELT, cylinder (Special f/edible beans)
-	506910	1	BELT, header
-	502435	1	BELT, separator
-	502436	1	BELT, reel
-	514112	1	BELT, unloading conveyor (Grain bin machines only) (Prior to Serial No. B-30601)
-	523693	1	BELT, unloading conveyor (Grain bin machines only) (Used on Serial No. B-30601 & up)
-	520140	1	BELT, straw spreader (First type)
-	523202	1	BELT, straw spreader (Second type)

TRANSFERS

-	532782	2	TRANSFER, A-C diamond (6")
-	517279	1	TRANSFER, ALL-CROP Harvester
-	502394	1	TRANSFER, diagram, separator belt
-	513686	1	TRANSFER, "66"
-	531145	1	TRANSFER, shield, power take-off
-	510378	1	TRANSFER, diagram, cylinder & header belt
-	517860	1	TRANSFER, cylinder instruction
-	511332	1	TRANSFER, hitch
-	520308	3	TRANSFER, straw spreader caution
-	067937	-	CEMENT (Bal type transfer application)

MISCELLANEOUS PARTS

-	512331	1	SIGN, safety (Used prior to Serial No. B-53430)
-	525103	1	SIGN, safety (Used on Serial No. B-53430 & up)
		2	912733 BOLT
		2	919310 LOCKWASHER
-	504008	1	COUNTER, speed
-	504601	1	TIP, (Rubber) (Speed counter)
-	902879	1	WRENCH, setscrew
-	520158	1	WRENCH, cylinder adjusting (3/4" across flats) (Used prior to Serial No. B-28601)
-	523391	1	WRENCH, cylinder adjusting (11/16" across flats) (Used on Serial No. B-28601 & up)
-	535540	1	BAR, pinch
-	520159	1	ROD, hood lift

ASSEMBLIES & PACKAGED PARTS

ASSEMBLY OR PACKAGE NO.	DESCRIPTION
507628	LAGGING SET 1 501916 LAGGING 29 910541 RIVET
515457	CHAIN SET 1 501959 CHAIN ASSY., L.H. 1 501958 CHAIN ASSY., R.H.
517312	REPAIR KIT U-Joint 4 510735 RETAINER 4 510736 WASHER, cork 4 510737 RING, snap 4 510738 BUSHING 1 510739 CROSS 1 915275 FITTING, lubrication
521701	BRACKET PACKAGE, sieve 1 520262 BRACKET 1 520263 BRACKET 6 521667 WASHER 6 915754 RIVET
521702	BRACKET PACKAGE, chaffer 1 520260 BRACKET 1 520261 BRACKET 6 521667 WASHER 6 915754 RIVET
521703	REINFORCEMENT PACKAGE 1 521665 REINFORCEMENT 1 521666 REINFORCEMENT 6 521667 WASHER 6 915754 RIVET
523997	TRANSFER SET 2 532782 TRANSFER, A-C diamond (6 ") 1 502394 TRANSFER, separator belt diagram 1 517279 TRANSFER, "All-Crop" harvester 1 513686 TRANSFER, "66" 1 531145 TRANSFER, power take-off shield 1 510378 TRANSFER, cylinder & header belt diagram 1 517860 TRANSFER, cylinder diagram 1 511332 TRANSFER, hitch 1 517096 TRANSFER, "60" 3 520308 TRANSFER, "Caution"

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